

Service
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Service Manual

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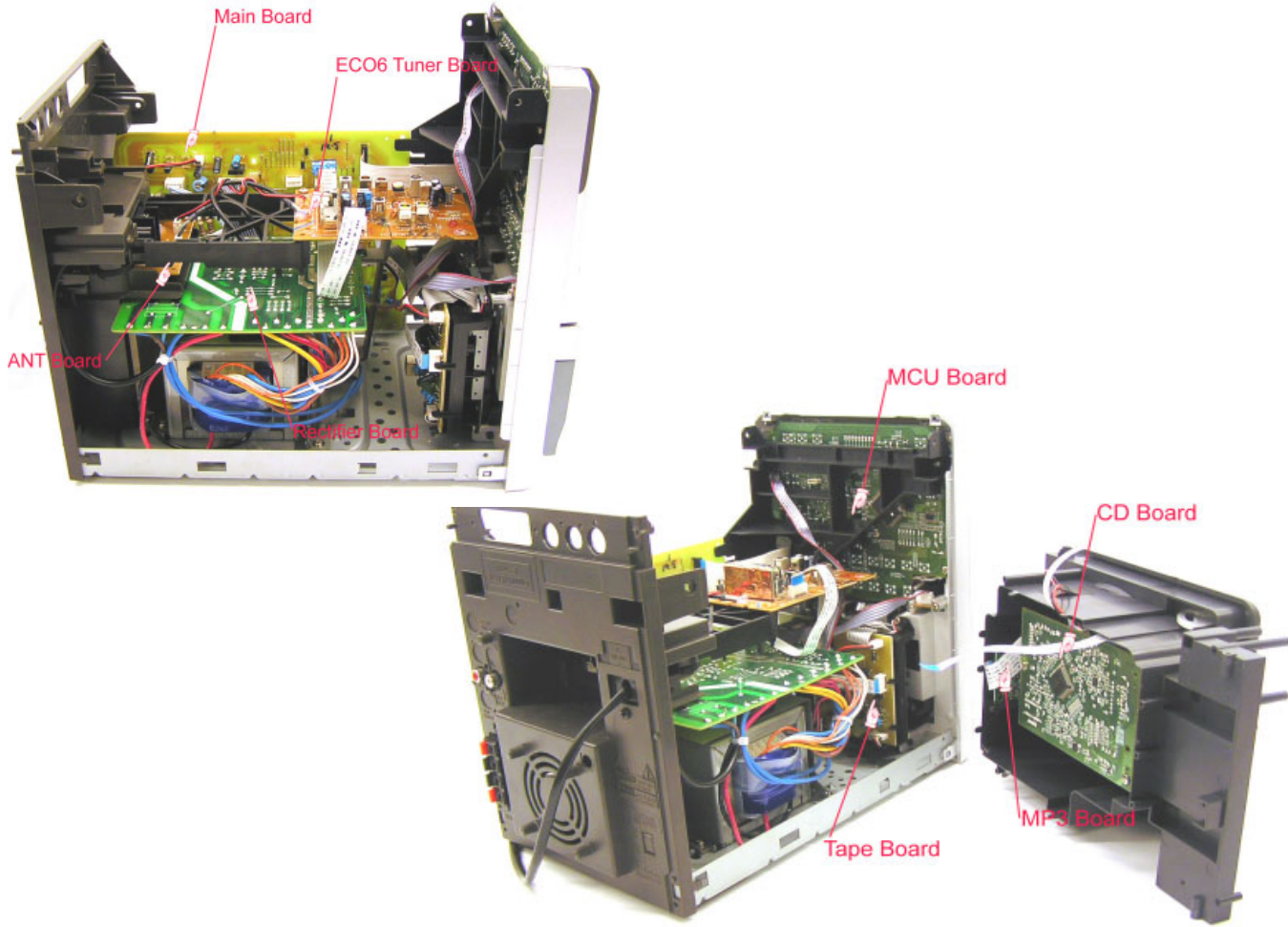
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Version 1.0



PHILIPS

LOCATION OF PCBS



VERSION VARIATIONS:

Type /Versions:	MCM510						
	/22	/25	/33				
Features & Board in used:							
Aux in / CDR in	x	x	x				
Line Out							
Video Out							
Surround Out							
Subwoofer Out							
Power Booster Out							
Digital Out							
Digital in							
Matrix Surround							
RDS	x	x					
News	x	x					
Dolby Pro Logic (DPL)							
Incredible Surround	x	x	x				
Karaoke Features							
Voltage Selector							
ECO Power Standby (LCD Display Off)	x	x	x				
ECO6 Tuner Board - Systems Non-Cenelec			x				
ECO6 Tuner Board - Systems Cenelec	x	x					

SPECIFICATIONS

GENERAL:

Mains voltage : 230V \pm 10% for /22/25
 220V \pm 10% for /33
 Mains frequency : 50/60Hz
 Clock accuracy : < 4 seconds per day
 Dimension centre unit : 175(W) x 254(H) x 315(D) (mm)

Power consumption

Active : 15W
 Standby : < 3W (DEMO mode off)
 ECO Power Standby : < 1W for /22/25

TUNER:

FM

Tuning range : 87.5-108MHz
 Grid : 50kHz
 IF frequency : 10.7MHz \pm 20kHz
 Aerial input : 75 Ω coaxial
 Sensitivity at 26dB S/N : < 22dBf
 Selectivity at 300kHz bandwidth : > 33dB
 Image rejection : > 20dB [$>$ 25dB]
 Distortion at RF=1mV, dev. 75kHz : < 3%
 -3dB Limiting point : < 23.5dB
 Crosstalk at RF=1mV, dev. 40kHz : > 26dB

MW

Tuning range : 531-1602kHz
 Grid : 9kHz
 IF frequency : 450kHz \pm 1kHz
 Aerial input : Frame aerial 18.1 μ H
 Sensitivity at 26dB S/N : < 4.0mV/M
 [$>$ 3.25mV/M]
 Selectivity at 300kHz bandwidth : > 20dB
 IF rejection : > 24dB
 Image rejection : > 20dB [$>$ 28 dB]
 Distortion at RF=50mV, M=80% : < 5%

LW

Tuning range : 153-279kHz /22
 Grid : 3kHz
 IF frequency : 450kHz \pm 1kHz
 Aerial input : Frame aerial
 Sensitivity at 26dB S/N : [$<$ 7.7mV/M]
 Selectivity at 18kHz bandwidth : [$>$ 24dB]
 IF rejection : [$>$ 24dB]
 Image rejection : [$>$ 20dB]
 Distortion at RF=50mV, m=80% : [$<$ 5%]

AMPLIFIER:

Output power
 L & R : 2 x 25W (4 Ω , 1kHz, 10% THD)
 Frequency response within -3dB : 60Hz-14kHz
 Digital Sound Control (DSC) : Jazz / Rock / Pop / Classic
 Dynamic Bass Boost (DBB) : ON / OFF
 Input sensitivity
 Aux in (at 1kHz) : 500mV at 600 Ω
 Output sensitivity
 Headphone output at 32 k Ω : 15mW \pm 2dB (Max. vol.)

COMPACT DISC:

Frequency response within \pm 3dB : 63Hz - 14kHz
 Output level (in Vrms) : 500mV, $Z_{out} = 100\Omega$
 Signal/Noise ratio (A-weighted): > 65dBA
 Distortion at 1kHz : < 0.02%
 Channel unbalance at 1kHz : < \pm 2dB
 Channel separation at 1kHz : > 30dB
 Emphasis : 15/50 μ S (switched
 automatically by CD10)
 THD Noise(1kHz) : < 1.0%
 Outband Attenuation : > 35dB
 MP3-CD Bit Rate : 8-320 kbps
 WMA-CD Bit Rate : 64-192 kbps
 Sampling Rate : 8, 11.025, 12, 16, 22.05,
 24, 32, 44.1, 48, 96 kHz
 Format : ISO9660, Joliet

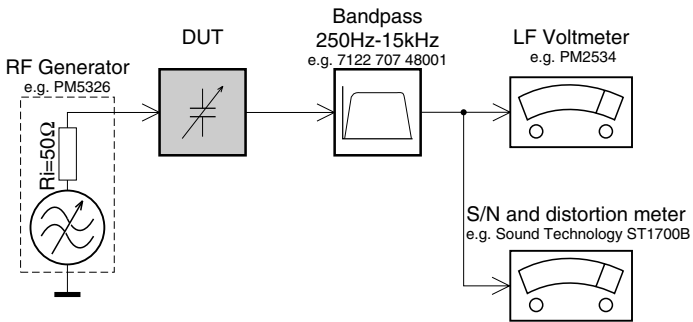
CASSETTE RECORDER:

Number of track : 2 stereo
 Tape speed : 4.76 cm/sec \pm 2%
 Wow and flutter : < 0.48% JIS
 Fast-wind/Rewind time C60 : 130 sec
 Bias system : 76kHz \pm 10kHz
 Rec/Pb frequency response within 8dB: 125Hz - 10kHz
 Signal to Noise Ratio (Type I) : > 48dBA

[...] Values indicated are for "ECO Cenelec Board" only.

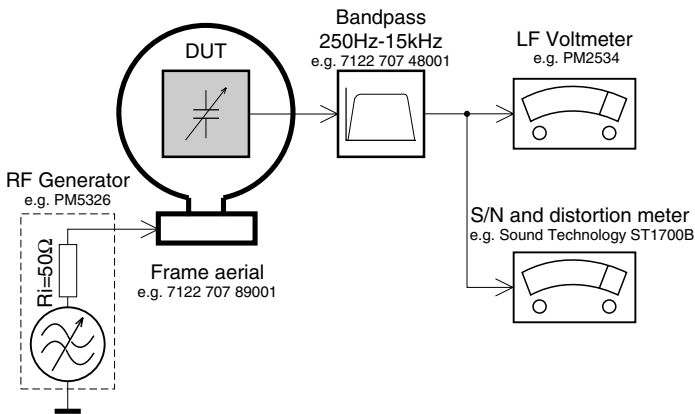
MEASUREMENT SETUP

Tuner FM



Use a bandpass filter to eliminate hum (50Hz, 100Hz) and disturbance from the pilotone (19kHz, 38kHz).

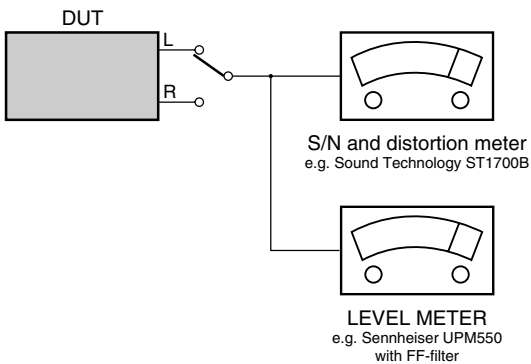
Tuner AM (MW,LW)



To avoid atmospheric interference all AM-measurements have to be carried out in a Faraday's cage.
Use a bandpass filter (or at least a high pass filter with 250Hz) to eliminate hum (50Hz, 100Hz).

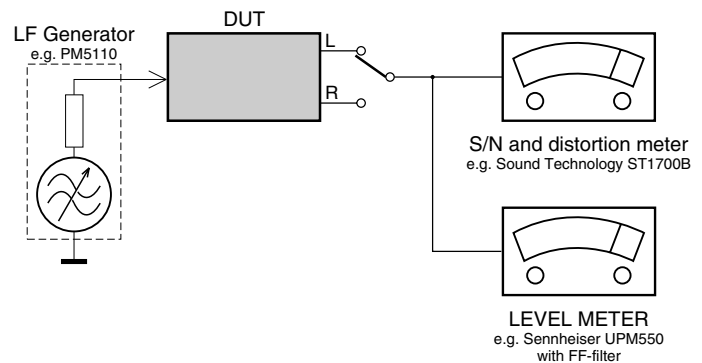
CD

Use Audio Signal Disc SBC429 4822 397 30184
(replaces test disc 3)



Recorder

Use Universal Test Cassette **CrO2** SBC419 4822 397 30069
or Universal Test Cassette **Fe** SBC420 4822 397 30071



SERVICE AIDS

Service Tools:

Universal Torx driver holder	4822 395 91019
Torx bit T10 150mm	4822 395 50456
Torx driver set T6 - T20	4822 395 50145
Torx driver T10 extended	4822 395 50423

Cassette:

SBC419 Test cassette CrO2	4822 397 30069
SBC420 Test cassette Fe	4822 397 30071
MTT150 Dolby level 200nWb/M	4822 397 30271

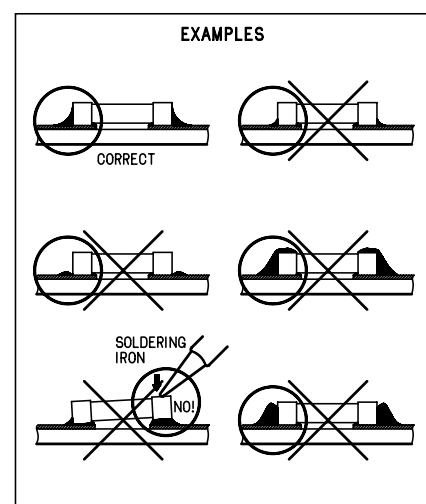
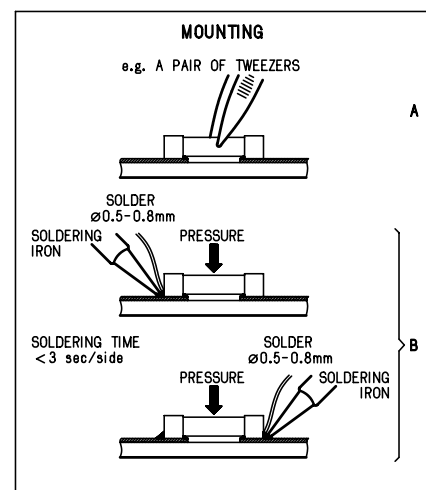
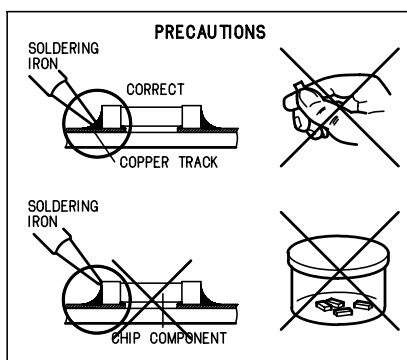
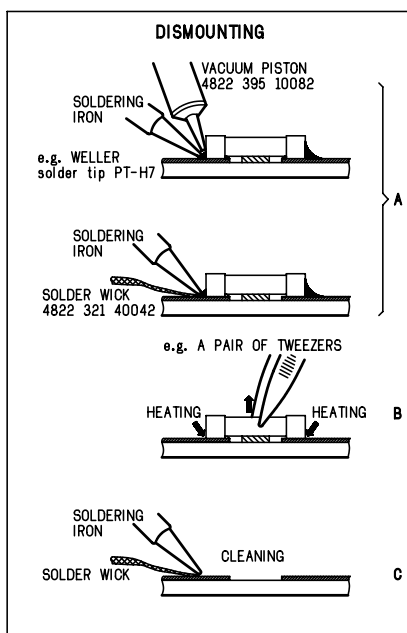
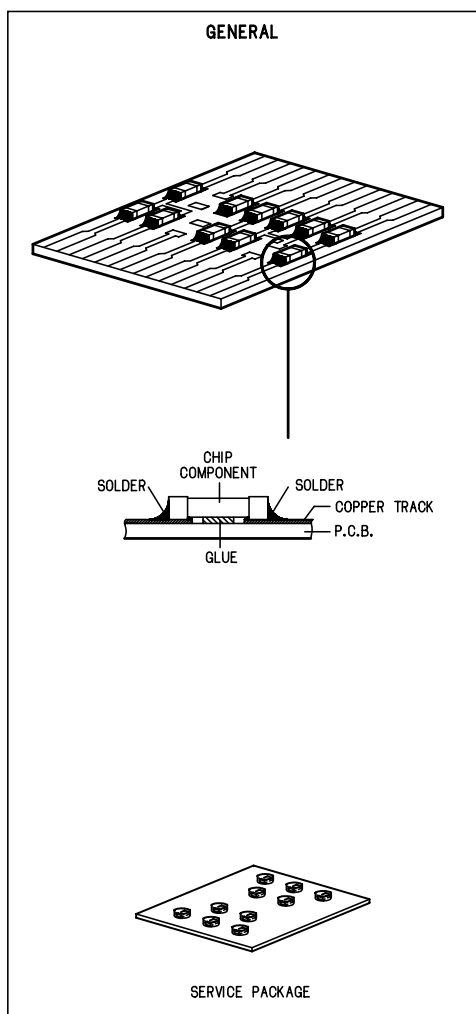
Compact Disc:

SBC426/426A Test disc 5 + 5A	4822 397 30096
SBC442 Audio Burn-in Test disc 1kHz	4822 397 30155
SBC429 Audio Signals disc	4822 397 30184
Dolby Pro-logic Test Disc	4822 395 10216

ESD Equipment:

Anti-static table mat - large 1200x650x1.25mm ...	4822 466 10953
Anti-static table mat - small 600x650x1.25mm	4822 466 10958
Anti-static wristband	4822 395 10223
Connector box (1M Ω)	4822 320 11307
Extension cable (to connect wristband to conn. box)	4822 320 11305
Connecting cable (to connect table mat to conn. box)	4822 320 11306
Earth cable (to connect product to mat or box)	4822 320 11308
Complete kit ESD3 (combining all above products)	4822 320 10671
Wristband tester	4822 344 13999

HANDLING CHIP COMPONENTS



(GB) WARNING

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.

When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

(F) ATTENTION

Tous les IC et beaucoup d'autres semi-conducteurs sont sensibles aux décharges statiques (ESD).

Leur longévité pourrait être considérablement écourtée par le fait qu'aucune précaution n'est prise à leur manipulation.

Lors de réparations, s'assurer de bien être relié au même potentiel que la masse de l'appareil et enfiler le bracelet serti d'une résistance de sécurité.

Veiller à ce que les composants ainsi que les outils que l'on utilise soient également à ce potentiel.

(GB)

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used.

(NL)

Veiligheidsbepalingen vereisen, dat het apparaat bij reparatie in zijn oorspronkelijke toestand wordt teruggebracht en dat onderdelen, identiek aan de gespecificeerde, worden toegepast.

(F)

Les normes de sécurité exigent que l'appareil soit remis à l'état d'origine et que soient utilisées les pièces de rechange identiques à celles spécifiées.

(D)

Bei jeder Reparatur sind die geltenden Sicherheitsvorschriften zu beachten. Der Originalzustand des Geräts darf nicht verändert werden; für Reparaturen sind Original-Ersatzteile zu verwenden.

(I)

Le norme di sicurezza esigono che l'apparecchio venga rimesso nelle condizioni originali e che siano utilizzati i pezzi di ricambio identici a quelli specificati.

"After servicing and before returning set to customer perform a leakage current measurement test from all exposed metal parts to earth ground to assure no shock hazard exist. The leakage current must not exceed 0.5mA."

ESD**(D) WARNUNG**

Alle ICs und viele andere Halbleiter sind empfindlich gegenüber elektrostatistischen Entladungen (ESD).
Unvorsichtige Behandlung im Reparaturfall kann die Lebensdauer drastisch reduzieren.
Veranlassen Sie, dass Sie im Reparaturfall über ein Pulsarmband mit Widerstand verbunden sind mit dem gleichen Potential wie die Masse des Gerätes.
Bauteile und Hilfsmittel auch auf dieses gleiche Potential halten.

(NL) WAARSCHUWING

Alle IC's en vele andere halfgeleiders zijn gevoelig voor electrostatische ontladingen (ESD).
Onzorgvuldig behandelen tijdens reparatie kan de levensduur drastisch doen verminderen.
Zorg ervoor dat u tijdens reparatie via een polsband met weerstand verbonden bent met hetzelfde potentiaal als de massa van het apparaat.
Houd componenten en hulpmiddelen ook op ditzelfde potentiaal.

(I) AVVERTIMENTO

Tutti IC e parecchi semi-conduttori sono sensibili alle scariche statiche (ESD).
La loro longevità potrebbe essere fortemente ridotta in caso di non osservazione della più grande cauzione alla loro manipolazione.
Durante le riparazioni occorre quindi essere collegato allo stesso potenziale che quello della massa dell'apparecchio tramite un braccialetto a resistenza.
Assicurarsi che i componenti e anche gli utensili con quali si lavora siano anche a questo potenziale.

"Pour votre sécurité, ces documents doivent être utilisés par des spécialistes agréés, seuls habilités à réparer votre appareil en panne".

**(GB) Warning !**

Invisible laser radiation when open.
Avoid direct exposure to beam.

(S) Varning !

Osynlig laserstrålning när apparaten är öppnad och spärrar är urkopplad. Betrakta ej strålen.

(SF) Varoitus !

Avatussa laitteessa ja suojalukituksen ohitettaessa olet alltiina näkymättömälle laserisäteilylle. Älä katso säteeseen!

(DK) Advarse !

Usynlig laserstråling ved åbning når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

INFORMATION ABOUT LEAD-FREE SOLDERING

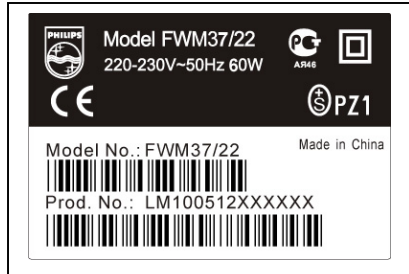
Philips CE is producing lead-free sets from 1.1.2005 onwards.

IDENTIFICATION:

Regardless of special logo (not always indicated) one must treat all sets from 1 Jan 2005 onwards, according next rules:



Example S/N:



Bottom line of typeplate gives a 14-digit S/N. Digit 5&6 is the year, digit 7&8 is the week number, so in this case 2005 wk12

So from 0501 onwards = from 1 Jan 2005 onwards

Important note: In fact also products of year 2004 must be treated in this way as long as you avoid mixing solder-alloys (lead-ed/ lead-free). So best to always use SAC305 and the higher temperatures belong to this.

Due to lead-free technology some rules have to be respected by the workshop during a repair:

- Use only lead-free solder alloy Philips SAC305 with order code 0622 149 00106. If lead-free solder-paste is required, please contact the manufacturer of your solder-equipment. In general use of solder-paste within workshops should be avoided because paste is not easy to store and to handle.
- Use only adequate solder tools applicable for lead-free solder alloy. The solder tool must be able
 - To reach at least a solder-temperature of 400°C,
 - To stabilize the adjusted temperature at the solder-tip
 - To exchange solder-tips for different applications.
- Adjust your solder tool so that a temperature around 360°C – 380°C is reached and stabilized at the solder joint. Heating-time of the solder-joint should not exceed ~ 4 sec. Avoid temperatures above 400°C otherwise wear-out of tips will rise drastically and flux-fluid will be destroyed. To avoid wear-out of tips switch off un-used equipment, or reduce heat.
- Mix of lead-free solder alloy / parts with lead-ed solder alloy / parts is possible but PHILIPS recommends strongly to avoid mixed solder alloy types (lead-ed and lead-free).
If one cannot avoid or does not know whether product is lead-free, clean carefully the solder-joint from old solder alloy and re-solder with new solder alloy (SAC305).
- Use only original spare-parts listed in the Service-Manuals. Not listed standard-material (commodities) has to be purchased at external companies.
- Special information for BGA-ICs:
 - always use the 12nc-recognizable soldering temperature profile of the specific BGA (for de-soldering always use the lead-free temperature profile, in case of doubt)
 - lead free BGA-ICs will be delivered in so-called 'dry-packaging' (sealed pack including a silica gel pack) to protect the IC against moisture. After opening, dependent of MSL-level seen on indicator-label in the bag, the BGA-IC possibly still has to be baked dry. (MSL=Moisture Sensitivity Level). This will be communicated via AYS-website.
 - Do not re-use BGAs at all.
- For sets produced before 1.1.2005 (except products of 2004), containing lead-ed solder-alloy and components, all needed spare-parts will be available till the end of the service-period. For repair of such sets nothing changes.
- On our website www.atyourservice.ce.Philips.com you find more information to:
 - * BGA-de-/soldering (+ baking instructions)
 - * Heating-profiles of BGAs and other ICs used in Philips-sets

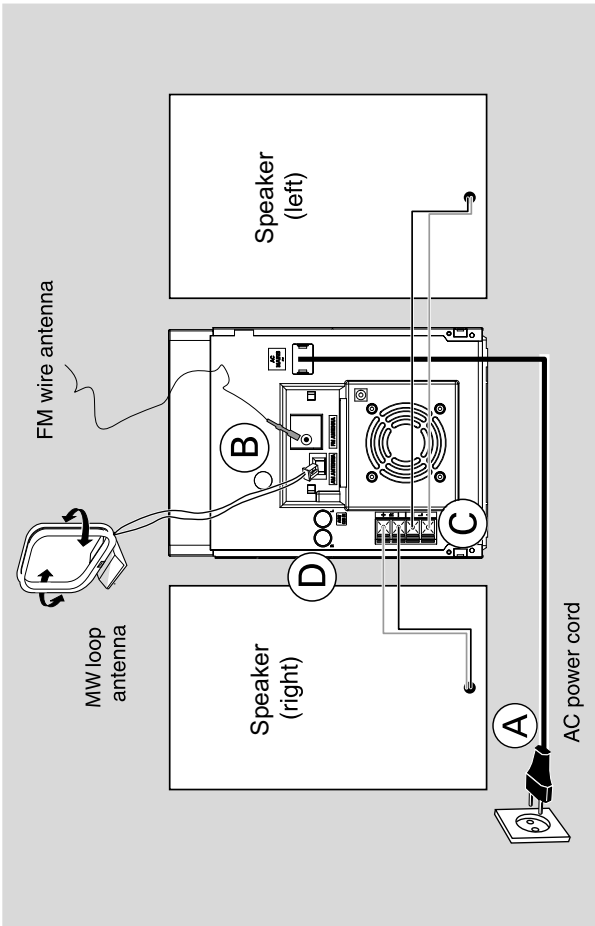
You will find this and more technical information within the "magazine", chapter "workshop news".

For additional questions please contact your local repair-helpdesk.

SERVICE INSTRUCTION

Safety regulations require that after a repair, the set must be returned in its original condition. Pay in particular attention to the following points:

- Route the wire trees correctly and fix them with the mounted cable clamps.
- Check the insulation of the AC Power lead for external damage.
- Check the strain relief of the AC Power cord for proper function.
- Check the electrical DC resistance between the AC Power Plug and the secondary side (only for sets which have a AC Power isolated power supply):
 1. Unplug the AC Power cord and connect a wire between the two pins of the AC Power plug.
 2. Set the AC Power switch to the "on" position (keep the AC Power cord unplugged!).
 3. Measure the resistance value between the pins of the AC Power plug and the metal shielding of the tuner or the aerial connection on the set. The reading should be larger than 4.5 Mohm (For U.S. it should be between 4.2 Mohm and 12 Mohm).
 4. Switch "off" the set, and remove the wire between the two pins of the AC Power plug.
- Check the cabinet for defects, to avoid touching of any inner parts by the customer.



Rear connections

The type plate is located at the rear of the system.

For users in the U.K.: please follow the instructions on page 2.

A Power

Before connecting the AC power cord to the wall outlet, ensure that all other connections have been made.

WARNING!

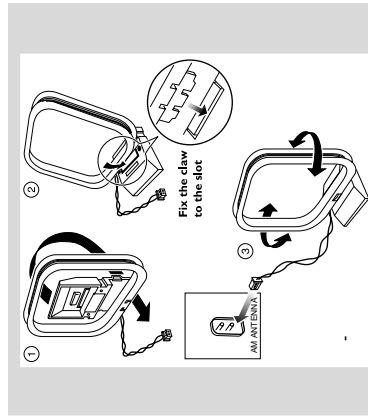
- For optimal performance, use only the original power cable.
- Never make or change connections with the power switched on.

To avoid overheating of the system, a safety circuit has been built in. Therefore, your system may switch to Standby mode automatically under extreme conditions. If this happens, let the system cool down before reusing it (not available for all versions).

B Antennas Connection

Connect the supplied MW loop antenna and FM antenna to the respective terminals. Adjust the position of the antenna for optimal reception.

MW Antenna



Position the antenna as far as possible from a TV, VCR or other radiation source.

D Optional connection

The optional equipment and connecting cords are not supplied. Refer to the operating instructions of the connected equipment for details.

Connecting other equipment to your system

Connect the audio left and right OUT terminals of a TV/VCR, Laser Disc player, DVD player or CD Recorder to the **AUX IN** terminals.

Note:

- If you are connecting equipment with a monaural output (a single audio out terminal), connect it to the **AUX IN** left terminal. Alternatively, you can use a "single to double" cinch cable (the output sound still remain monaural).

Inserting batteries into the remote control

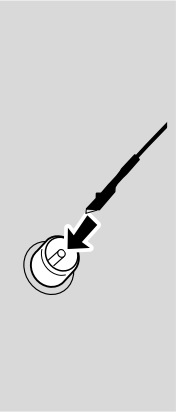
Insert two batteries (type R03 or AAA) into the remote control with the correct polarity as indicated by the "+" and "-" symbols inside the battery compartment.



CAUTION!

- Remove batteries if they are exhausted or will not be used for a long time.
- Do not use old and new or different types of batteries in combination.
- Batteries contain chemical substances, so they should be disposed of properly.

FM Antenna

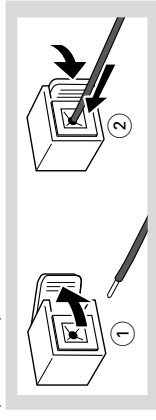


For better FM stereo reception, connect an outdoor FM antenna to the FM AERIAL (FM ANTENNA) terminal.

C Speakers Connection

Front Speakers

Connect the speaker wires to the SPEAKERS terminals, right speaker to "R" and left speaker to "L", coloured (marked) wire to "+" and black (unmarked) wire to "-".



Fully insert the stripped portion of the speaker wire into the terminal as shown.

Notes:

- For optimal sound performance, use the supplied speakers.
- Do not connect more than one speaker to any one pair of +/– speaker terminals.
- Do not connect speakers with an impedance lower than the speakers supplied. Please refer to the SPECIFICATIONS section of this manual.

PREPARATIONS AND CONTROLS

Controls

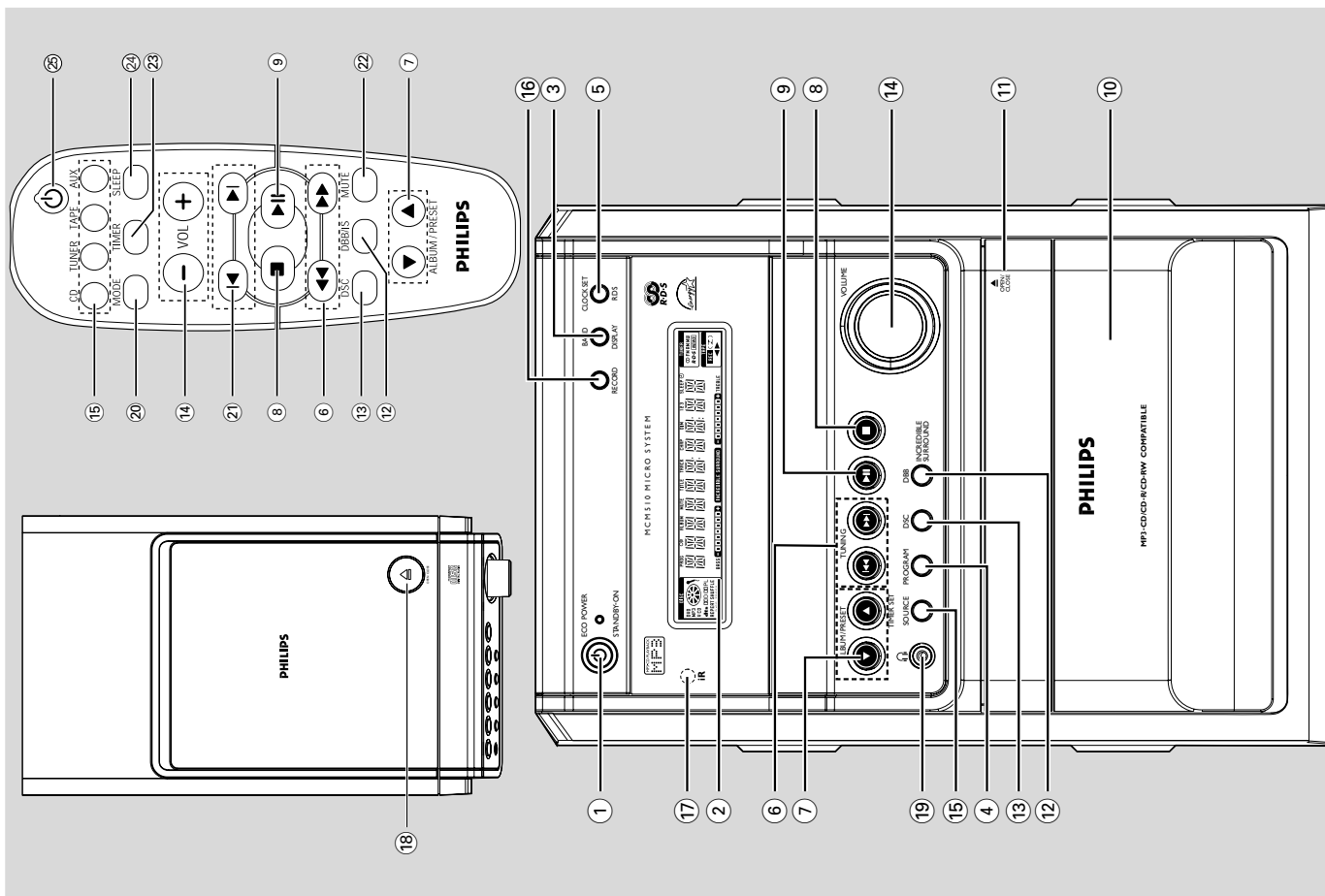
Controls on the system and remote control

- 1 **Eco Power/STANDBY ON** to switch the system on or to Eco Power standby/normal standby with clock display
- 2 **Display screen** to view the current status of the system.
- 3 **BAND/DISPLAY** for Tunerto select waveband : FM, MW or LW.
for CD/MP3-CD...to select disc information display mode.
- 4 **PROGRAM** for CD/MP3-CD...to programme disc tracks.
for Tunerto programme preset radio stations.
- 5 **CLOCK SET/RDS** for Tunerto activate RDS news.
for Clock(on the system only) to set the clock function.
- 6 **TUNING** (/) for CDto fast reverse/forward the disc.
for CD/MP3 CD... (on the system only) to select a desired track.
for Tunerto tune to a lower or higher radio frequency.
- 7 **ALBUM/PRESET/TIMER SET** for MP3-CDto select previous/next album.
for Tunerto select a preset radio station.
for Timer Set () (on the system only) to set the timer function.
- 8 **STOP** for CD/MP3-CD...to stop playback or to clear a programme.
for Tapeto stop playback or recording.
- 9 **PLAY/PAUSE** for CD/MP3 CD...to start or interrupt playback.
for Tapeto start playback.
- 10 **Tape deck**
- 11 **OPEN/CLOSE** to open tape compartment.
- 12 **DBB/INCREDIBLE SURROUND (IS)** to create a super-enhanced stereo effect.
to enhance the bass.

- 13 **DSC (Digital Sound Control)** to select the desired sound effect : OPTIMAL/ROCK/POP/JAZZ.
- 14 **VOLUME (VOL + / -)** to increase or decrease the volume.
(on the system only) to adjust the hours and minutes for the clock/timer functions.
- 15 **SOURCE** to select the respective sound source : CD, TUNER, TAPE or AUX.
- 16 **RECORD** to start recording.
- 17 **IR sensor** infrared sensor for remote control.
- 18 **OPEN•CLOSE** to open or close the disc tray.
- 19 **Headphone** Plugs in the headphones jack. The speakers output will be cancelled.
- 20 **MODE** to shuffle and repeat a track/disc.
- 21 to select a desired track.
- 22 **MUTE** interrupts and resumes sound reproduction.
- 23 **TIMER** to activate/deactivate the timer function.
- 24 **SLEEP** to activate/deactivate or set the sleep timer.

Notes for remote control:

- First select the source you wish to control by pressing one of the source select keys on the remote control (for example CD, TUNER).
- Then select the desired function (for example / , , , ,).



Maintenance

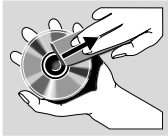
Cleaning the Cabinet

Use a soft cloth slightly moistened with a mild detergent solution. Do not use a solution containing alcohol, spirits, ammonia or abrasives.

Cleaning Discs

When a disc becomes dirty, clean it with a cleaning cloth. Wipe the disc from the centre out.

Do not use solvents such as benzene, thinner, commercially available cleaners, or antistatic spray intended for analogue records.



Cleaning the disc lens

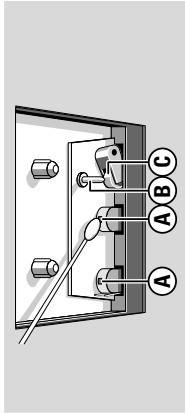
After prolonged use, dirt or dust may accumulate at the disc lens. To ensure good playback quality, clean the disc lens with Philips CD Lens Cleaner or any commercially available cleaner. Follow the instructions supplied with cleaner.

Cleaning the Heads and the Tape Paths

To ensure good recording and playback quality, clean the heads (A), the capstan(s) (B), and pressure roller(s) (C) after every 50 hours of tape operation.

Caution: Do not rotate the heads during cleaning.

Use a cotton swab slightly moistened with cleaning fluid or alcohol. You can also clean the heads by playing a cleaning tape once.



Demagnetizing the heads

Use a demagnetizing tape available at your dealer.

Troubleshooting

Problem	Solution
Recording or playback cannot be made.	Clean deck parts, see "Maintenance". Use only normal (IEC I) tape for recording.
"CHECK TAPE" is displayed.	Apply a piece of adhesive tape over the missing tab space.
The tape deck door cannot open.	Remove and reconnect the AC power plug and switch on the system again.
The system does not react when buttons are pressed.	Remove and reconnect the AC power plug and switch on the system again.
Sound cannot be heard or is of poor quality.	Adjust the volume. Disconnect the headphones. Check that the speakers are connected correctly. Check if the stripped speaker wire is clamped. Make sure the MP3-CD was recorded within 32-256 kbps bit rate with sampling frequencies at 48 kHz, 44.1 kHz or 32 kHz.
The left and right sound outputs are reversed.	Check the speaker connections and location.
The remote control does not function properly.	Select the source (CD or TUNER, for example) before pressing the function button (▶/III, ◀, ▶). Reduce the distance between the remote control and the system. Insert the batteries with their polarities (+/- signs) aligned as indicated. Replace the batteries. Point the remote control directly toward IR sensor on the front of the system.
The timer is not working.	Set the clock correctly. Press TIMER SET ▲ (TIMER on the remote control) to switch on the timer. If a recording is in progress, stop the recording.
The Clock/Timer setting is erased.	Power has been interrupted or the power cord has been disconnected. Reset the clock/timer.

Maintenance

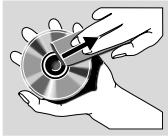
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Do not use solvents such as benzene, thinner, commercially available cleaners, or antistatic spray intended for analogue records.



Cleaning the disc lens

After prolonged use, dirt or dust may accumulate at the disc lens. To ensure good playback quality, clean the disc lens with Philips CD Lens Cleaner or any commercially available cleaner. Follow the instructions supplied with cleaner.

Troubleshooting

WARNING

Under no circumstances should you try to repair the system yourself, as this will invalidate the warranty. Do not open the system as there is a risk of electric shock.

If a fault occurs, first check the points listed below before taking the system for repair. If you are unable to remedy a problem by following these hints, consult your dealer or Philips for help.

Problem	Solution
"NO DISC" is displayed.	Insert a disc. Check if the disc is inserted upside down. Wait until the moisture condensation at the lens has cleared. Replace or clean the disc, see "Maintenance". Use a finalised CD-RW or CD-R.
Radio reception is poor.	If the signal is too weak, adjust the antenna or connect an external antenna for better reception. Increase the distance between the Micro HiFi System and your TV or VCR.

DISMANTLING INSTRUCTIONS

Dismantling of the Cover Cassette and Universal Loader

- 1) Push 1 catch each on the left & right side then remove the Cover Cassette in the direction as shown in Figure 1 and Figure 1A.
- 2) Loosen 4 screws to remove the Cover Top by sliding it out towards the rear before lifting up.
 - 2 screws on the rear
 - 1 screw each on the left & right side
- 3) Loosen 2 screws each to remove the Panel Left and Panel Right. The Panels are removed by sliding it towards the rear and outwards.
 - 1 screw on the rear
 - 1 screw on the side
 - see Service position A
- 6) Loosen 2 screws A (see Figure 2) to remove the Bracket Module Mounting and CD Module.
 - 1 screw each on the left & right side

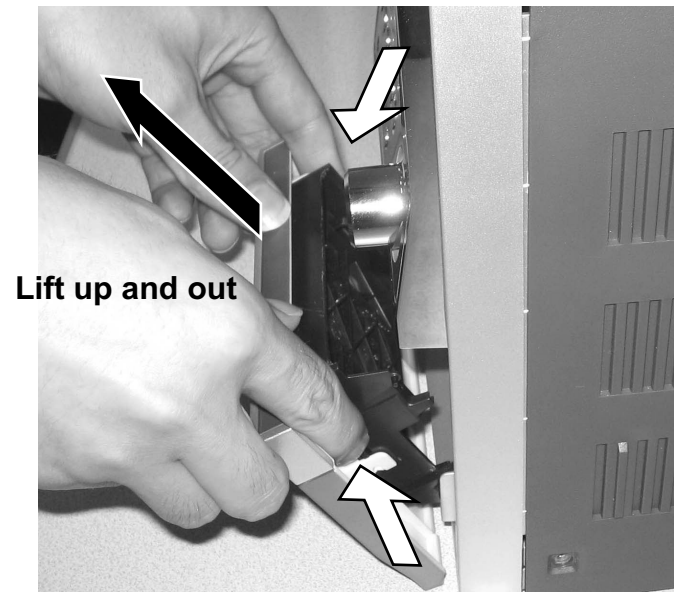


Figure 1

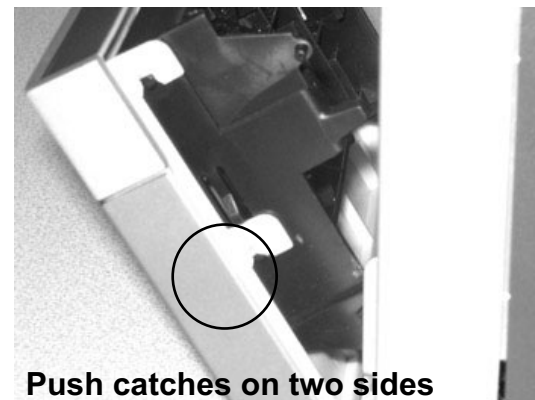


Figure 1A

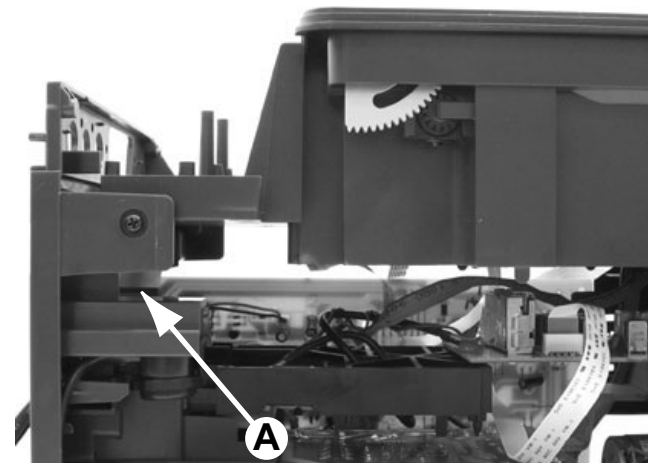


Figure 2

Detaching the Front Panel assembly from the Bottom/Rear assembly

- 1) Remove 2 screws B (see Figure 3) from the bottom of the Cabinet Front.

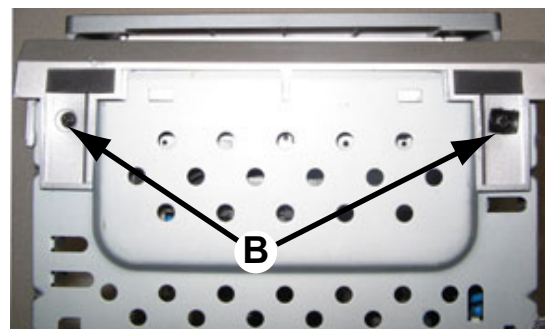


Figure 3

- 2) Release the fixation of the Combi Board (pos1102-1003) to Bracket Combi (pos 155) by releasing the 2 catches C1 (see Figure 7) and pulling the Combi Board outwards as shown in Figure 7A.
- 3) Uncatch 2 catches C2 (see Figure 7) on the left & right sides of the Cabinet Front (pos 101) and slides the Front Panel assembly out towards the front.
 - see Service position C

Detaching the Front Panel assembly from the Bottom/Rear assembly

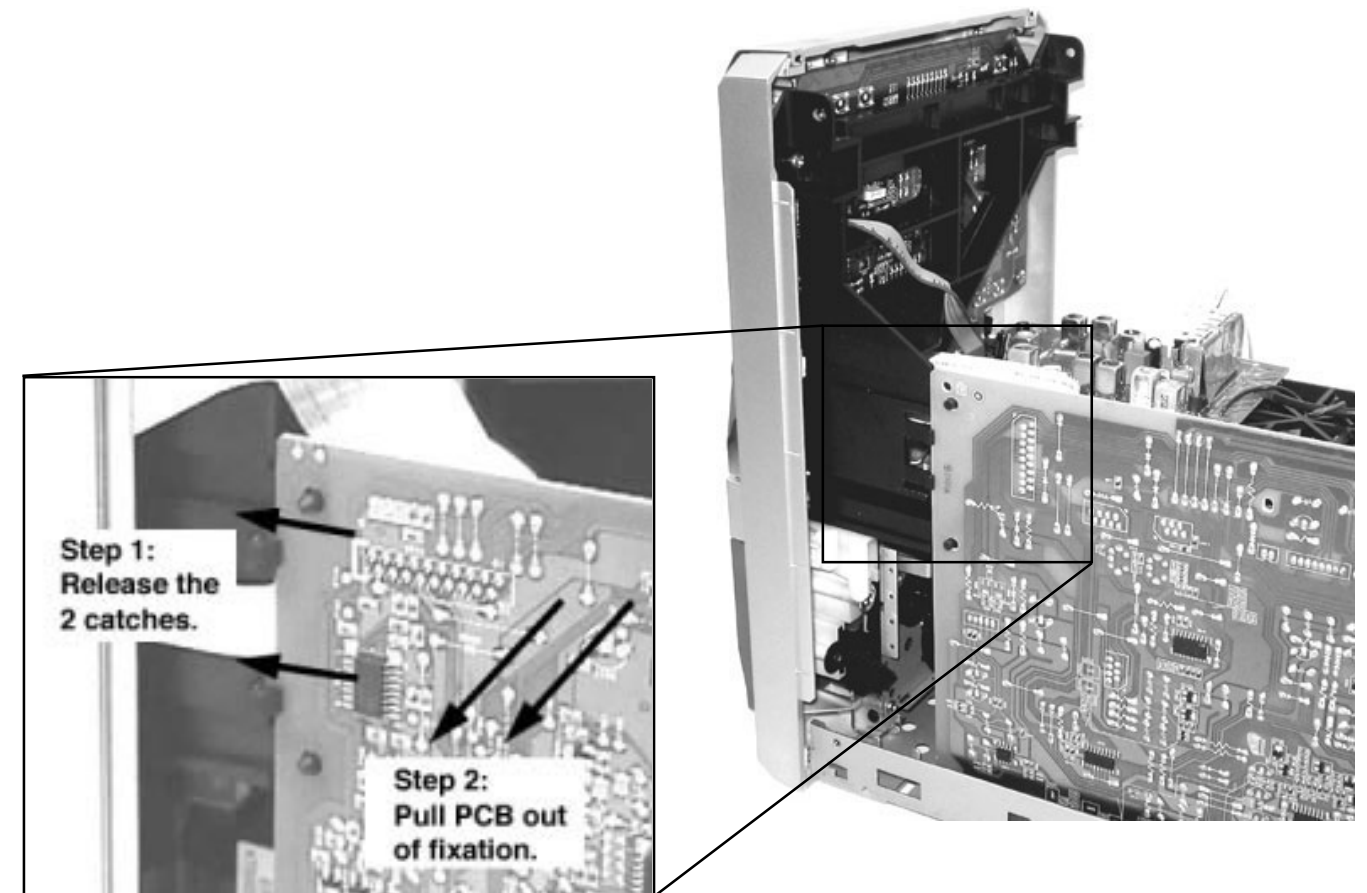


Figure 4A

Figure 4

Dismantling of the Front Panel assembly

- 1) The Knob Volume can be removed by pulling it out in the direction as shown in Figure 5.
- 2) Loosen 3 screws C (see Figure 6) to remove the Bracket Front Cabinet Display.
- 3) Loosen 3 screws D (see Figure 6) to remove Front Display Board.
- 4) Loosen 2 screws E (see Figure 6) to remove the Headphone Board.
- 5) Loosen 4 screws F (see Figure 7) to remove the Module Tape Deck.



Figure 5

DISMANTLING INSTRUCTIONS

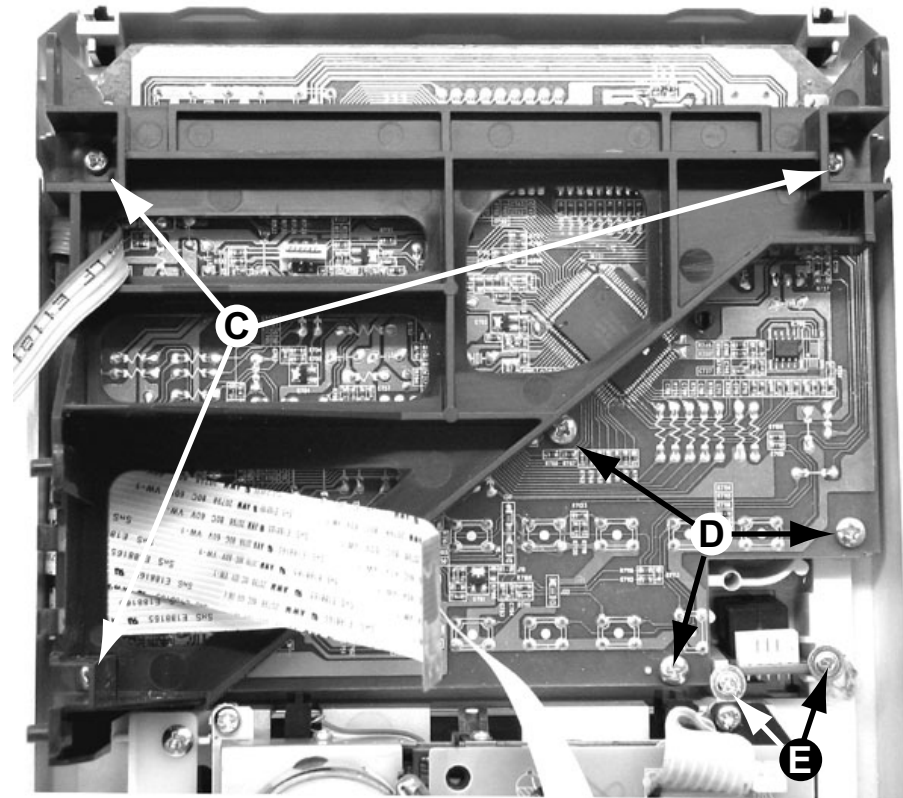
Dismantling of the Front Panel assembly

Figure 6

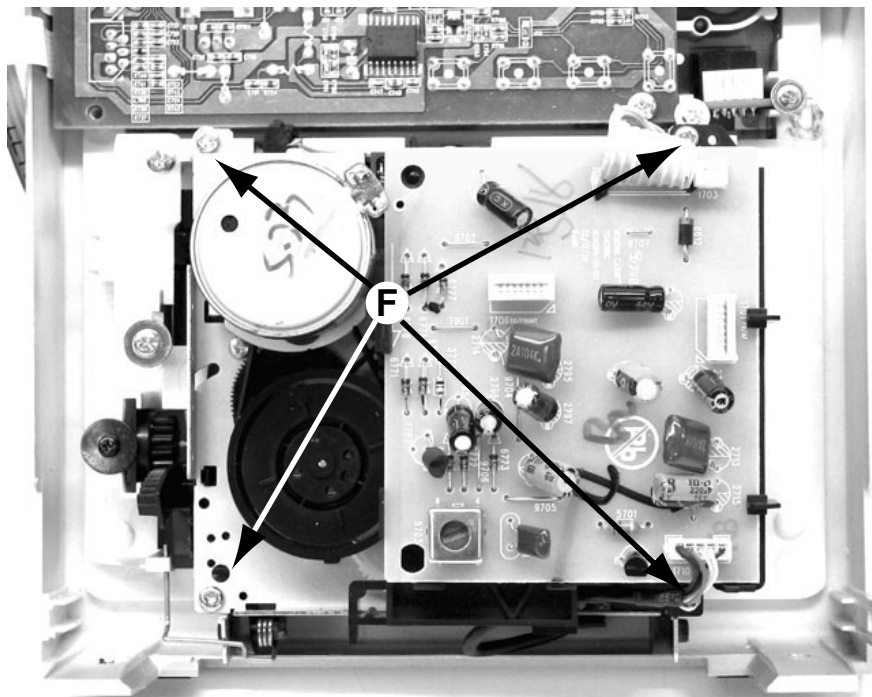


Figure 7

Dismantling of the Rear Panel assembly

- 1) Loosen 3 screws K and 2 catches C5 (see Figure 8) to remove the Tuner Board assembly.
- 2) Loosen 3 screws L (see Figure 8) to free the Main Board.
- 3) Loosen 1 screw M (see Figure 8) to free the Mains Socket Bracket.

- 4) Loosen 1 screw N and 2 catches C6 (see Figure 8) to free the Panel Rear by sliding it out towards the rear.

Note : Tuner Board assembly and Mains Socket Bracket can also be removed together with the Panel Rear.

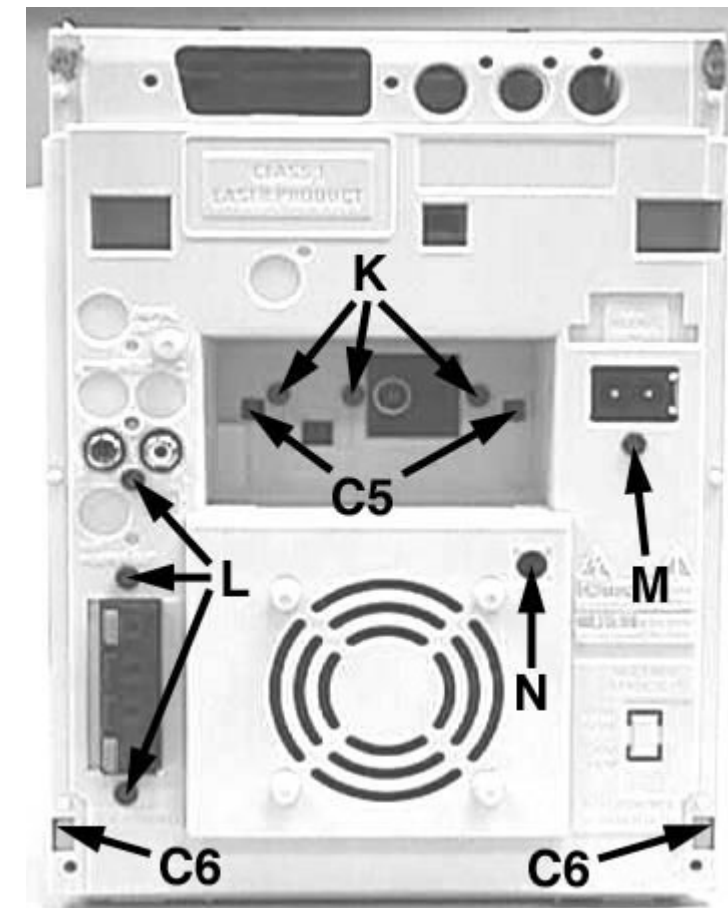


Figure 8

DISMANTLING INSTRUCTIONS

Repair Hints & Service Positions

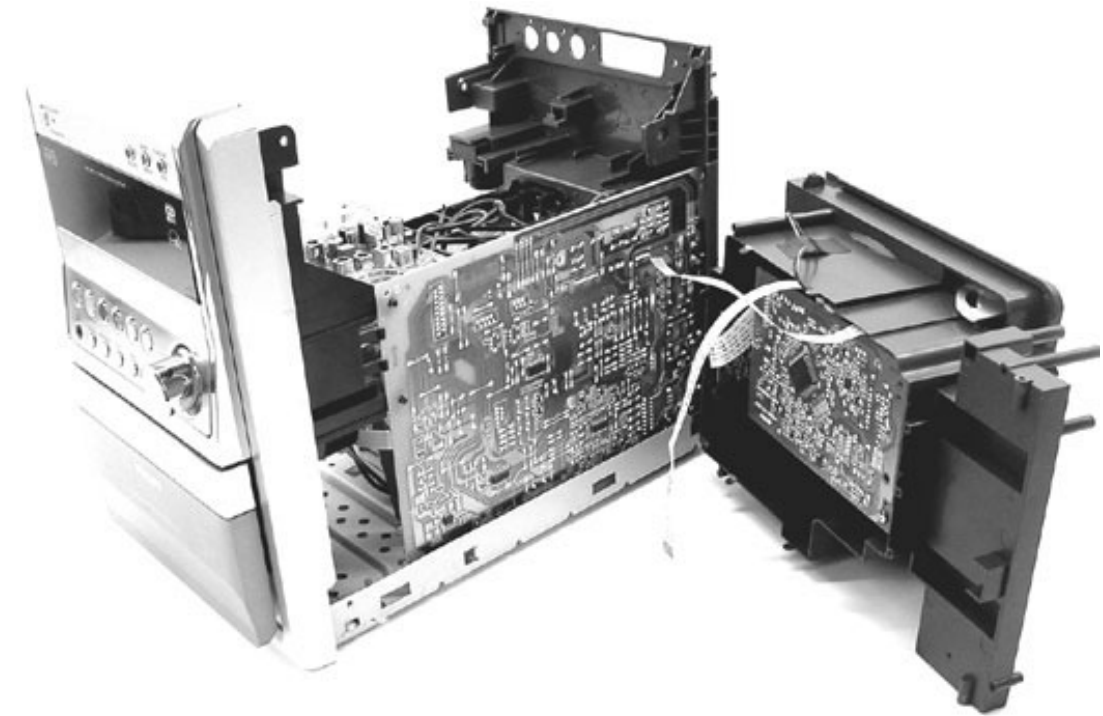
- 1) During repair it is possible to disconnect the Tuner Board and/or CD Module completely unless the fault is suspected to be in that area. This will not affect the performance of the rest of the set.

Note: The flex cables are very fragile, care should be taken not to damage them during repair. After repair, be very sure that the flex cables are inserted properly into the flex sockets before encasing, otherwise faults may occur.

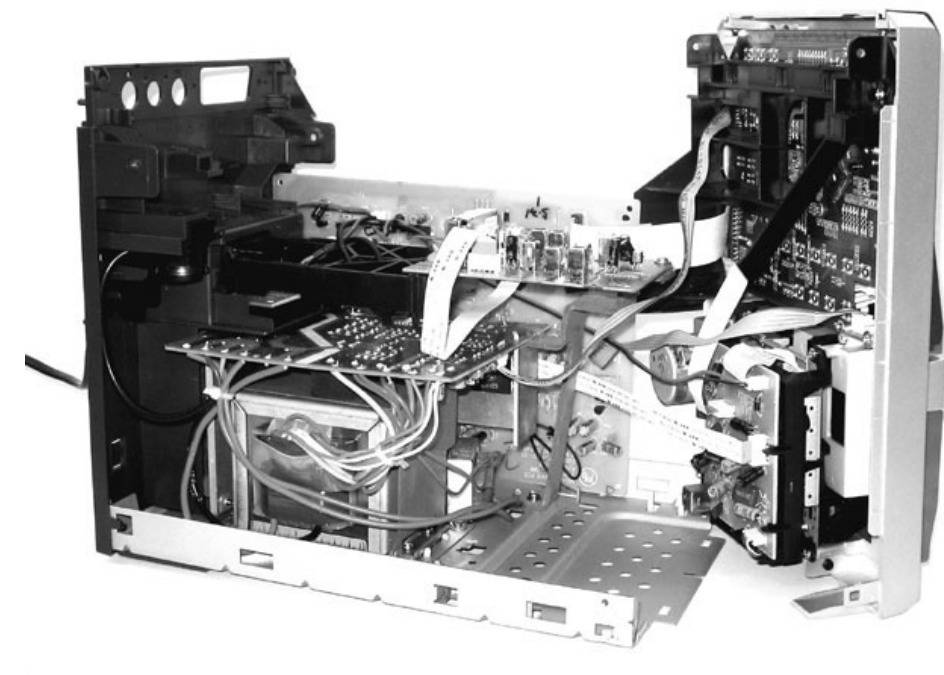
Service position A



Service position B



Service position C



SERVICE TEST PROGRAM

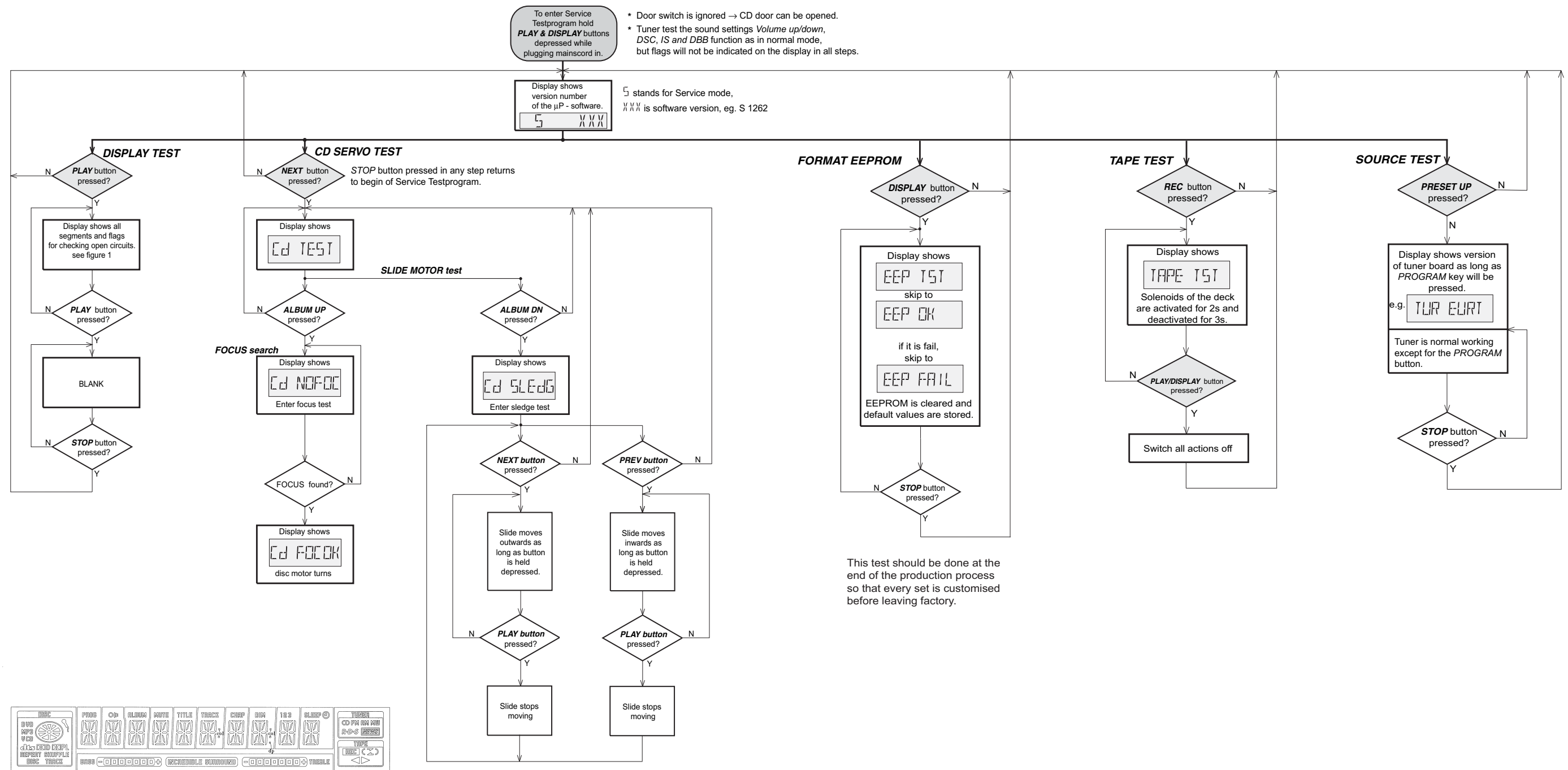


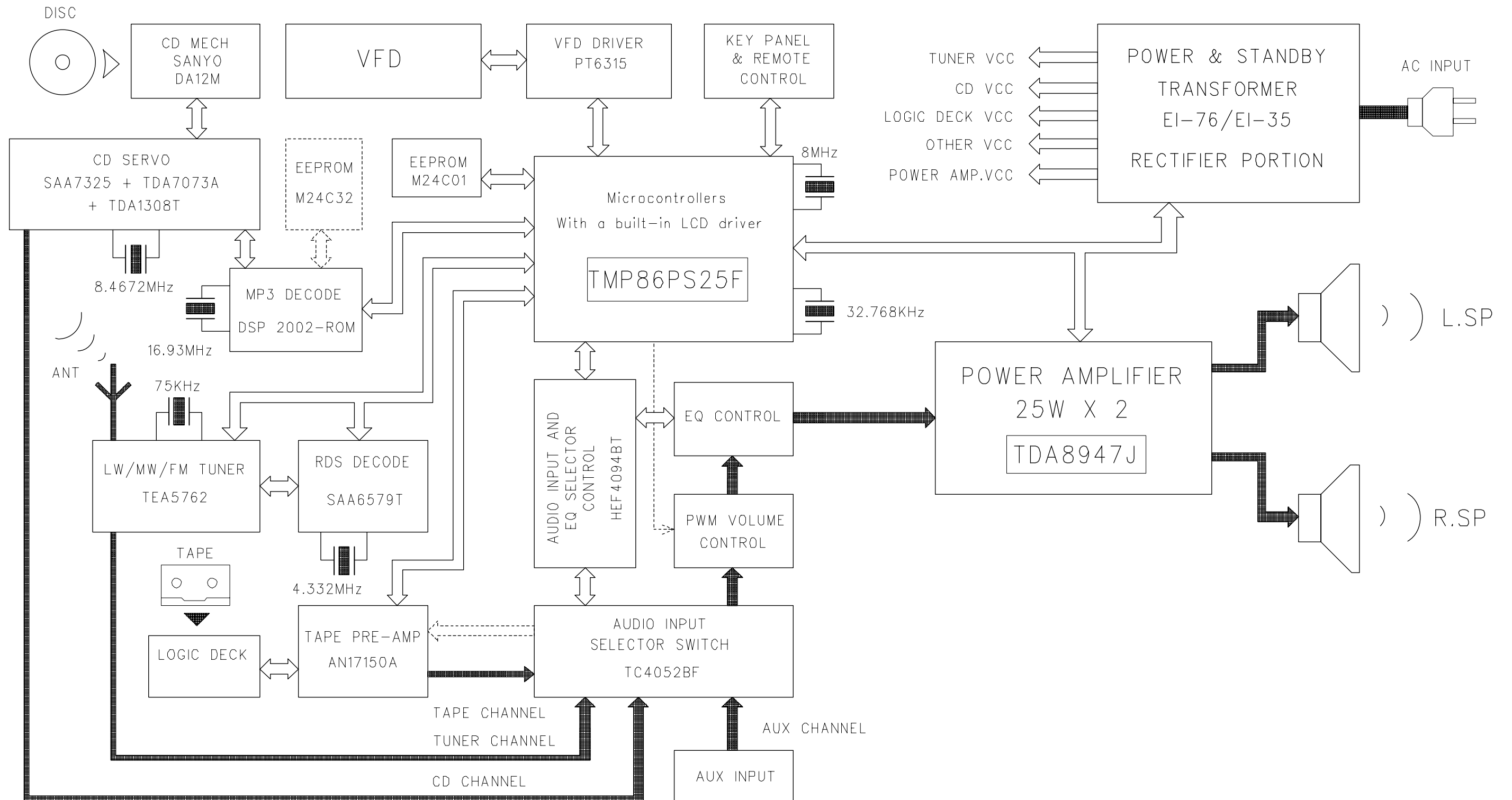
Figure 1

This test should be done at the end of the production process so that every set is customised before leaving factory.

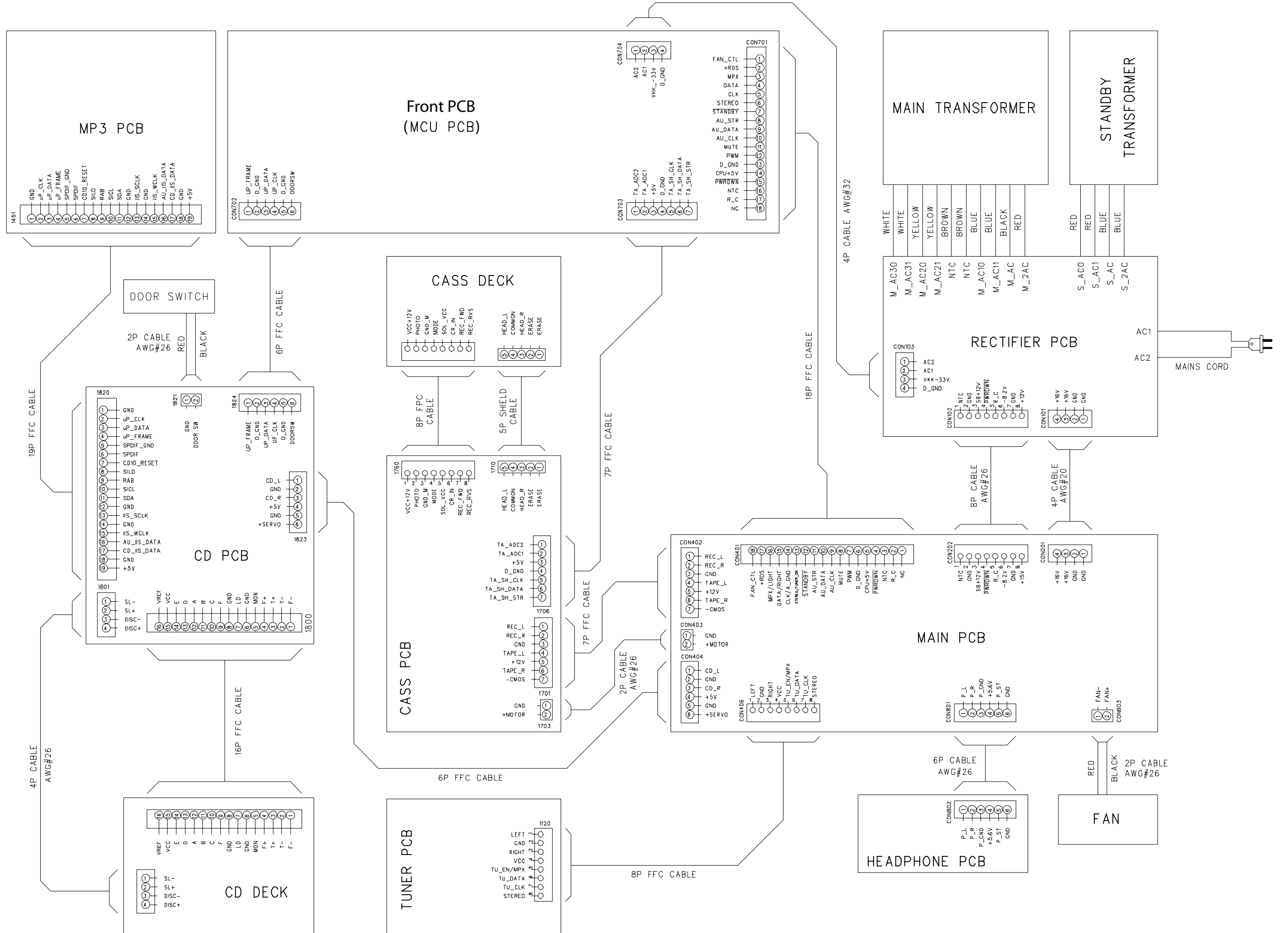
TUNER VERSIONS			
	TUN EURT	TUN USA	TUN OSE
REGION & SET VERSIONS	EUROPE FM/MW	USA FM/MW	OVERSEAS FM/MW
	/22/25	/37	¹⁾ Grid switchable 100/10kHz - 50/9kHz / 21/21M/30

table 2

SET BLOCK DIAGRAM



SET WIRING DIAGRAM

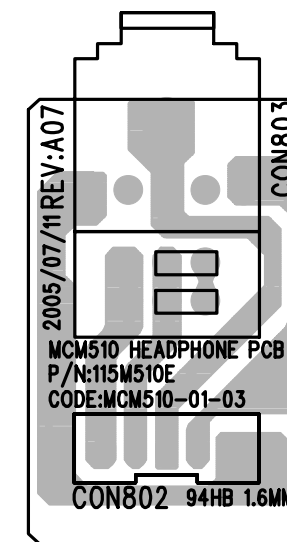


LAYOUT DIAGRAM - HEADPHONE BOARD

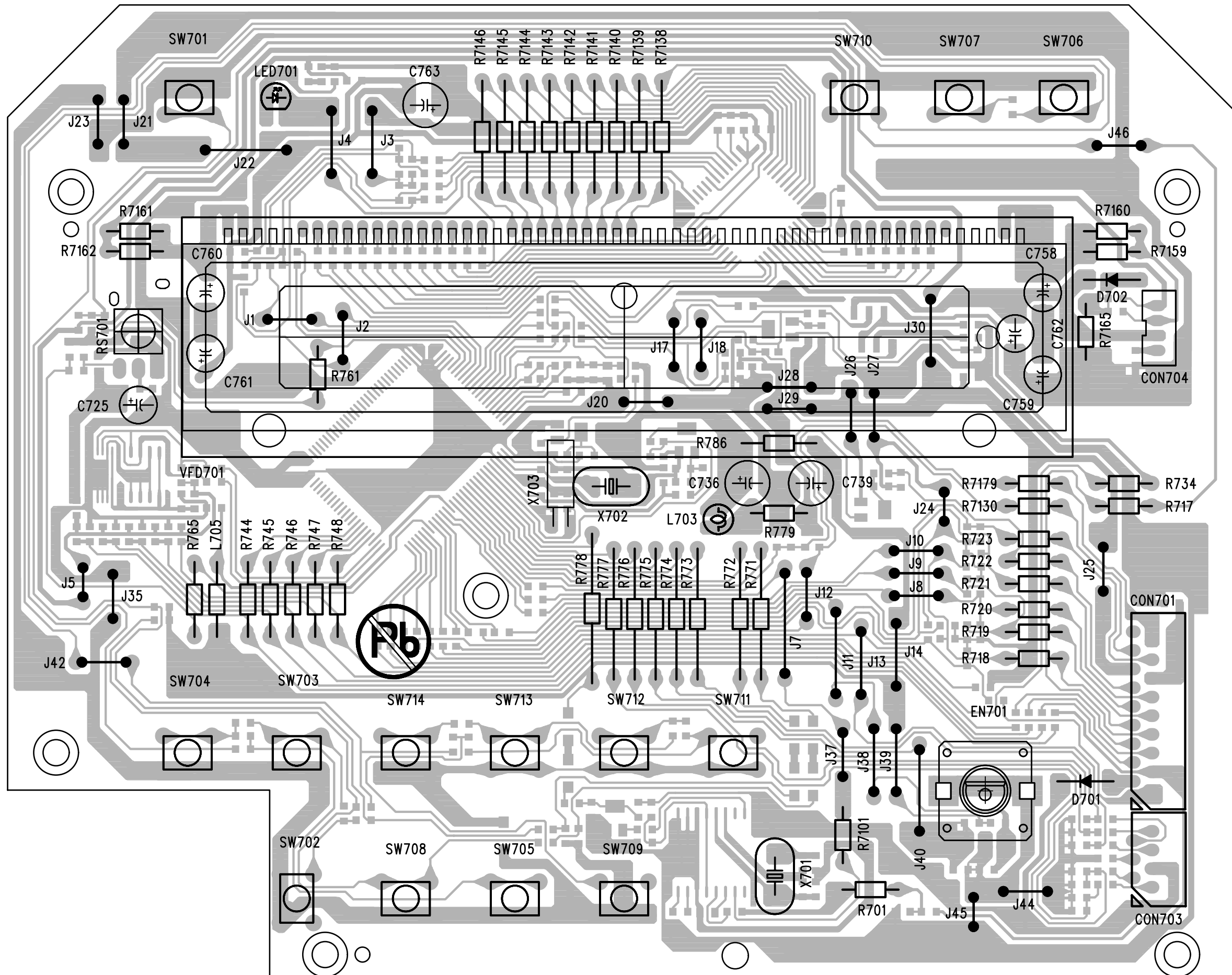
FRONT BOARD

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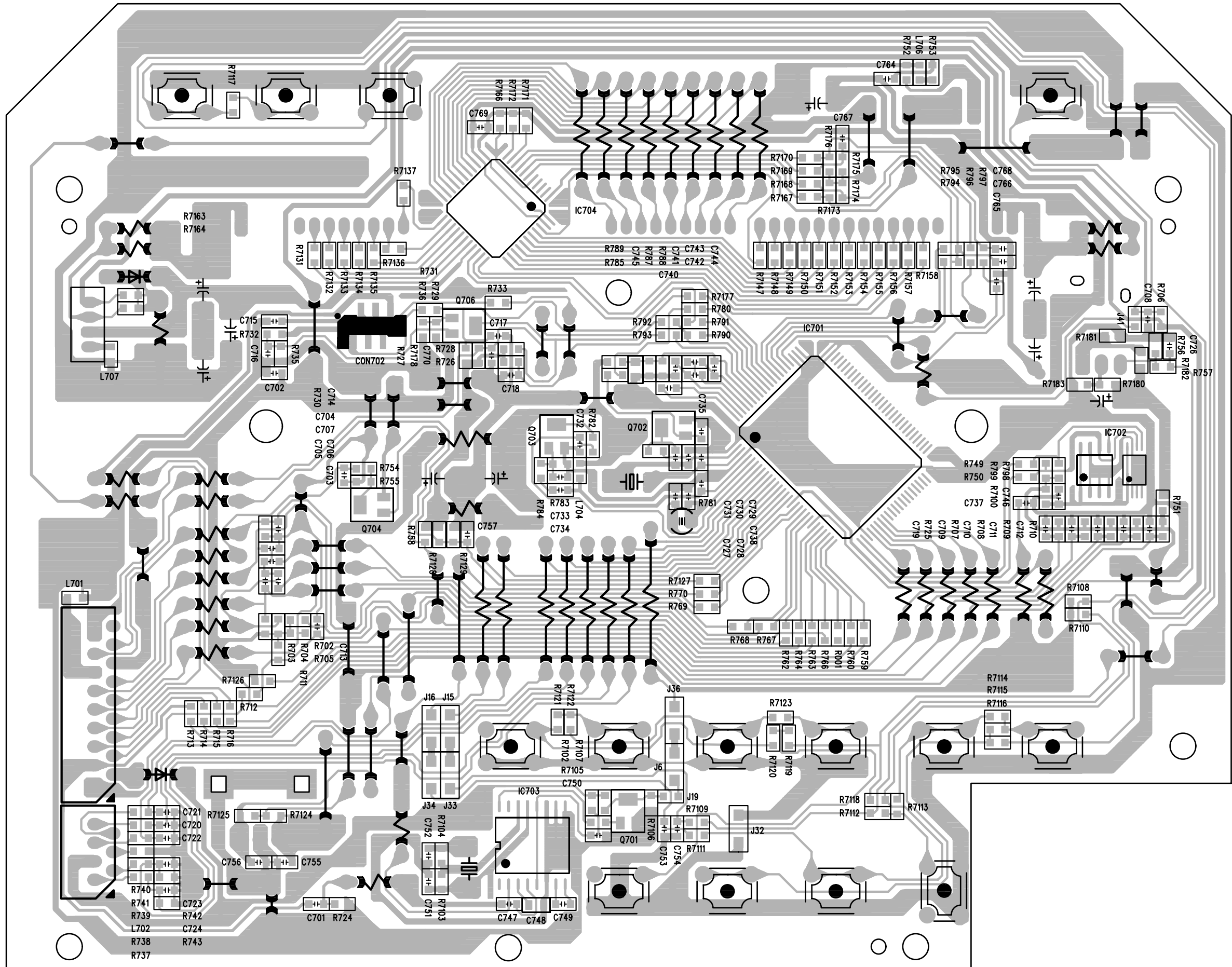
Headphone Board Layout	6-1
Front Board Layout Top View	6-2
Front Board Layout Bottom View	6-3
Circuit Diagram	6-4
Electrical Parts List	6-5



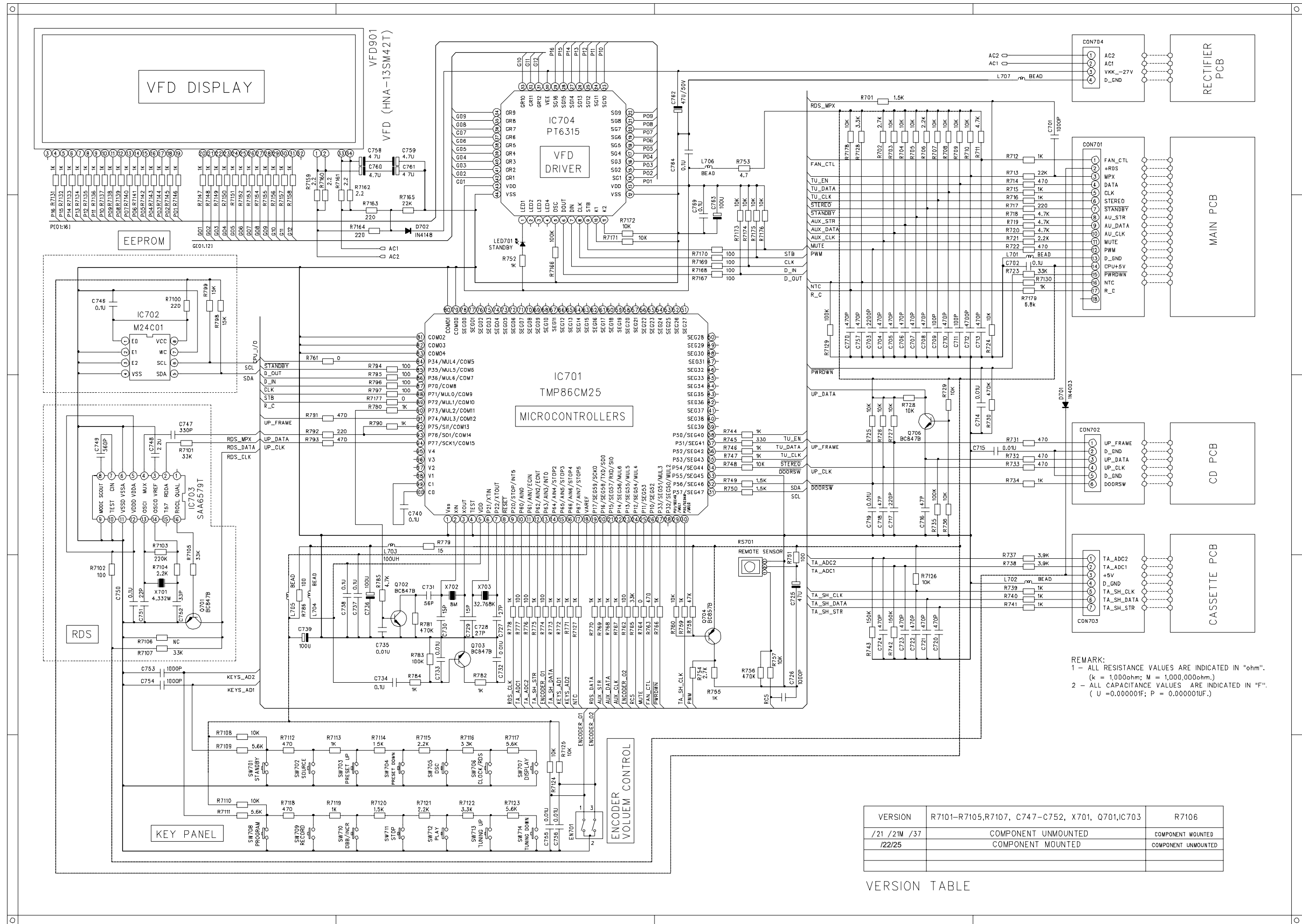
LAYOUT DIAGRAM - FRONT BOARD
TOP SIDE



LAYOUT DIAGRAM - FRONT BOARD
BOTTOM SIDE



CIRCUIT DIAGRAM - FRONT BOARD



REMARK:
 1 - ALL RESISTANCE VALUES ARE INDICATED IN "ohm".
 (k = 1,000ohm; M = 1,000,000ohm.)
 2 - ALL CAPACITANCE VALUES ARE INDICATED IN "F".
 (U = 0.000001F; P = 0.000001UF.)

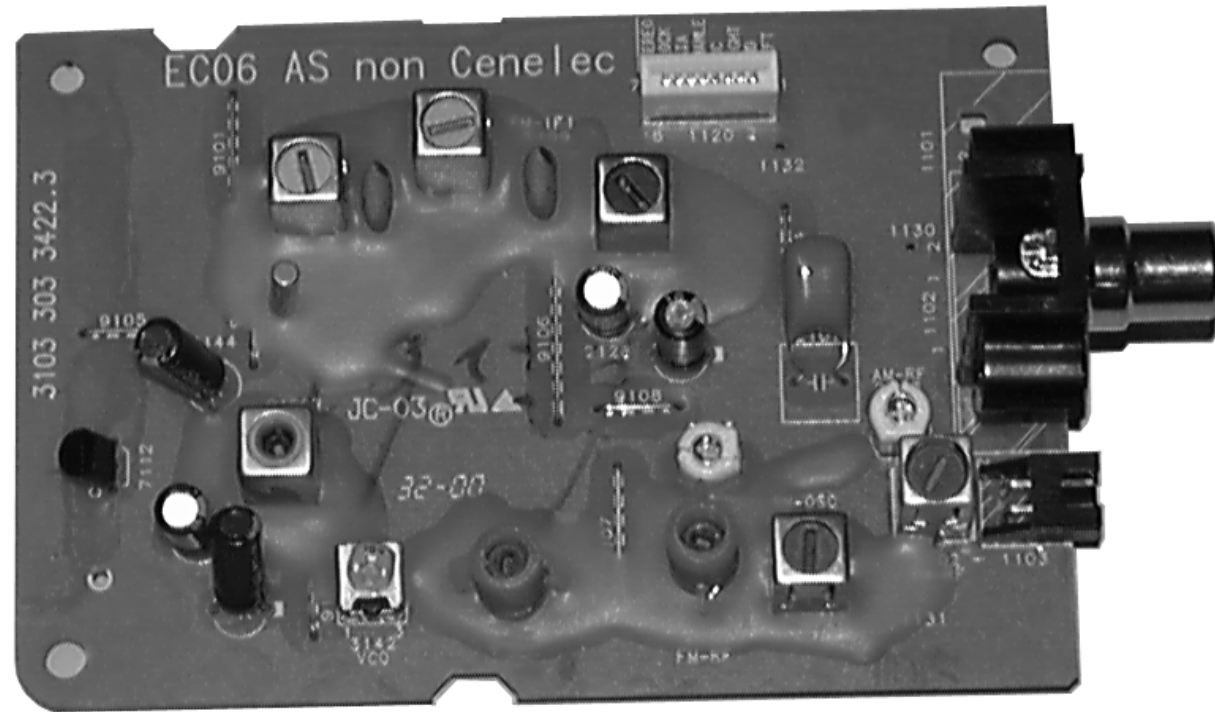
VERSION	R7101-R7105, R7107, C747-C752, X701, Q701, IC703	R7106
/21 /21M /37	COMPONENT UNMOUNTED	COMPONENT MOUNTED
/22/25	COMPONENT MOUNTED	COMPONENT UNMOUNTED

VERSION TABLE

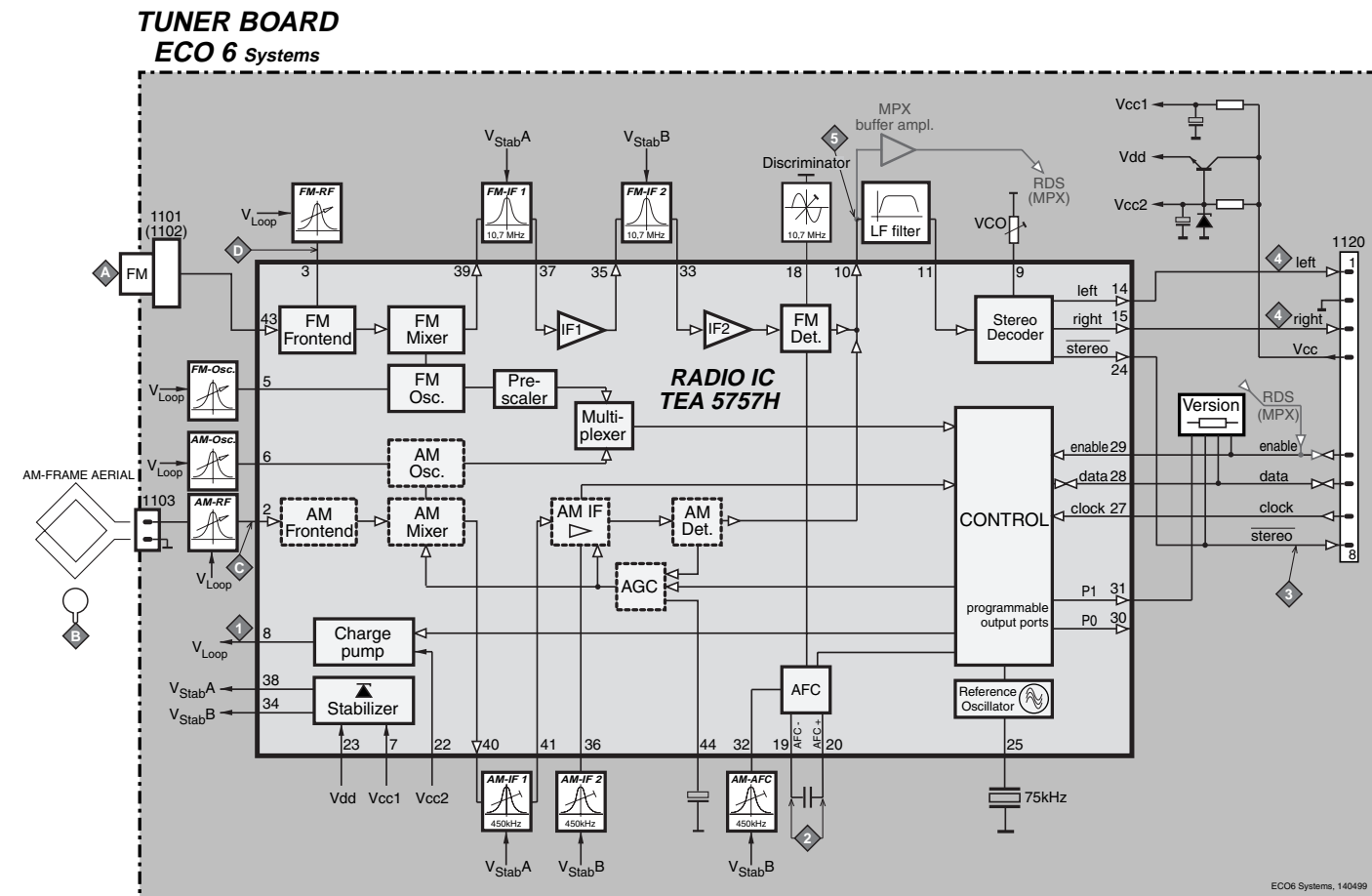
ELECTRICAL PARTS - FRONT BOARD

EN701	9940 000 03211	ENCODER
IC701	9940 000 03213	IC OTP TMP86PS25F
IC702	9940 000 03272	IC M24C01-RDW6T
IC703	9940 000 03215	RDS IC SAA6581T
IC704	9940 000 03214	VFD DRIVER IC PT6315
L703	9940 000 03216	CHOKe COIL 100 μ H
L705	9965 000 17286	FIXED INDUCTOR 0.47 μ H-K
LED701	9940 000 01442	LED 5.25X2.9 RED 3R4SDC-8
RS701	9940 000 03271	IR RECEIVER
SW701	9965 000 13779	TACT SWITCH
SW702	9965 000 13779	TACT SWITCH
SW703	9965 000 13779	TACT SWITCH
SW704	9965 000 13779	TACT SWITCH
SW705	9965 000 13779	TACT SWITCH
SW706	9965 000 13779	TACT SWITCH
SW707	9965 000 13779	TACT SWITCH
SW708	9965 000 13779	TACT SWITCH
SW709	9965 000 13779	TACT SWITCH
SW710	9965 000 13779	TACT SWITCH
SW711	9965 000 13779	TACT SWITCH
SW712	9965 000 13779	TACT SWITCH
SW713	9965 000 13779	TACT SWITCH
SW714	9965 000 13779	TACT SWITCH
VFD701	9940 000 03212	VFD HNA-13SM42T
X701	9940 000 03209	CRYSTAL 4.332MHZ
X702	9940 000 03207	CERAMIC FILTER 8.0MHZ +-5%
X703	9940 000 03208	CRYSTAL 32.768KHZ 12.5PF

Note: Only these parts mentioned in the list are normal normal service parts.



BLOCK DIAGRAM



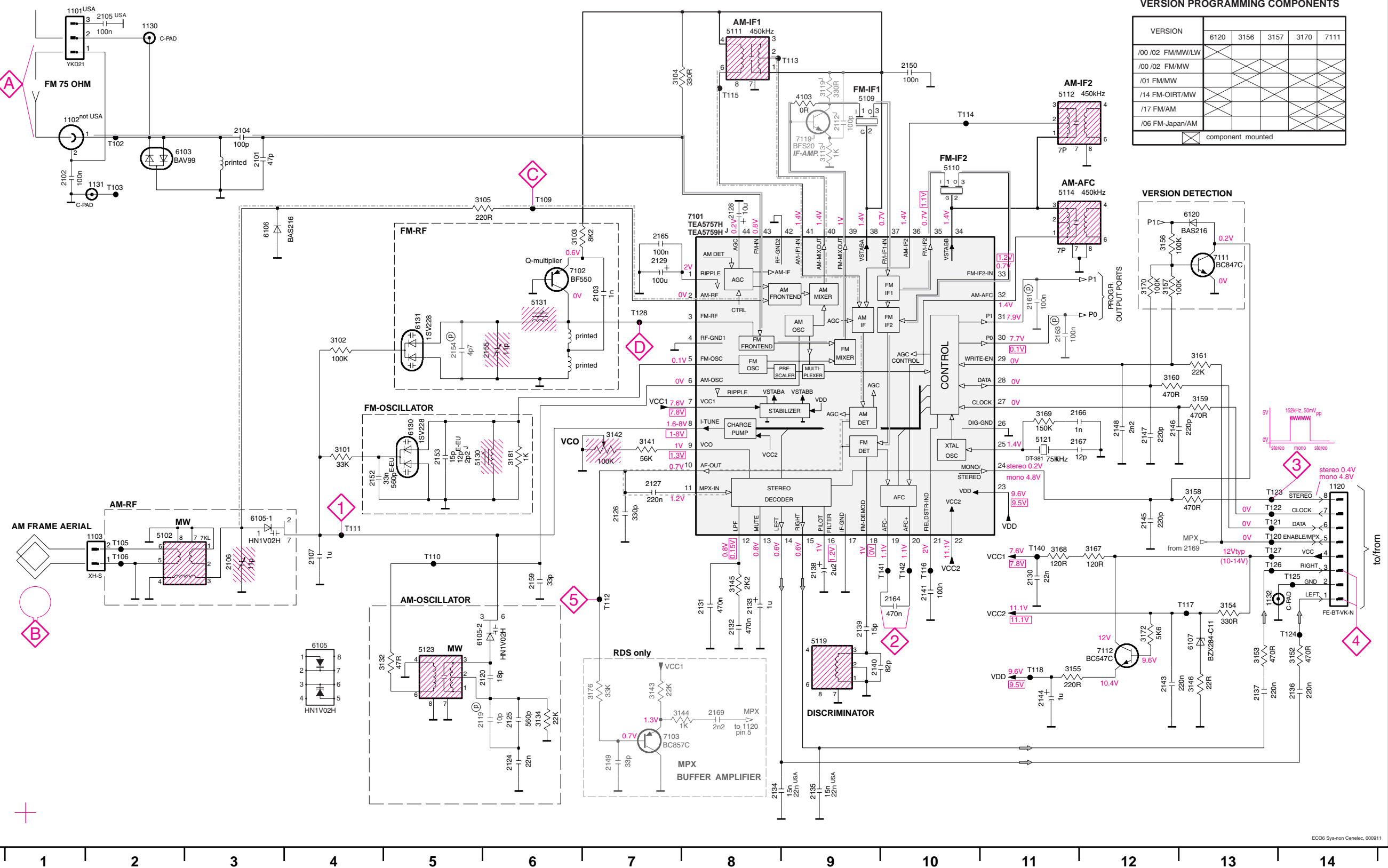
ECO6 Tuner Board

version: **SYSTEMS non-CENELEC**

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Blockdiagram7A-1
 Schematic Diagram7A-2
 Component Layout.....7A-3
 Adjustment table7A-3
 Electrical Partslist.....7A-4

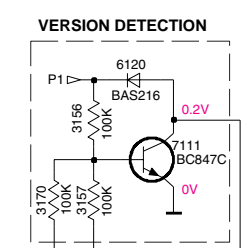
TUNER BOARD ECO6 / SYSTEMS NON CENELEC



VERSION PROGRAMMING COMPONENTS

VERSION	6120	3156	3157	3170	7111
/00 /02 FM/MW/LW					
/00 /02 FM/MW					
/01 FM/MW					
/14 FM-OIRT/MW					
/17 FM/AM					
/06 FM-Japan/AM					

component mounted



- 1101 A1
- 1102 B1
- 1103 F2
- 1120 E14
- 1130 A2
- 1131 B2
- 1132 G13
- 1133 B3
- 2102 B1
- 2103 C7
- 2104 B3
- 2105 A2
- 2106 F3
- 2107 F4
- 2119 H6
- 2120 G6
- 2124 H6
- 2125 H6
- 2126 F7
- 2127 E7
- 2128 C8
- 2129 C7
- 2130 F11
- 2131 G8
- 2132 G8
- 2133 G8
- 2134 H8
- 2135 H9
- 2136 G14
- 2137 G13
- 2138 F9
- 2139 G9
- 2140 G9
- 2141 F10
- 2143 G12
- 2144 G11
- 2145 F12
- 2146 E12
- 2147 E12
- 2148 H7
- 2149 H7
- 2150 A10
- 2152 E4
- 2153 E5
- 2154 D5
- 2155 D5
- 2159 F6
- 2161 C11
- 2163 D11
- 2164 F10
- 2165 C7
- 2166 E11
- 2167 E11
- 2169 H8
- 3101 E4
- 3102 D4
- 3103 C6
- 3104 A7
- 3105 B6
- 3132 G5
- 3134 H6
- 3141 E7
- 3142 E7
- 3143 G7
- 3144 H7
- 3145 F8
- 3146 G13
- 3152 G14
- 3153 G13
- 3154 G13
- 3155 G11
- 3156 C12
- 3157 D12
- 3158 E13
- 3159 D13
- 3160 D13
- 3161 D13
- 3167 F12
- 3168 F11
- 3169 E11
- 3170 C12
- 3172 G12
- 3176 G7
- 3181 E6
- 5102 F2
- 5109 B9
- 5110 B10
- 5111 A8
- 5112 A11
- 5114 B11
- 5119 G9
- 5121 E11
- 5123 G5
- 5130 E5
- 5131 C6
- 5132 B2
- 6105-1 F3
- 6105-2 G5
- 6106 C3
- 6107 G13
- 6120 G13
- 6130 E5
- 6131 D5
- 7101 C8
- 7102 C6
- 7103 H7
- 7111 C13
- 7112 F13
- T102 B2
- T103 B2
- T105 F2
- T106 F2
- T109 B6
- T110 F5
- T111 F4
- T112 F7
- T113 A8
- T114 B10
- T115 A8
- T117 G10
- T118 G13
- T121 F13
- T122 F13
- T123 E13
- T124 G14
- T125 F14
- T126 F13
- T127 F13
- T128 D7
- T140 F11
- T141 F10
- T142 F10

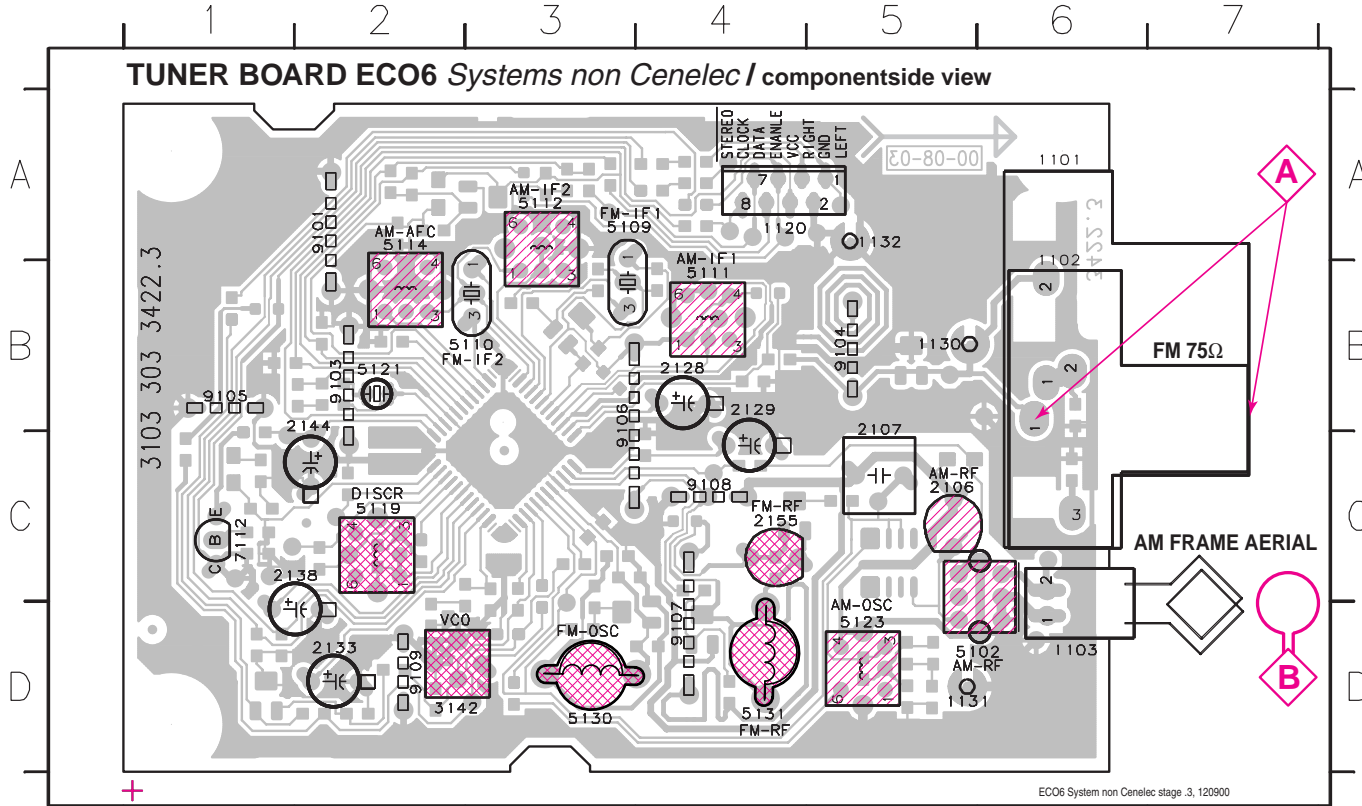
LEGEND

- Ⓟ...for provision only
- USA ... for USA version only
- E-EU ... for East European version only
- J ... for Japanese version only

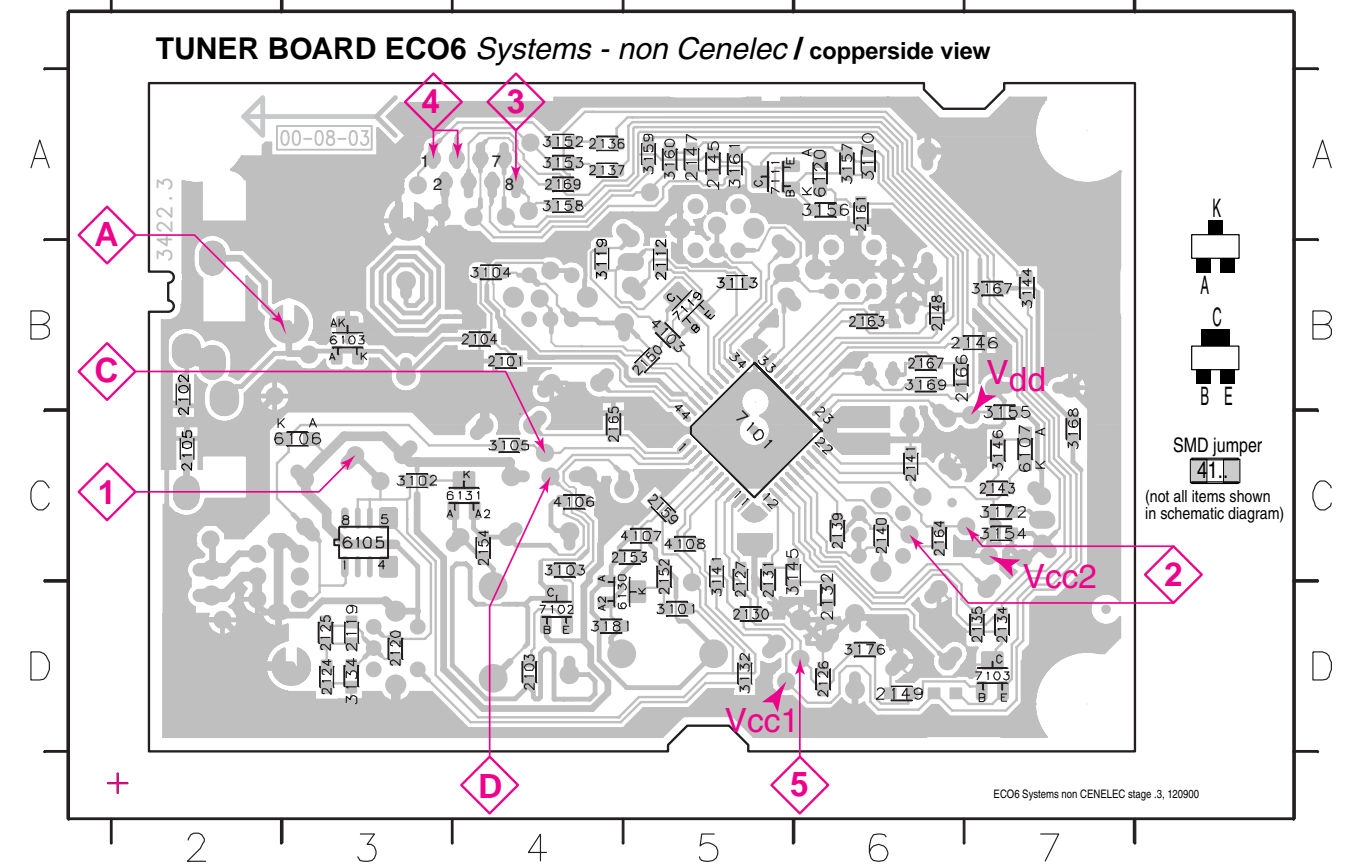
- ⋯ V FM mode stereo
- ⋯ V MW mode
- ⋯ V LW mode
- ⋯ V voltages measured while set is tuned to a strong transmitter
- ⋯ EVM

- Signal path**
- FM
 - - - AM
 - · - · MPX (Audio Frequency)
 - ⇒ AF - left/right

1101 A6 1120 A4 1132 A5 2128 C4 2138 C2 3142 D2 5110 B3 5114 A2 5123 D5 7112 C1 9104 B5 9107 D4
 1102 B6 1130 B5 2106 C5 2129 B4 2144 B2 5102 D6 5111 B4 5119 C2 5130 D3 9101 A2 9105 B1 9108 C4
 1103 D6 1131 D5 2107 B5 2133 D2 2155 C4 5109 A3 5112 A3 5121 B2 5131 D4 9103 B2 9106 B3 9109 D2



2101 B4 2119 D3 2130 D5 2137 A4 2146 B7 2153 C5 2165 C4 3103 C4 3134 D3 3152 A4 3158 A4 3169 B6 4106 C4 6107 C7 7103 D7
 2102 B1 2120 D3 2131 C5 2139 C6 2147 A5 2154 C4 2166 B6 3104 B4 3141 C5 3153 A4 3159 A5 3170 A6 4107 C5 6120 A6 7111 A5
 2103 D4 2124 D3 2132 D6 2140 C6 2148 B6 2159 C5 2167 B6 3105 C4 3143 D6 3154 C7 3160 A5 3172 C7 4108 C5 6130 D4 7119 B5
 2104 B4 2125 D3 2134 D7 2141 C6 2149 D6 2161 A6 2169 A4 3113 B5 3144 B7 3155 C7 3161 A5 3176 D6 6103 B3 6131 C4
 2105 C1 2126 D6 2135 D7 2143 C7 2150 B5 2163 B6 3101 D5 3119 B5 3145 C5 3156 A6 3167 B7 3181 D4 6105 C3 7101 C5
 2112 B5 2127 C5 2136 A4 2145 A5 2152 C5 3102 C3 3132 D5 3146 C7 3157 A6 3168 C7 4103 B5 6106 C3 7102 D4



These assembly drawings show a summary of all possible versions.
 For components used in a specific version see schematic diagram respectively partlist.

TUNER ADJUSTMENT TABLE (ECO6 FM/MW- and FM/MW/LW - versions with AM-frame aerial)

Waverange	Input frequency	Input	Tuned to	Adjust	Output	Scope/Voltmeter
VARICAP ALIGNMENT						
FM 87.5 - 108MHz (65.81 - 74, 87.5 - 108MHz)	108MHz		108MHz	5130		8V ±0.2V
	87.5MHz (65.81MHz)		87.5MHz (65.81MHz)	check		4.3V ±0.5V (1.2V ±0.5V)
MW FM/AM-version, 10kHz grid 530 - 1700kHz	1700kHz		1700kHz	5123		8V ±0.2V
	530kHz		530kHz	check		1.1V ±0.4V
FM/MW-version, 9kHz grid 531 - 1602kHz	1602kHz		1602kHz	5123	1	6.9V ±0.2V
	531kHz		531kHz	check		1.1V ±0.4V
LW 153 - 279kHz	279kHz		279kHz	5122		8V ±0.2V
	153kHz		153kHz	check		1.1V ±0.4V
MW FM/MW/LW- version, 9kHz grid 531 - 1602kHz	1602kHz		1602kHz	5123		8V ±0.2V
	531kHz		531kHz	check		1.1V ±0.4V
FM IF						
FM	10.7MHz, 45mV continuous wave	D		5119	2	0 ± 3 mV DC
FM RF						
FM 87.5 - 108MHz (65.81 - 74, 87.5 - 108MHz)	108MHz	A	108MHz	2155	4	MAX
	87.5MHz (65.81MHz)	mod=1kHz Δf=±22.5kHz	87.5MHz (65.81MHz)	5131		
VCO						
FM	98MHz, 1mV continuous wave	A	98MHz	3142	3	152kHz ±1kHz ¹⁾
AM IF						
MW	450kHz connect pin 6 of IC 7101 (AM Osc.) with 3.3kΩ to Vcc	C		5111	5	
		C		5112		
AM AFC		C		5114	2	0 ± 2 mV DC
AM RF³⁾						
MW⁴⁾ FM/MW/LW- and FM/MW-version (9kHz grid)	1494kHz	B	1494kHz	2106	5	
	531 - 1602kHz		558kHz	5102		
LW	198kHz		198kHz	5103		
MW FM/AM-version, 10kHz grid 530 - 1700kHz	1500kHz	B	1500kHz	2106	5	
	560kHz		560kHz	5102		

Use Service Testprogram. By selecting the TUNER TEST test frequencies will be stored as preset frequencies automatically.

- 1) If sensitivity of frequency counter is too low adjust to max. channel separation (input signal: stereo left 90% + 9%, adjust output on right channel to minimum)
- 2) RC network serves for damping the IF-filter while adjusting the other one.
- 3) For AM RF adjustments the original frame antenna has to be used!
- 4) MW has to be aligned before LW.

↑ Repeat

MISCELLANEOUS

1101	2422 015 19376	SOCKET 2P CLICKFIT	USA only
1102	4822 267 10283	SOCKET COAX, IEC 75Ω	not USA
1103	4822 265 31184	JST CONNECTOR 2 POLE	
1120	4822 265 11515	FFC SOCKET, 8P	

CAPACITORS

2101	4822 126 13692	47pF	1%	63V	
2102	4822 126 13838	100nF	10%	50V	not USA
2103	5322 122 31647	1nF	10%	63V	
2104	5322 122 32531	100pF	5%	50V	
2105	4822 126 13838	100nF	10%	50V	USA only
2106	2020 800 00191	3-11pF TRIMCAP.,N450			
2107	4822 121 51319	1μF	20%	50V	
2120	4822 126 13689	18pF	1%	63V	
2124	5322 122 32654	22nF	10%	63V	
2125	2020 552 96199	560pF	1%	50V	
2126	5322 122 31863	330pF	5%	50V	
2127	4822 126 14076	220nF	20%	25V	
2128	4822 124 40248	10μF	20%	63V	
2129	4822 124 41584	100μF	20%	10V	
2130	5322 122 32654	22nF	10%	63V	
2131	4822 126 13482	470nF	20%	16V	
2132	4822 126 13482	470nF	20%	16V	
2133	4822 124 21913	1μF	20%	63V	
2134	4822 126 13188	15nF	5%	63V	not USA
2134	5322 122 32654	22nF	10%	63V	USA only
2135	4822 126 13188	15nF	5%	63V	not USA
2135	5322 122 32654	22nF	10%	63V	USA only
2136	4822 126 14076	220nF	20%	25V	
2137	4822 126 14076	220nF	20%	25V	
2138	4822 124 22652	2,2μF	20%	50V	
2139	4822 126 14236	15pF	5%	50V	
2140	4822 126 13695	82pF	1%	63V	
2141	4822 126 13838	100nF	10%	50V	
2143	4822 126 14076	220nF	20%	25V	
2144	4822 124 21913	1μF	20%	63V	
2145	4822 122 33575	220pF	5%	50V	
2146	4822 122 33575	220pF	5%	50V	
2147	4822 122 33575	220pF	5%	50V	
2148	4822 122 33127	2,2nF	10%	63V	
2149	5322 122 32659	33pF	5%	50V	RDS only
2150	4822 126 13838	100nF	10%	50V	
2152	4822 126 12105	33nF	5%	63V	not for East Europe
2152	5322 116 80853	560pF	5%	63V	for East Europe only
2153	4822 126 13486	15pF	2%	63V	not for East Europe
2153	4822 122 33926	12pF	2%	50V	for East Europe only
2155	2020 800 00191	3-11pF TRIMCAP.,N450			
2159	5322 122 32659	33pF	5%	50V	
2164	4822 126 13482	470nF	20%	16V	
2165	4822 126 13838	100nF	10%	50V	
2166	5322 122 31647	1nF	10%	63V	
2167	4822 122 33926	12pF	5%	50V	
2169	4822 122 33127	2,2nF	10%	63V	RDS only

RESISTORS

3101	4822 051 20333	33kΩ	5%	0,1W
3102	4822 117 10837	100kΩ	1%	0,1W
3103	4822 051 20822	8,2kΩ	5%	0,1W
3104	4822 117 13577	330Ω	1%	0,1W
3105	4822 117 11503	220Ω	5%	0,1W
3132	4822 051 20479	47Ω	5%	0,1W
3134	4822 051 20223	22kΩ	5%	0,1W
3141	4822 117 11148	56kΩ	1%	0,1W
3142	4822 100 12159	TRIMPOT. 100kΩ		

RESISTORS

3143	4822 051 20223	22kΩ	5%	0,1W	RDS only
3144	4822 051 10102	1kΩ	2%	0,25W	RDS only
3145	4822 117 11449	2,2kΩ	1%	0,1W	
3146	4822 051 20229	22Ω	5%	0,1W	
3152	4822 051 20471	470Ω	5%	0,1W	
3153	4822 051 20471	470Ω	5%	0,1W	
3154	4822 117 13577	330Ω	1%	0,1W	
3155	4822 117 11503	220Ω	5%	0,1W	
3156	4822 117 10837	100kΩ	1%	0,1W	
3157	4822 117 10837	100kΩ	1%	0,1W	
3158	4822 051 20471	470Ω	5%	0,1W	
3159	4822 051 20471	470Ω	5%	0,1W	
3160	4822 051 20471	470Ω	5%	0,1W	
3161	4822 051 20223	22kΩ	5%	0,1W	
3167	4822 051 20121	120Ω	5%	0,1W	
3168	4822 051 20121	120Ω	5%	0,1W	
3169	4822 051 20154	150kΩ	5%	0,1W	
3170	4822 117 10837	100kΩ	1%	0,1W	
3172	4822 051 20562	5,6kΩ	5%	0,1W	
3176	4822 051 20333	33kΩ	5%	0,1W	RDS only
3181	4822 051 10102	1kΩ	2%	0,25W	
4103	4822 051 20008	CHIP JUMPER 0805			
4106	4822 051 20008	CHIP JUMPER 0805			
4107	4822 051 20008	CHIP JUMPER 0805			
4108	4822 051 20008	CHIP JUMPER 0805			

COILS

5102	4822 157 71634	RF-COIL MW
5109	4822 242 70665	FM-IF FILTER 10,7MHz
5110	4822 242 70665	FM-IF FILTER 10,7MHz
5111	2422 549 44023	AM-IF FILTER 450kHz
5112	4822 157 70302	AM-IF FILTER 450kHz
5114	4822 157 70302	AM-IF FILTER 450kHz
5119	4822 157 11443	DISCRIMINATOR COIL
5121	4822 242 10261	QUARTZ 75kHz
5123	2422 549 44108	RF-COIL, AM-OSCILLATOR
5130	4822 157 11843	RF COIL 1,5 TURNS
5131	4822 157 11843	RF COIL 1,5 TURNS

DIODES

6103	5322 130 34337	BAV99
6105	4822 130 83075	HN1V02H
6106	4822 130 83757	BAS216
6107	9340 386 90115	BZX284-C11
6120	4822 130 83757	BAS216
6130	4822 130 82833	1SV228
6131	4822 130 82833	1SV228

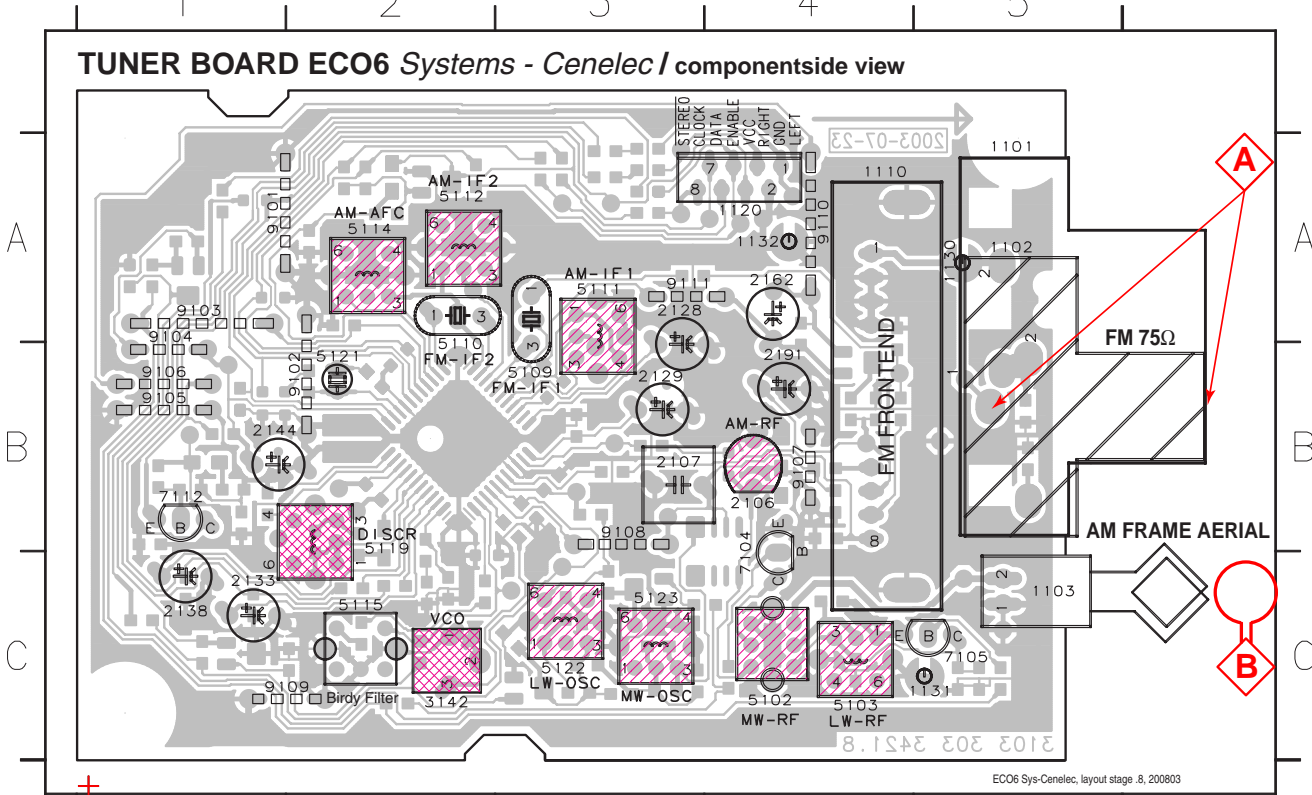
TRANSISTORS

7102	4822 130 42131	BF550
7103	5322 130 42756	BC857C
7111	5322 130 42755	BC847C
7112	4822 130 44503	BC547C

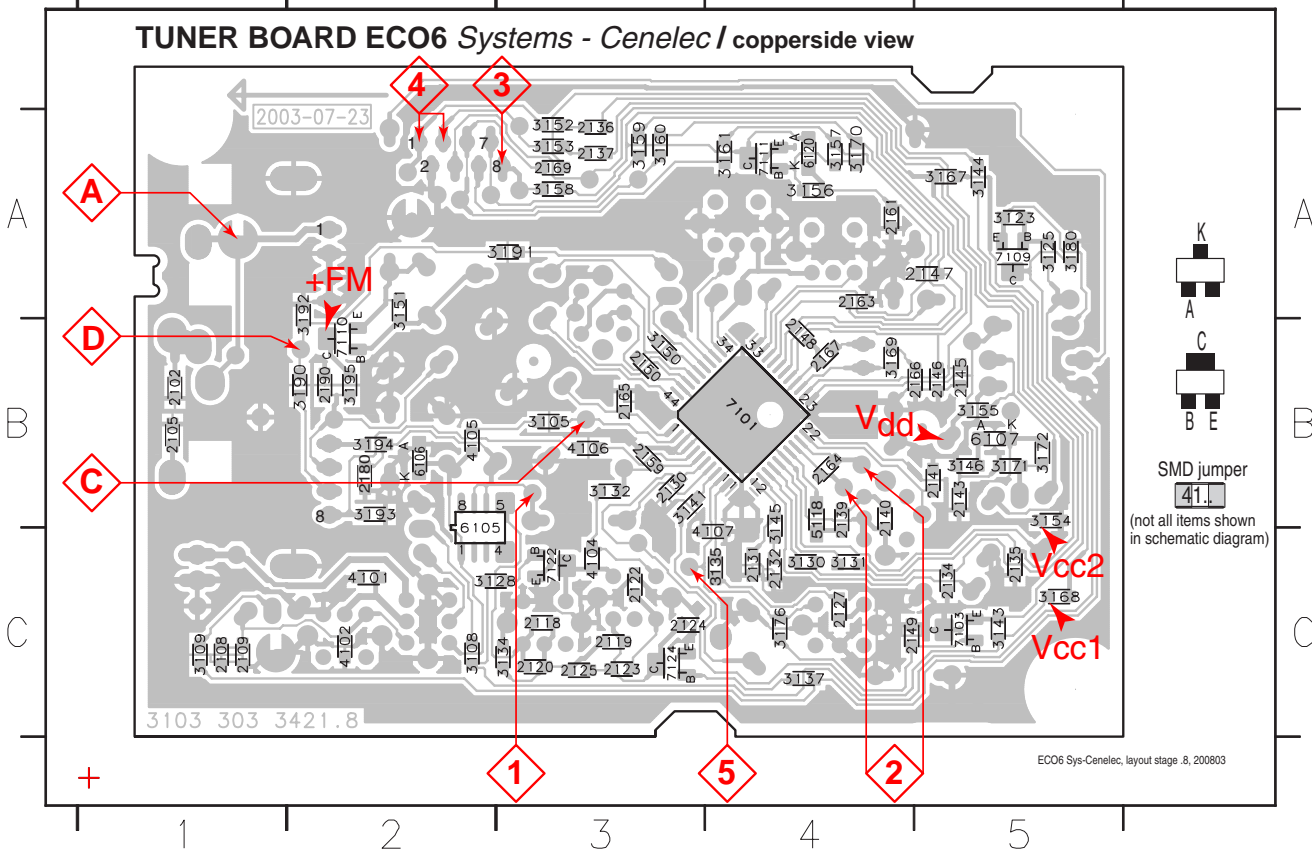
INTEGRATED CIRCUITS

7101	9351 740 80557	TEA5757H/V1, RADIO IC
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1101 B5 1110 B4 1131 C5 2107 B3 2133 C1 2162 A4 5102 C4 5110 A2 5114 A2 5121 B2 7104 C4 9101 A2 9104 B1 9107 B4 9110 A4
 1102 B5 1120 A4 1132 A4 2128 A3 2138 B1 2191 B4 5103 C4 5111 A3 5115 C2 5122 C3 7105 C5 9102 B2 9105 B1 9108 B3 9111 A3
 1103 C5 1130 A5 2106 B4 2129 B3 2144 B1 3142 C2 5109 B3 5112 A2 5119 B2 5123 C3 7112 B1 9103 A1 9106 B1 9109 C2



2102 B1 2120 C3 2130 B3 2137 A3 2146 B5 2161 A4 2169 A3 3123 A5 3134 C3 3145 C4 3154 B5 3160 A3 3171 B5 3192 A2 4104 C3 6106 B2 7110 B2
 2105 B1 2122 C3 2131 C4 2139 B4 2147 A5 2163 A4 2180 B2 3125 A5 3135 C4 3146 B5 3155 B5 3161 A4 3172 B5 3193 B2 4105 B2 6107 B5 7111 A4
 2108 C1 2123 C3 2132 C4 2140 B4 2148 B4 2164 B4 2190 B2 3128 C2 3137 C4 3150 B3 3156 A4 3167 A5 3176 C4 3194 B2 4106 B3 6120 A4 7122 C3
 2109 C1 2124 C3 2134 C5 2141 B5 2149 C4 2165 B3 3105 B3 3130 C4 3141 B3 3151 A2 3157 A4 3168 C5 3180 A5 3195 B2 4107 C4 7101 B4 7124 C3
 2118 C3 2125 C3 2135 C5 2143 B5 2150 B3 2166 B5 3108 C2 3131 C4 3143 C5 3152 A3 3158 A3 3169 B4 3190 B2 4101 C2 5118 C4 7103 C5
 2119 C3 2127 C4 2136 A3 2145 B5 2159 B3 2167 B4 3109 C1 3132 B3 3144 A5 3153 A3 3159 A3 3170 A4 3191 A3 4102 C2 6105 B2 7109 A5



These assembly drawings show a summary of all possible versions.
 For components used in a specific version see schematic diagram respectively partslist.

TUNER ADJUSTMENT TABLE (ECO6 Cenelec FM/MW - and FM/MW/LW - versions with AM-frame aerial)

Waverange	Input frequency	Input	Tuned to	Adjust	Output	Scope/Voltmeter
VARICAP ALIGNMENT						
FM 87.5 - 108MHz (50kHz grid)			108MHz	check		8V ±1.2V
			87.5MHz	check		1.6V ±0.5V
MW 531 - 1602kHz (9kHz grid)			1602kHz	5123	1	8V ±0.2V 3-band 6.9V ±0.2V 2-band
			531kHz	check		1.1V ±0.4V
LW 153 - 279kHz (3kHz grid)			279kHz	5122		8V ±0.2V
			153kHz	check		1.1V ±0.4V
FM - IF						
FM	10.7MHz, 45mV continuous wave	D		5119	2	0mV ±3mV
FM - VCO						
FM	98MHz, 1mV continuous wave	A	98MHz	3142	3	152kHz ±1kHz ¹⁾
FM RF (channel separation) Note: The FM-frontend unit has already been adjusted by the factory and needs therefore no further adjustments for service purposes.						
FM	98MHz, 1mV 90% Left + 9% pilot mod=1kHz	A	98MHz	IF coil inside FM frontend 1110	4	right channel min.
AM IF						
MW	450kHz connect pin 6 of IC 7101 (AM Osc.) with 3.3kΩ to Vcc	C		5111	5	
				5112		
AM AFC MW	continuous wave V _{RF} = 2mV	C		5114	2	0mV ±2mV
AM RF³⁾						
MW	1494kHz	B	1494kHz	2106	5	
	558kHz					
LW	198kHz		198kHz	5103		

Use Service Testprogram. By selecting the TUNER TEST test frequencies will be stored as preset frequencies automatically.

- 1) If sensitivity of frequency counter is too low adjust to max. channel separation (input signal: stereo left 90% + 9%, adjust output on right channel to minimum)
- 2) RC network serves for damping the IF-filter while adjusting the other one.
- 3) For AM RF adjustments the original frame antenna has to be used!
 MW has to be aligned before LW.

↑ Repeat

MISCELLANEOUS

1101	2422 015 19376	SOCKET CLICKFIT 2P	USA only
1102	4822 267 10283	SOCKET COAX, IEC 75Ω	not USA
1103	4822 265 31184	JST CONNECTOR, 2 POLE	
1110	2422 542 90071	FM FRONTEND	
1120	4822 265 11515	FFC SOCKET, 8P	

CAPACITORS

2102©	4822 126 13838	100nF 10%	50V	not USA
2105©	4822 126 13838	100nF 10%	50V	USA only
2106	2020 800 00204	TRIMCAP. 4,2 - 20pF, N750		LW only
2106	2020 800 00191	TRIMCAP. 3 - 11pF, N450		FM/AM only
2107	4822 121 51319	1μF 20%	50V	
2108©	5322 122 32531	100pF 5%	50V	LW only
2109©	5322 122 32448	10pF 5%	50V	LW only
2120©	4822 126 13689	18pF 1%	63V	FM/AM only
2120©	5322 122 32658	22pF 5%	50V	LW only
2122©	4822 122 33891	3,3nF 10%	63V	LW only
2123©	2020 552 93494	390pF 1%	50V	LW only
2124©	4822 122 33177	10nF 20%	50V	FM/AM only
2125©	2020 552 96199	560pF 1%	50V	
2127©	4822 126 14076	220nF 20%	25V	
2128	4822 124 40248	10μF 20%	63V	
2129	4822 124 41584	100μF 20%	10V	
2130©	5322 122 32654	22nF 10%	63V	
2131©	4822 126 13482	470nF 20%	16V	
2132©	4822 126 13482	470nF 20%	16V	
2133	4822 124 21913	1μF 20%	63V	
2134©	3198 017 31530	15nF 10%	50V	not USA
2134©	5322 122 32654	22nF 10%	63V	USA only
2135©	3198 017 31530	15nF 10%	50V	not USA
2135©	3198 017 32230	22nF 10%	25V	USA only
2136©	4822 126 14076	220nF 20%	25V	
2137©	4822 126 14076	220nF 20%	25V	
2138	4822 124 22652	2,2μF 20%	50V	
2139©	4822 126 14236	15pF 5%	50V	
2140©	4822 126 13695	82pF 1%	63V	
2141©	4822 126 13838	100nF 10%	50V	
2143©	4822 126 14076	220nF 20%	25V	
2144	4822 124 21913	1μF 20%	63V	
2145©	4822 122 33575	220pF 5%	50V	
2146©	4822 122 33575	220pF 5%	50V	
2147©	4822 122 33575	220pF 5%	50V	
2148©	4822 122 33127	2,2nF 10%	63V	
2149©	5322 122 32659	33pF 5%	50V	RDS only
2150©	4822 126 13838	100nF 10%	50V	
2159©	5322 122 31151	22μF 20%	50V	
2163©	4822 126 13838	100nF 10%	50V	LW only
2164©	4822 126 13482	470nF 20%	16V	
2165©	4822 126 13838	100nF 10%	50V	
2166©	5322 122 31647	1nF 10%	63V	
2167©	4822 122 33926	12pF 5%	50V	
2169©	4822 122 33127	2,2nF 10%	63V	RDS only
2180©	3198 017 31030	10nF 10%	50V	
2190©	4822 126 13838	100nF 10%	50V	
2191	4822 124 40178	100μF 20%	10V	

RESISTORS

3105©	4822 117 11503	220Ω 5%	0,1W	
3108©	4822 117 11449	2,2kΩ 1%	0,1W	LW only
3109©	4822 051 20472	4,7kΩ 5%	0,1W	LW only
3123©	4822 051 20472	4,7kΩ 5%	0,1W	LW only
3125©	4822 117 10833	10kΩ 1%	0,1W	LW only

RESISTORS

3128©	4822 117 11449	2,2kΩ 1%	0,1W	LW only
3130©	3198 021 38210	820Ω 5%	0,06W	
3131©	3198 021 38210	820Ω 5%	0,06W	
3132©	4822 051 20479	47Ω 5%	0,1W	
3134©	4822 051 20223	22kΩ 5%	0,1W	
3135©	3198 021 31020	1kΩ 5%	0,06W	
3137©	4822 051 20223	22kΩ 5%	0,1W	LW only
3141©	4822 117 11148	56kΩ 1%	0,1W	
3142	4822 100 12159	TRIMPOT. 100kΩ		
3143©	4822 051 20223	22kΩ 5%	0,1W	RDS only
3144©	4822 051 10102	1kΩ 2%	0,25W	RDS only
3145©	4822 117 11449	2,2kΩ 1%	0,1W	
3146©	4822 051 20229	22Ω 5%	0,1W	
3150©	4822 117 10833	10kΩ 1%	0,1W	
3151©	4822 051 20683	68kΩ 5%	0,1W	
3152©	4822 051 20471	470Ω 5%	0,1W	
3153©	4822 051 20471	470Ω 5%	0,1W	
3154©	4822 117 13577	330Ω 1%	0,1W	
3155©	4822 117 10353	150Ω 5%	0,1W	
3156©	4822 117 10837	100kΩ 1%	0,1W	
3157©	4822 117 10837	100kΩ 1%	0,1W	
3158©	4822 051 20471	470Ω 5%	0,1W	
3159©	4822 051 20471	470Ω 5%	0,1W	
3160©	4822 051 20471	470Ω 5%	0,1W	
3161©	4822 051 20223	22kΩ 5%	0,1W	
3167©	4822 051 20121	120Ω 5%	0,1W	
3168©	4822 051 20121	120Ω 5%	0,1W	
3169©	4822 051 20154	150kΩ 5%	0,1W	
3170©	4822 117 10837	100kΩ 1%	0,1W	
3171©	4822 117 10834	47kΩ 1%	0,1W	
3172©	4822 051 20562	5,6kΩ 5%	0,1W	
3176©	4822 051 20333	33kΩ 5%	0,1W	RDS only
3180©	4822 117 10833	10kΩ 1%	0,1W	LW only
3190©	4822 051 20121	120Ω 5%	0,1W	
3191©	4822 051 20121	120Ω 5%	0,1W	
3192©	4822 117 13577	330Ω 1%	0,1W	
3193©	4822 117 13577	330Ω 1%	0,1W	
3194©	4822 117 11449	2,2kΩ 1%	0,1W	
3195©	4822 051 20101	100Ω 5%	0,1W	
4101©	4822 051 20008	CHIP JUMPER 0805		FM/AM only
4102©	4822 051 20008	CHIP JUMPER 0805		FM/AM only
4104©	4822 051 20008	CHIP JUMPER 0805		FM/AM only
4105©	4822 051 20008	CHIP JUMPER 0805		
4106©	4822 051 20008	CHIP JUMPER 0805		
4107©	4822 051 20008	CHIP JUMPER 0805		

COILS

5102	4822 157 71634	RF-COIL MW		
5103	2422 549 44107	RF-COIL LW		LW only
5109	4822 157 71639	FM-IF FILTER 10,7MHz		
5110	4822 242 70665	FM-IF FILTER 10,7MHz		
5111	2422 549 44023	AM-IF FILTER 450kHz		
5112	4822 157 70302	AM-IF FILTER 450kHz		
5114	4822 157 70302	AM-IF FILTER 450kHz		
5115	4822 157 71636	ANTI BIRDY FILTER		
5118©	2422 535 95881	100nH		
5119	4822 157 11443	DISCRIMINATOR COIL		
5121	4822 242 10261	QUARTZ 75kHz		
5122	2422 549 44108	RF-COIL, LW-OSCILLATOR		LW only
5123	2422 549 44108	RF-COIL, MW-OSCILLATOR		

DIODES

6105©	4822 130 83075	HN1V02H	
6106©	4822 130 83757	BAS216	
6107©	9340 386 90115	BZX284-C11	
6120©	4822 130 83757	BAS216	

TRANSISTORS

7103©	5322 130 42756	BC857C		RDS only
7104	9322 003 64676	TBC337-40		LW only
7105	9322 003 64676	TBC337-40		LW only
7109©	4822 130 60373	BC856B		LW only
7110©	4822 130 60373	BC856B		
7111©	5322 130 42755	BC847C		
7112	4822 130 44503	BC547C		
7122©	5322 130 42755	BC847C		LW only
7124©	5322 130 42755	BC847C		LW only

INTEGRATED CIRCUITS

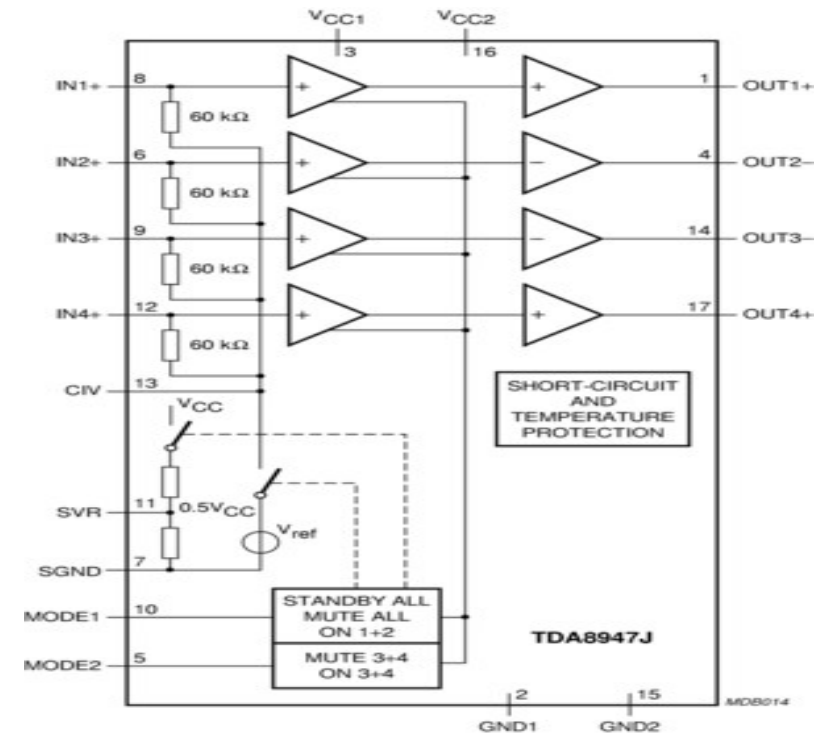
7101	4822 209 90315	TEA5762H/V1, RADIO IC	
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MAIN BOARD

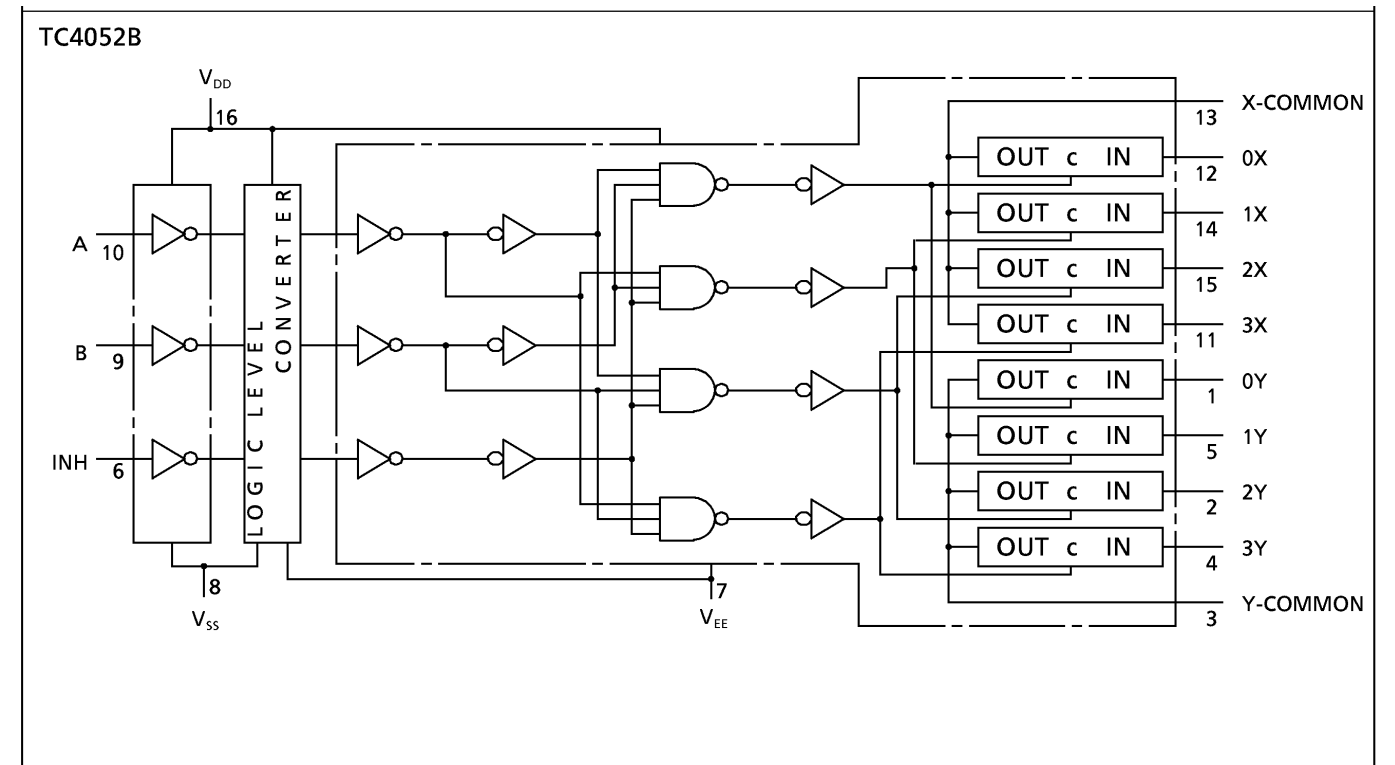
TABLE OF CONTENTS

Internal IC Diagram	8-1
Main Board Layout Top View	8-2
Main Board Layout Bottom View	8-3
Circuit Diagram - MCU Part	8-4
Electrical Parts List	8-5

**BLOCK DIAGRAM - 4-CHANNEL AUDIO AMPLIFIER
TDA8947J**

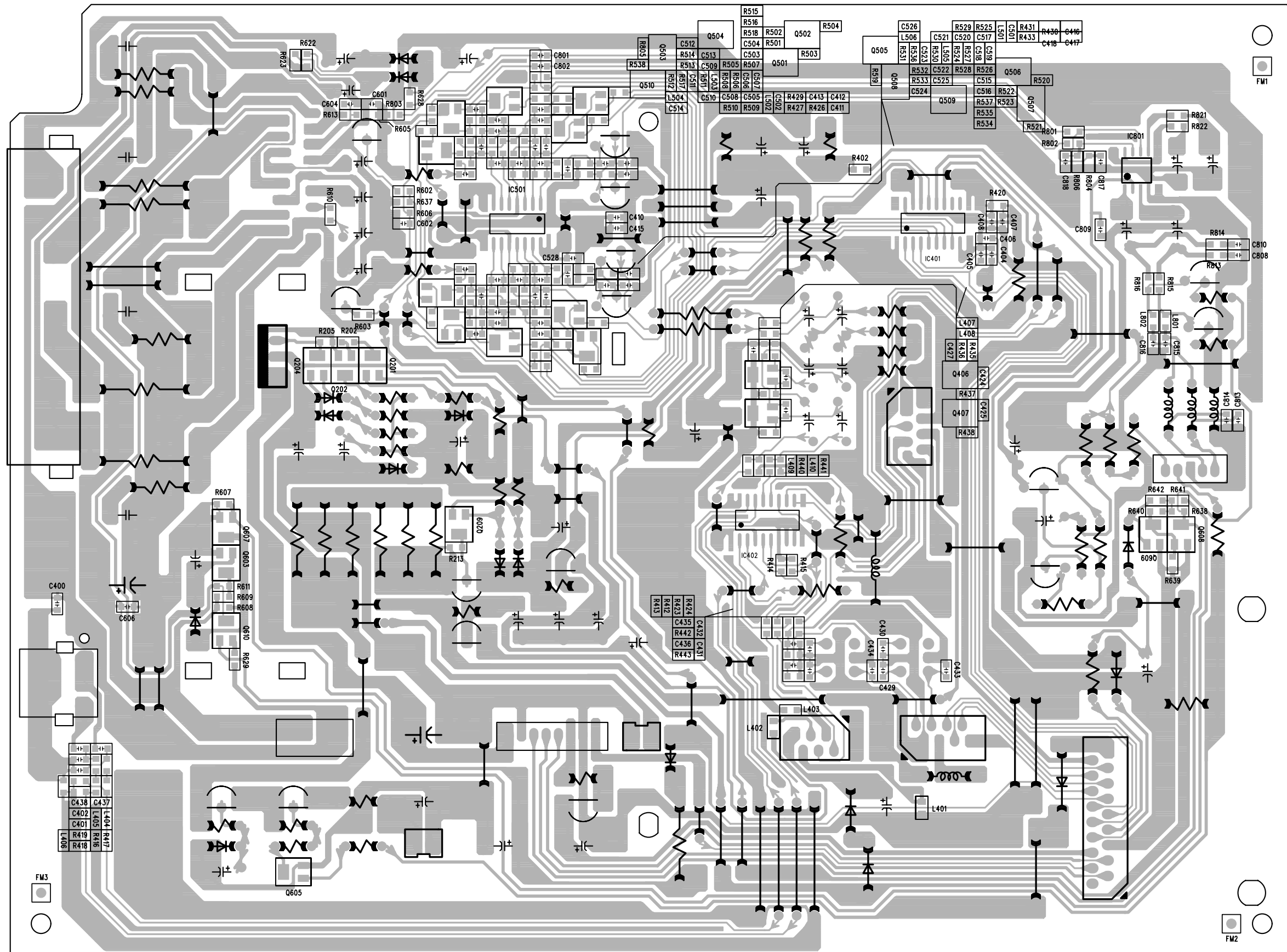


**BLOCK DIAGRAM - 4-CHANNEL MULTIPLEXER
TC4052B**



**LAYOUT DIAGRAM - MAIN BOARD
TOP SIDE**

LAYOUT DIAGRAM - MAIN BOARD
BOTTOM SIDE



CIRCUIT DIAGRAM - MAIN BOARD

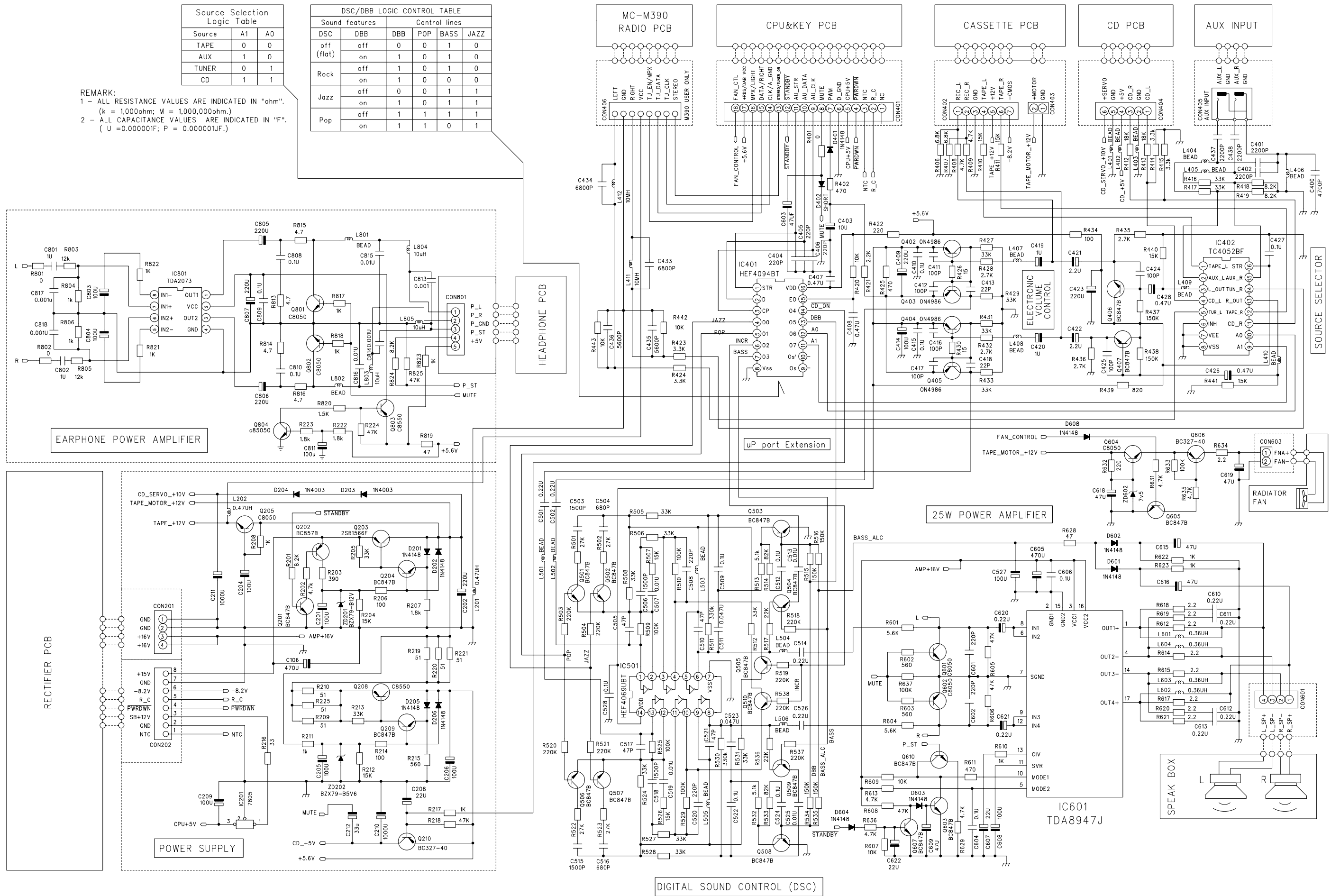
Source Selection Logic Table

Source	A1	A0
TAPE	0	0
AUX	1	0
TUNER	0	1
CD	1	1

DSC/DBB LOGIC CONTROL TABLE

Sound features	Control lines					
	DSC	DBB	DBB	POP	BASS	JAZZ
off (flat)	off	0	0	1	0	0
Rock	on	1	0	1	0	0
Jazz	off	0	0	1	1	1
Pop	on	1	0	1	1	1

REMARK:
 1 - ALL RESISTANCE VALUES ARE INDICATED IN "ohm".
 (k = 1,000ohm; M = 1,000,000ohm.)
 2 - ALL CAPACITANCE VALUES ARE INDICATED IN "F".
 (U = 0.000001F; P = 0.000001UF.)



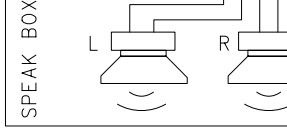
EARPHONE POWER AMPLIFIER

RECTIFIER PCB

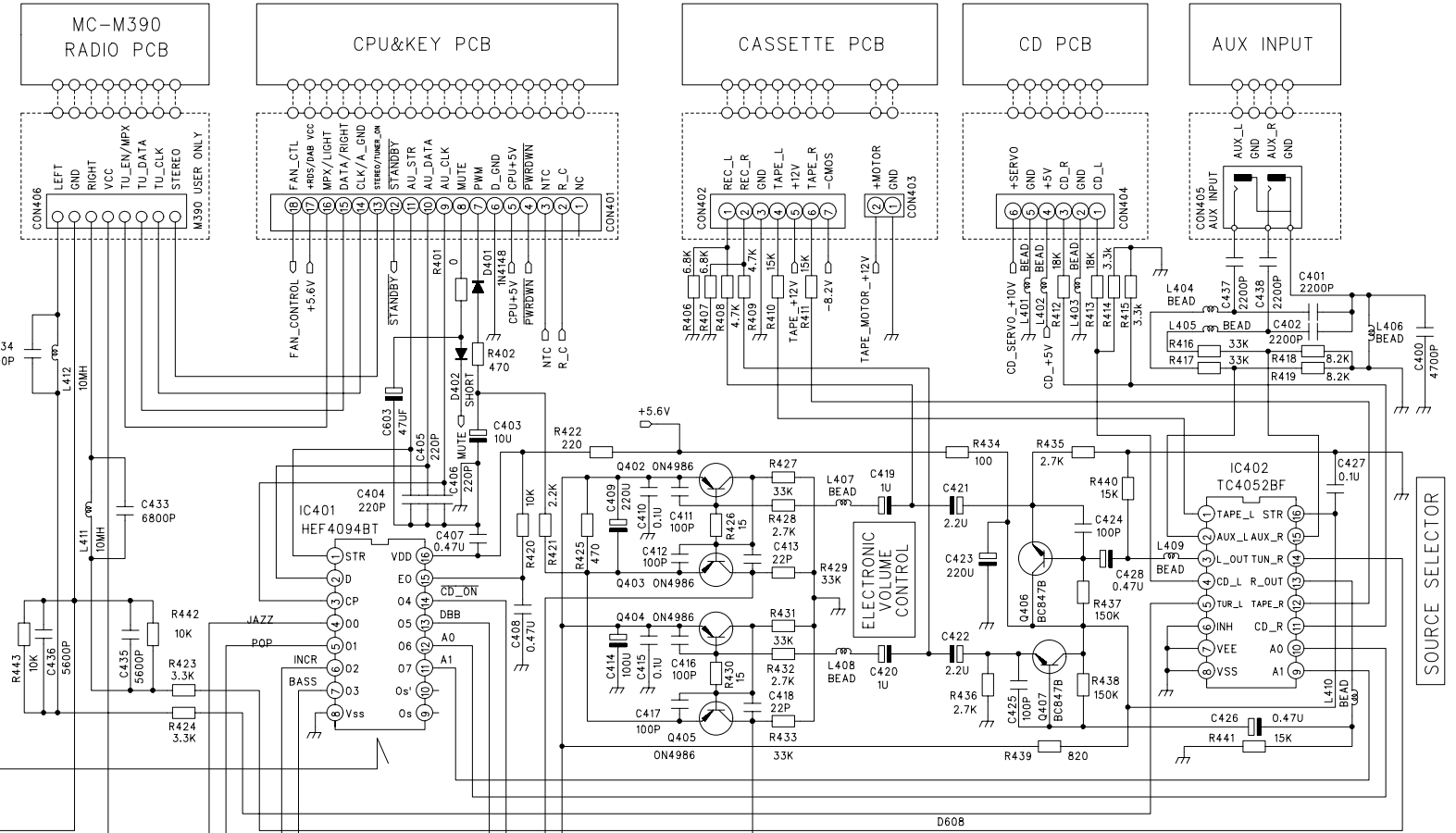
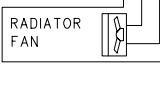
POWER SUPPLY

DIGITAL SOUND CONTROL (DSC)

25W POWER AMPLIFIER



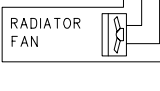
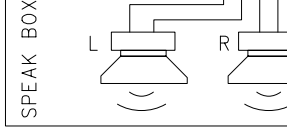
SOURCE SELECTOR



HEADPHONE PCB

uP port Extension

ELECTRONIC VOLUME CONTROL



SOURCE SELECTOR

ELECTRICAL PARTS - MAIN BOARD

CON405	9940 000 03196	8.3MM RCA JACK
CON601	9940 000 03197	PUSH TERMINAL JACK
IC201	9940 000 01435	IC S7805P
IC401	9940 000 03199	IC HEF4094BT
IC402	9940 000 03201	IC TC4052BF SWITCHING
IC501	9940 000 03198	IC HEF4069UBT
IC601	9940 000 03203	POWER AMPLIFIER IC TDA8947J
IC801	9940 000 03202	IC TDA2073
L201	9965 000 17286	FIXED INDUCTOR 0.47UH-K
L202	9965 000 17286	FIXED INDUCTOR 0.47UH-K
L411	9940 000 03204	CHOKO COIL 10MH
L412	9940 000 03204	CHOKO COIL 10MH
L601	9940 000 03205	AIR COIL 30T
L602	9940 000 03205	AIR COIL 30T
L603	9940 000 03205	AIR COIL 30T
L604	9940 000 03205	AIR COIL 30T
L803	9965 000 17770	CHOKO COIL 10UH
L804	9965 000 17770	CHOKO COIL 10UH
L805	9965 000 17770	CHOKO COIL 10UH
Q203	9940 000 01436	TRANSISTOR 2SB1566-F
Q205	9965 000 16928	TRANSISTOR : KTC-8050C
Q601	9965 000 16928	TRANSISTOR : KTC-8050C
Q602	9965 000 16928	TRANSISTOR : KTC-8050C
Q604	9965 000 16928	TRANSISTOR : KTC-8050C
Q801	9965 000 16928	TRANSISTOR : KTC-8050C
Q802	9965 000 16928	TRANSISTOR : KTC-8050C
Q804	9965 000 16928	TRANSISTOR : KTC-8050C
ZD201	4822 130 34197	BZX79-B12
ZD202	4822 130 34173	BZX79-C5V6
ZD602	4822 130 30861	BZX79-B7V5

Note: Only these parts mentioned in the list are normal normal service parts.

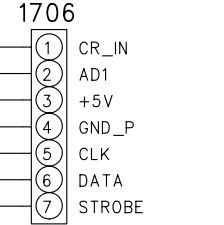
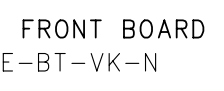
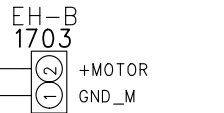
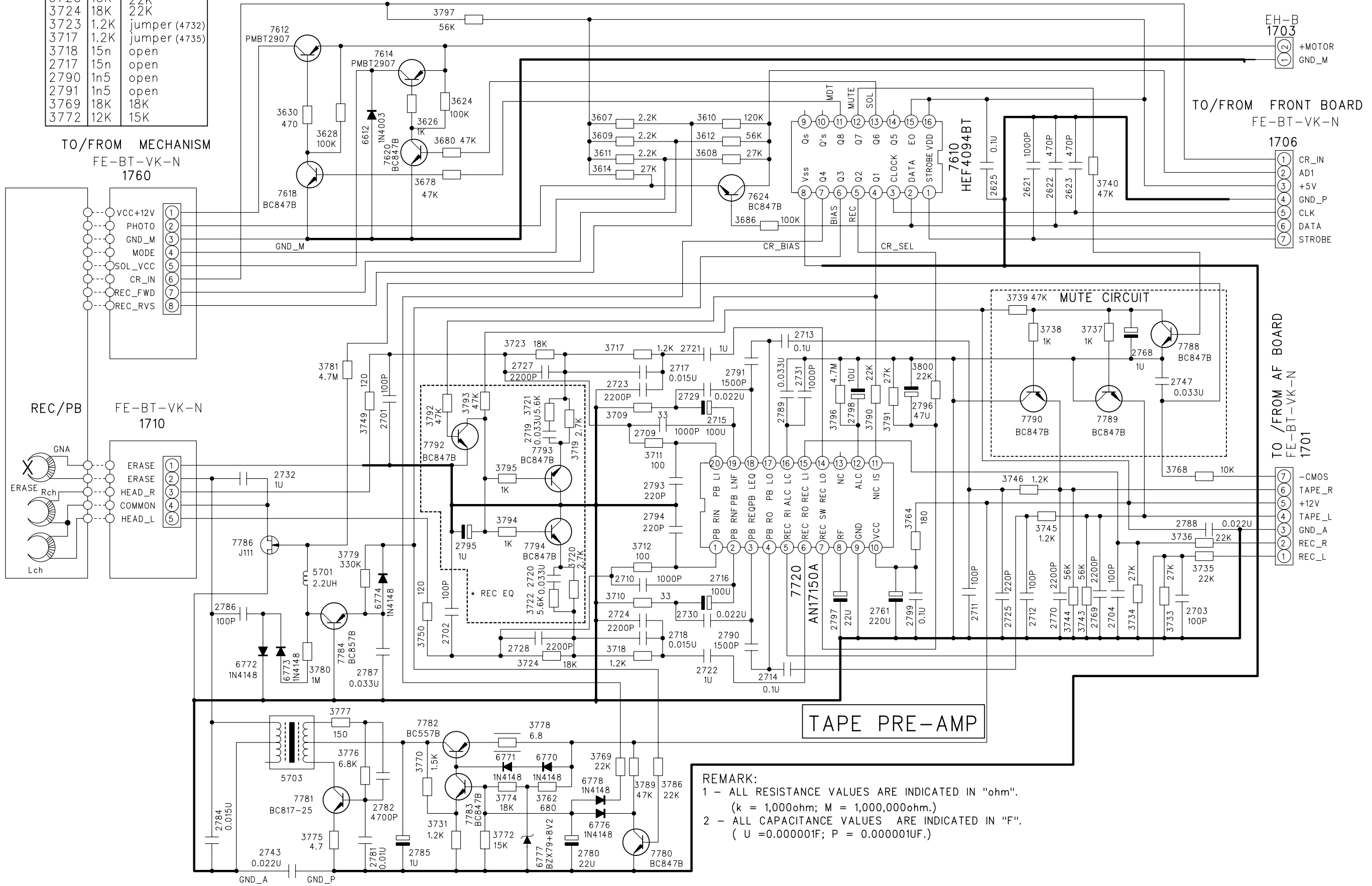
CIRCUIT DIAGRAM - CASSETTE BOARD

Variant Parts between AR d NAR version :please refer to table below

	AR	NAR
3723	18K	22K
3724	18K	22K
3723	1.2K	jumper (4732)
3717	1.2K	jumper (4735)
3718	15n	open
2717	15n	open
2790	1n5	open
2791	1n5	open
3769	18K	18K
3772	12K	15K

*2725/220p

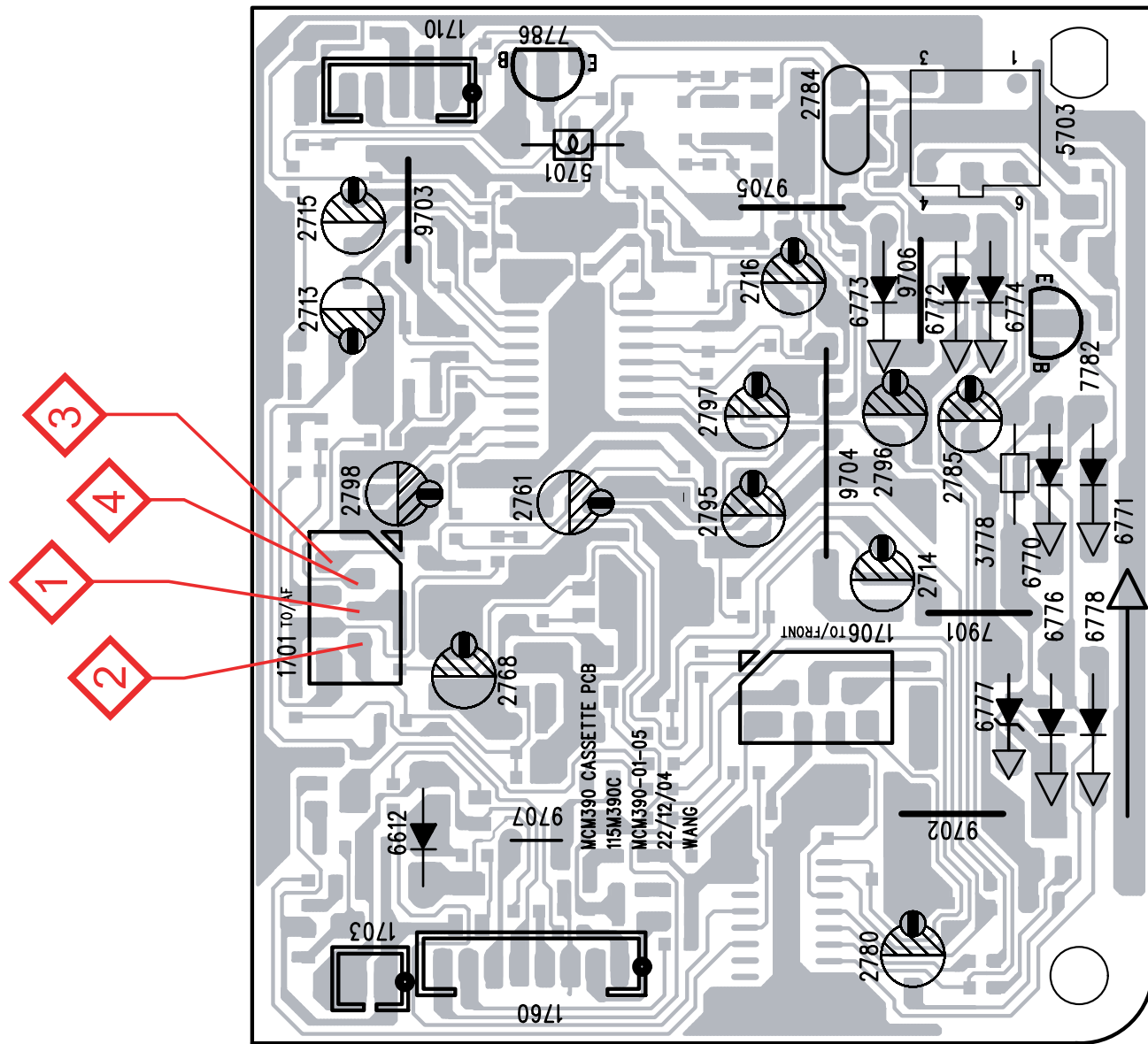
SHIFT REGISTER



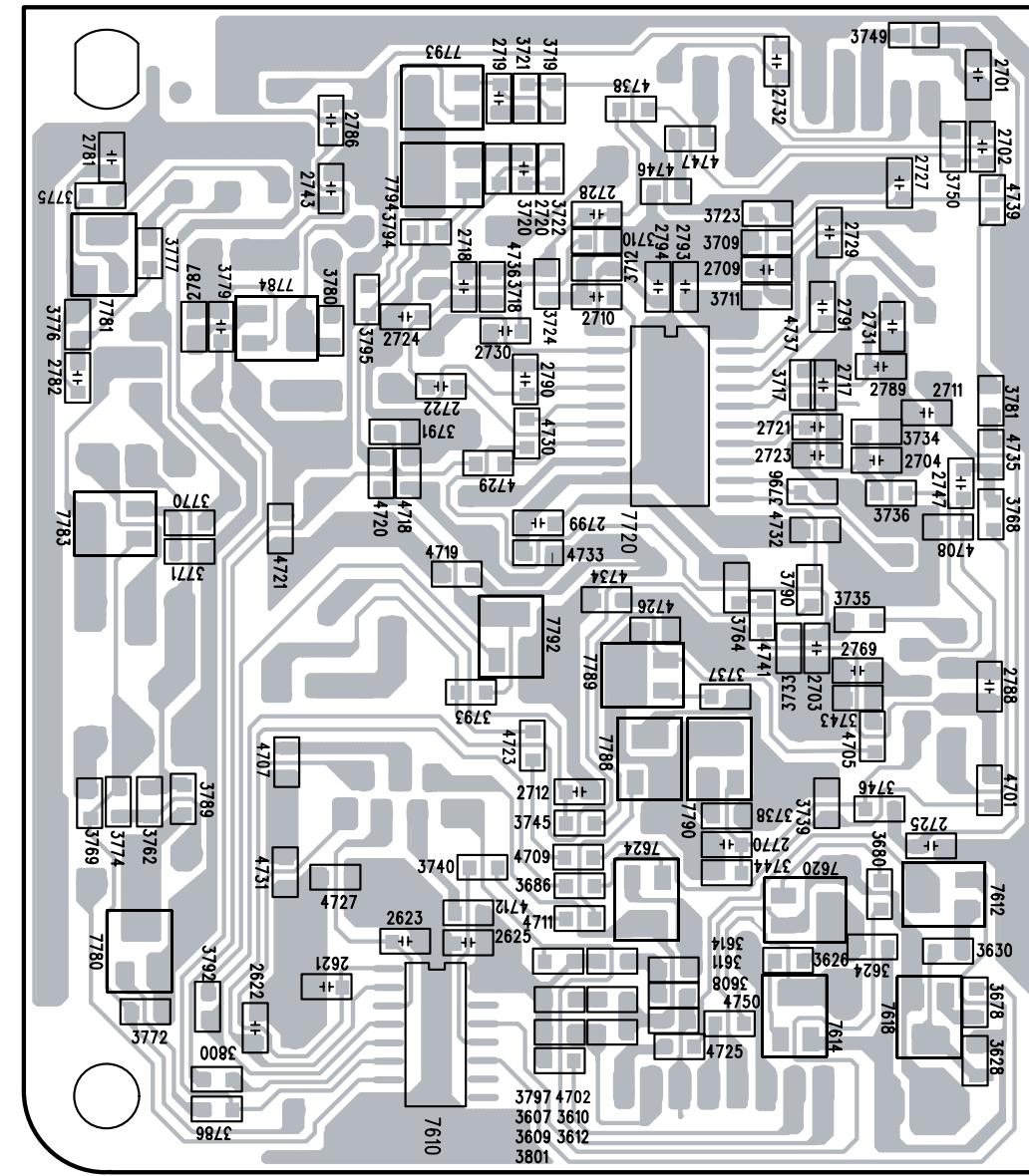
REMARK:
 1 - ALL RESISTANCE VALUES ARE INDICATED IN "ohm".
 (k = 1,000ohm; M = 1,000,000ohm.)
 2 - ALL CAPACITANCE VALUES ARE INDICATED IN "F".
 (U = 0.000001F; P = 0.000001UF.)

LAYOUT DIAGRAM - CASSETTE BOARD

COMPONENT SIDE



COPPER SIDE

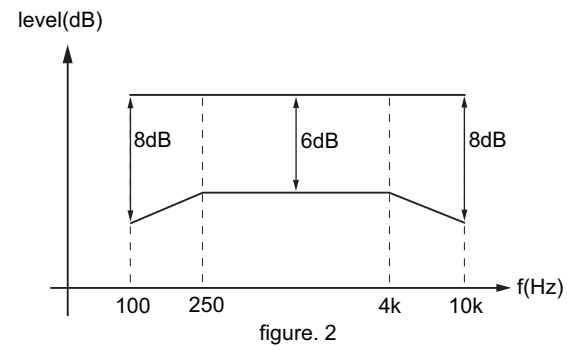
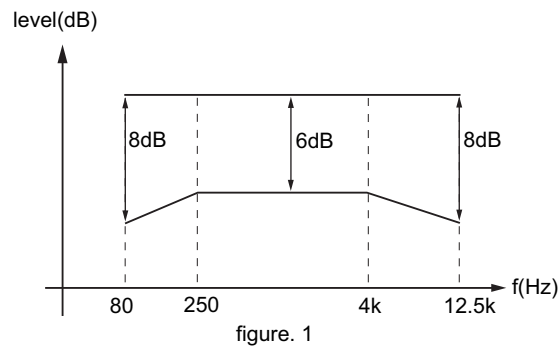


TAPE ADJUSTMENT & CHECK TABLE

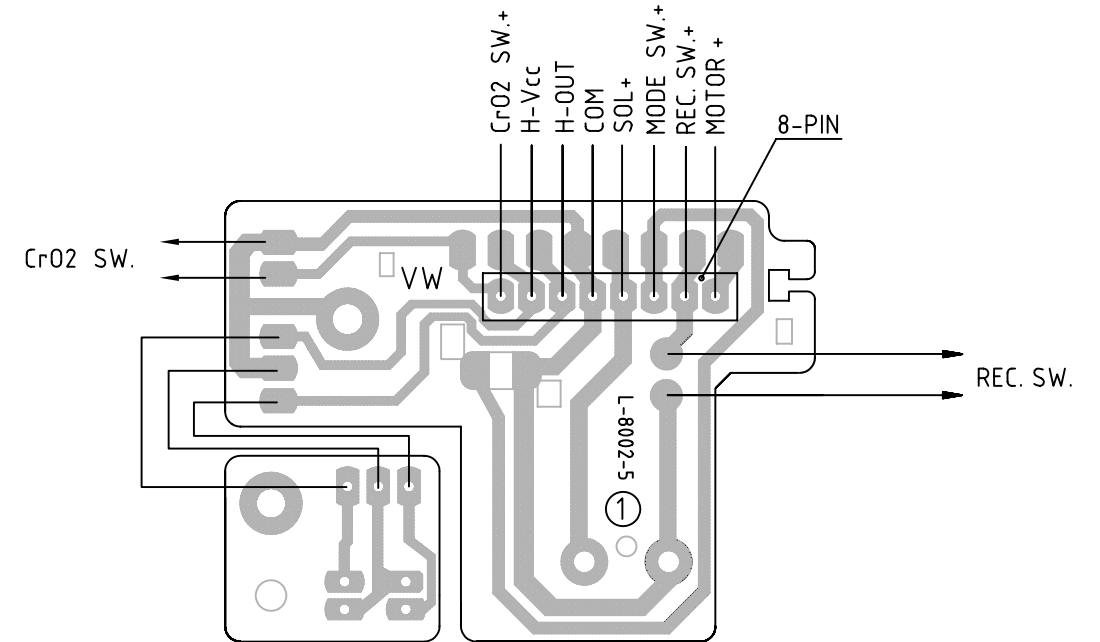
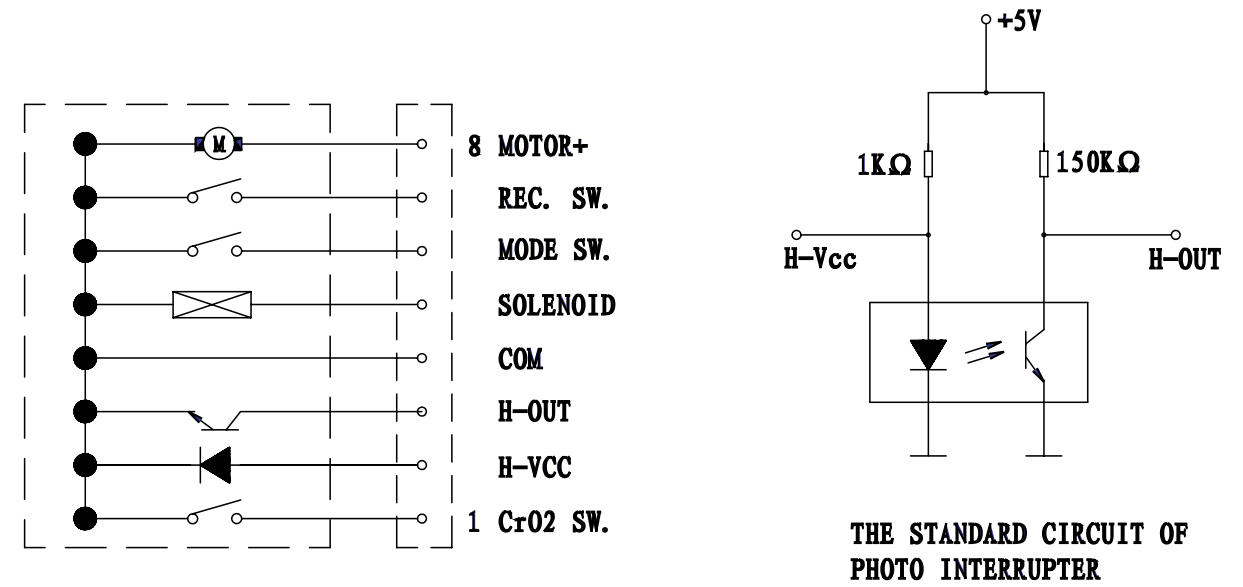
	TEST CASSETTE	RECORDER MODE	MEASURE ON	READ ON	ADJUST	
					with	to
MOTOR SPEED	SBC420 3150Hz	PLAY		frequency counter	check	3150Hz +/- 2%
WOW & FLUTTER	SBC420 3150Hz	PLAY		W&F-meter	check	< 0.4 % DIN
ADJUST AZIMUTH	SBC420 10kHz	PLAY FWD	1 or 2 LEFT RIGHT	mV-meter	left hand screw	max. output level & left=right
		PLAY REV ^			right hand screw	
PLAYBACK LEVEL & FREQ. RESPONSE	SBC420 315Hz	PLAY		mV-meter	check	125mV +/- 3dB (see fig.1 for freq. response)
CHECK RECORD/PLAYBACK FREQUENCY AND DISTORTION						
Inject 3mV signals 100Hz, 250Hz, 1kHz, 10kHz, 12.5kHz via 3 or 4	SBC419A or SBC420	RECORD				
	RECORDED CASSETTE	PLAY	1 or 2 LEFT RIGHT	mV-meter	check	limits see fig. 2 *
Inject 1kHz 8.85mV via 3 or 4	SBC419A or SBC420	RECORD				
	RECORDED CASSETTE	PLAY	1 or 2 LEFT RIGHT	THD-meter	check	< 3% *

SBC419A : 4822 397 30069
SBC420 : 4822 397 30071

^ For Auto-reverse version only
* If high frequencies are not within limits, decrease bias and re-measure.
If distortion is too high, increase bias and re-measure

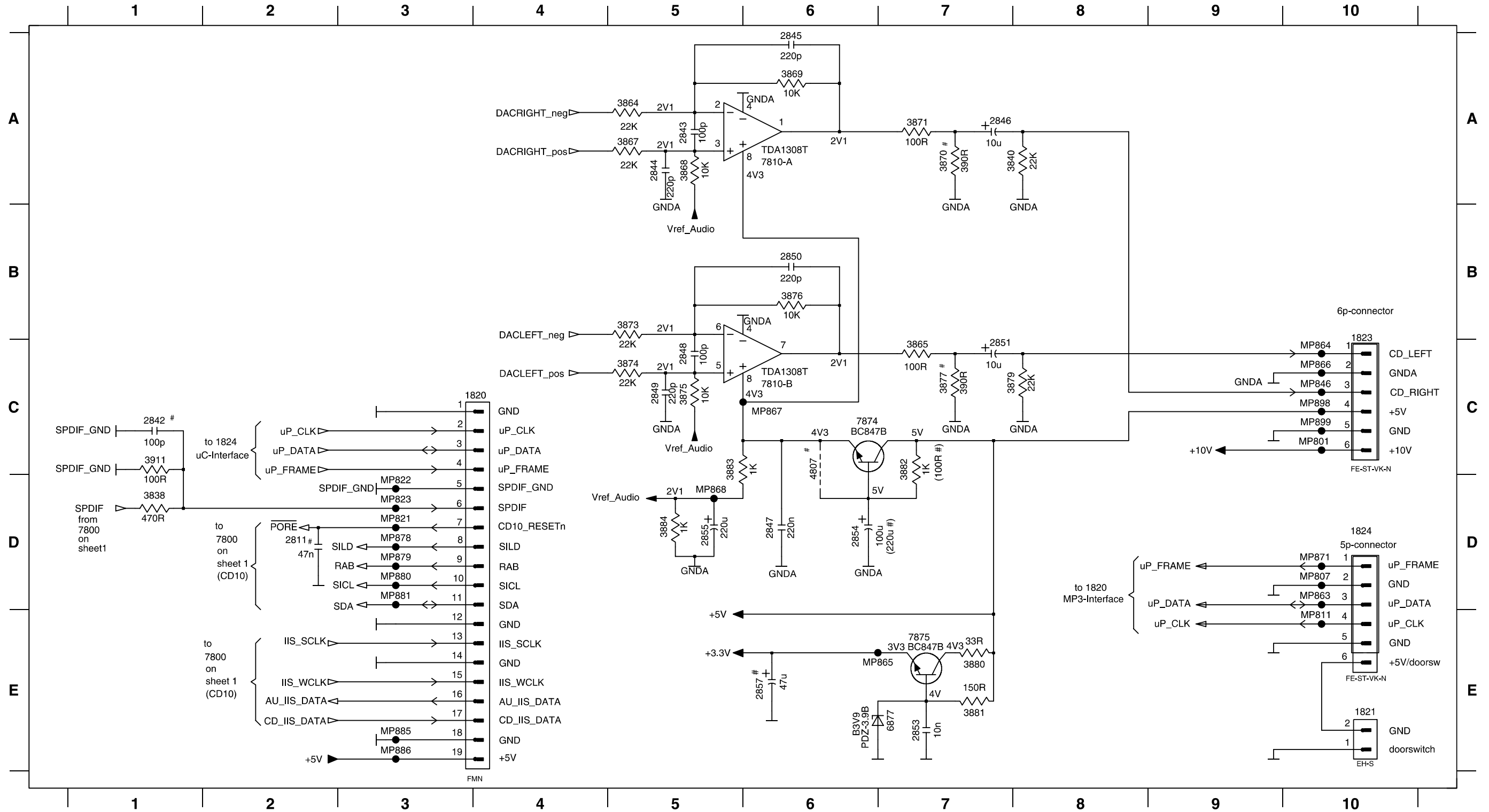


W991S-390 CIRCUIT



CIRCUIT DIAGRAM - CD BOARD (PART 1)

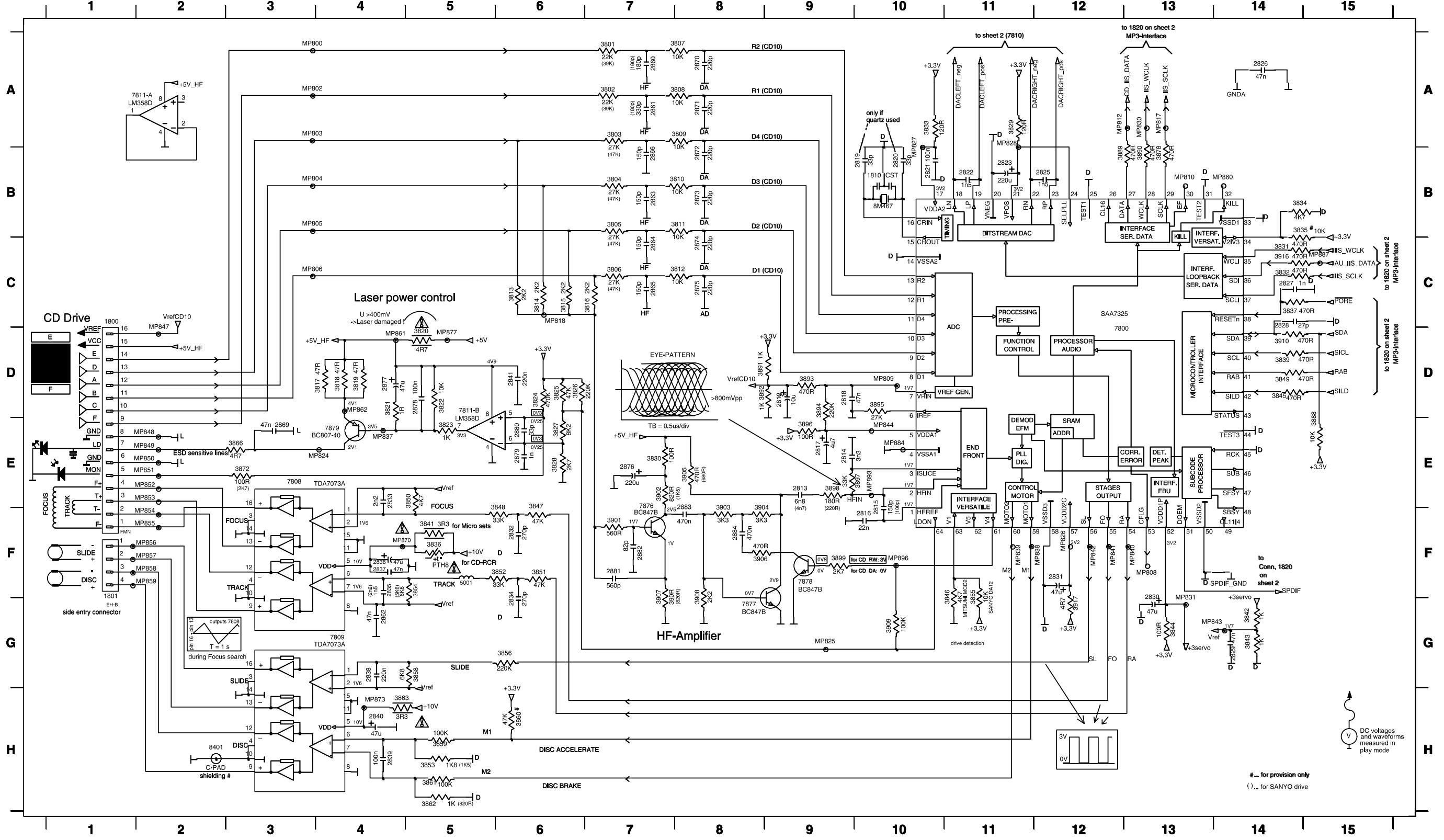
1820 C3	2811 D2	2845 A6	2849 C5	2854 D6	3840 A7	3868 A5	3873 B5	3877 C7	3882 C7	4807 C6	7874 C6	MP811 E10	MP846 C10	MP866 C10	MP878 D3	MP885 E3
1821 E10	2842 C1	2846 A7	2850 B6	2855 D5	3864 A5	3869 A6	3874 C5	3879 C7	3883 C5	6877 E7	7875 E7	MP821 D3	MP863 D10	MP867 C6	MP879 D3	MP886 E3
1823 C10	2843 A5	2847 D6	2851 C7	2857 E6	3865 C7	3870 A7	3875 C5	3880 E7	3884 D5	7810-A A6	MP801 C10	MP822 D3	MP864 C10	MP868 D5	MP880 D3	MP898 C10
1824 D10	2844 A5	2848 C5	2853 E7	3838 D1	3867 A5	3871 A7	3876 B6	3881 E7	3911 C1	7810-B C6	MP807 D10	MP823 D3	MP865 E6	MP871 D10	MP881 D3	MP899 C10



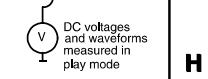
#... for provision only

CIRCUIT DIAGRAM - CD BOARD (PART 2)

1800 C1	2816 F10	2823 B11	2831 F12	2838 G4	2863 B7	2872 B8	2879 E6	3802 A7	3809 A8	3816 C7	3823 E5	3830 E7	3831 C14	3837 C14	3846 F11	3853 H5	3861 H5	3869 B12	3896 E9	3904 F8	3916 C14	7811-B D5	MP802 A3	MP810 B13	MP827 A10	MP840 F13	MP846 E2	MP856 F2	MP870 F4
1801 G1	2817 E9	2825 B12	2832 F8	2839 H4	2864 C7	2873 B8	2880 E6	3803 A7	3810 B8	3817 D3	3824 D6	3831 C14	3839 D14	3847 E6	3854 F5	3862 H5	3869 B13	3897 E10	3905 E9	3908 E8	3917 G12	7876 F7	MP803 A3	MP812 A12	MP828 A11	MP841 F12	MP850 E2	MP857 F2	MP873 H4
1810 B10	2818 D9	2826 A14	2833 E4	2840 H4	2865 C7	2874 C8	2881 F7	3804 B7	3811 B8	3818 D4	3825 D6	3832 C14	3841 F5	3848 F6	3855 F11	3863 H4	3891 D8	3898 E9	3906 F8	5001 F5	7877 G8	MP804 B3	MP817 A13	MP830 A13	MP842 F12	MP851 E2	MP858 F2	MP877 D5	
2812 D9	2819 B10	2827 C14	2834 G6	2841 D6	2866 B7	2875 C8	2882 F7	3805 B7	3812 C8	3819 D4	3826 D6	3833 A10	3842 G14	3849 D14	3856 G6	3864 E3	3892 D8	3899 F9	3907 F7	7800 C12	7801 C12	7806 E3	MP805 C3	MP818 C6	MP831 G13	MP843 G13	MP852 E2	MP859 F2	MP884 E10
2813 E9	2820 B10	2828 C14	2835 F4	2860 A7	2869 E3	2876 E7	2883 F8	3806 C7	3813 C6	3820 D5	3827 E6	3834 B14	3843 G14	3850 E5	3858 G5	3872 E3	3893 D9	3901 F7	3908 F8	7808 E3	7878 F9	MP806 C3	MP824 E4	MP837 E4	MP844 E10	MP853 E2	MP860 B14	MP887 C15	
2814 E9	2821 B10	2829 G14	2836 F4	2861 A7	2870 A8	2877 D4	2884 F8	3807 A8	3814 C6	3821 D4	3828 E6	3835 B14	3844 G13	3851 F5	3859 H5	3878 B13	3894 D9	3902 E7	3909 G10	7809 G4	8401 H2	MP808 F13	MP825 G9	MP838 F12	MP847 D2	MP854 F2	MP861 D4	MP893 E10	
2815 E10	2822 B11	2830 G13	2837 F4	2862 G4	2871 A8	2878 D5	3801 A7	3808 A8	3815 C6	3822 D5	3829 A11	3836 F5	3845 D14	3852 F6	3860 H6	3868 E15	3895 D10	3903 F8	3910 D14	7811-A A2	MP800 A3	MP809 D10	MP826 F12	MP839 F11	MP848 E2	MP855 F2	MP862 D4	MP896 F10	

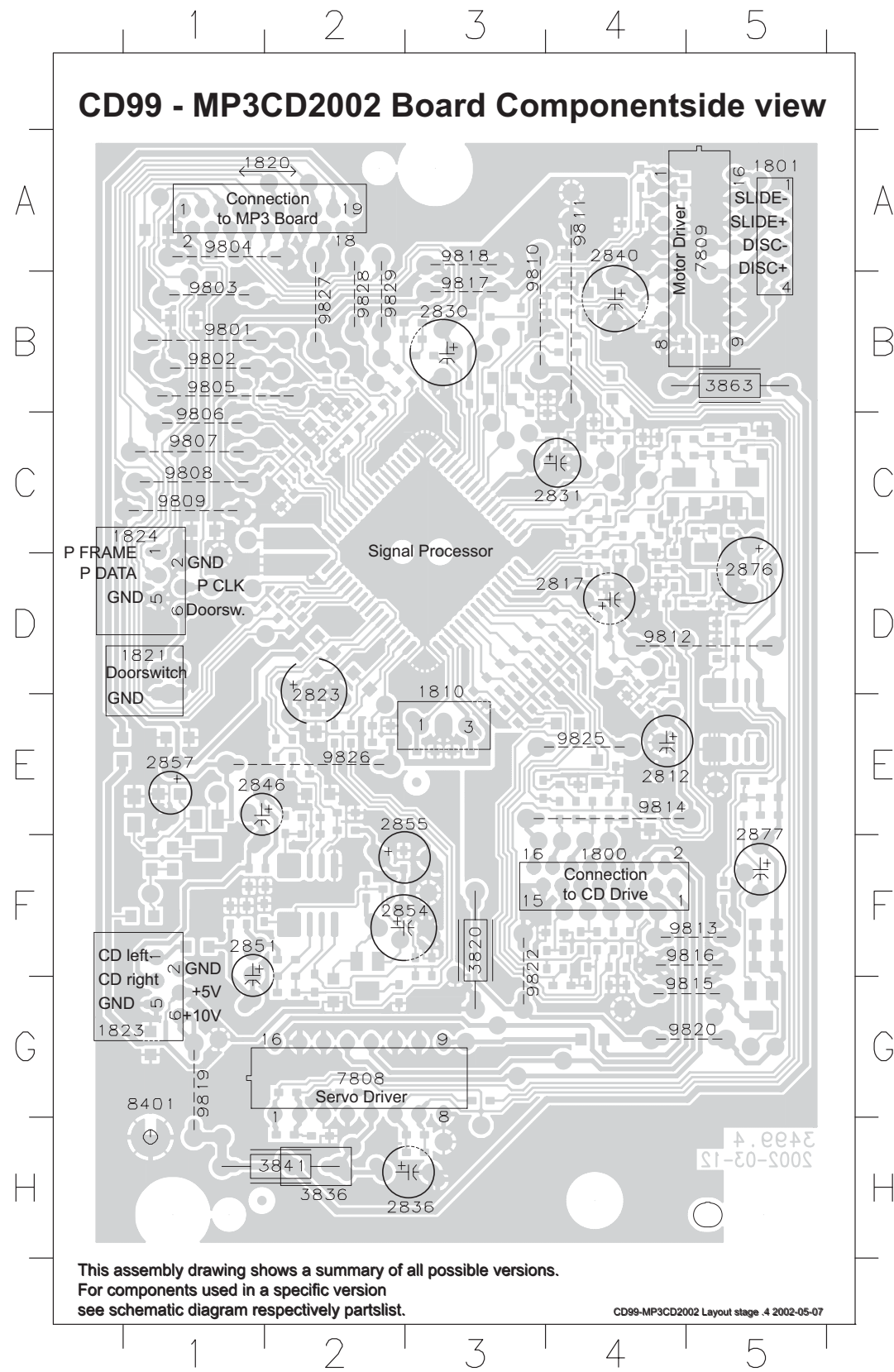


... for provision only
 (...) for SANYO drive



LAYOUT DIAGRAM - CD BOARD

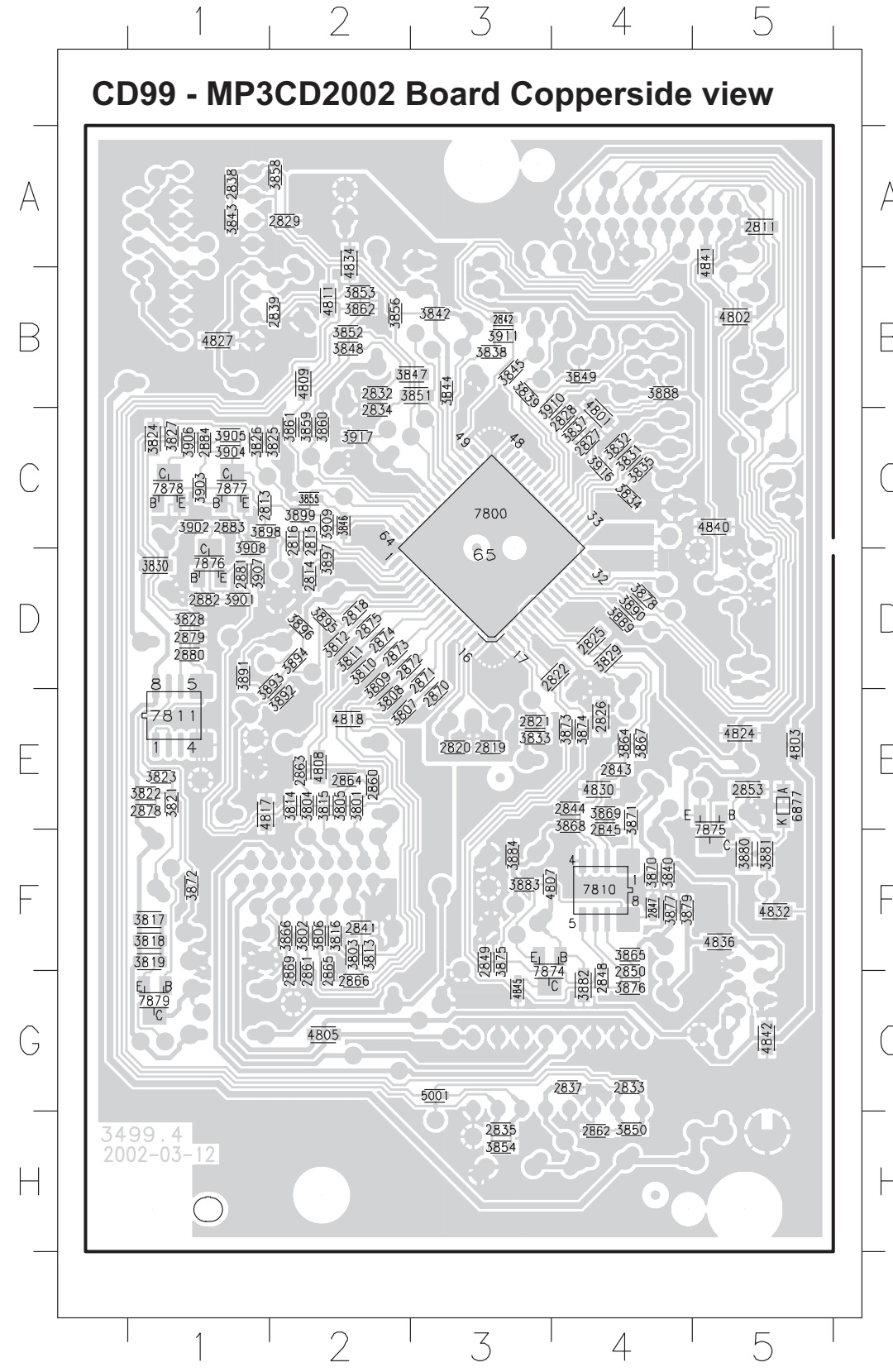
COMPONENT SIDE



Mapping Hole Mounted Components

1800 F4	1821 D1	2817 D4	2836 H3	2854 F3	2877 F5	3863 B5	9801 B1	9805 B2	9809 C1	9813 F5
1801 A5	1823 G1	2823 D2	2840 A4	2855 E3	3820 F3	7808 G4	9802 B1	9806 C1	9810 B4	9814 E4
1810 E3	1824 D1	2830 B3	2846 E2	2857 E1	3836 H2	7809 A5	9803 B1	9807 C1	9811 B4	9815 G5
1820 A2	2812 E5	2831 C4	2851 F2	2876 C5	3841 H2	8401 H1	9804 A2	9808 C1	9812 D5	9816 F5

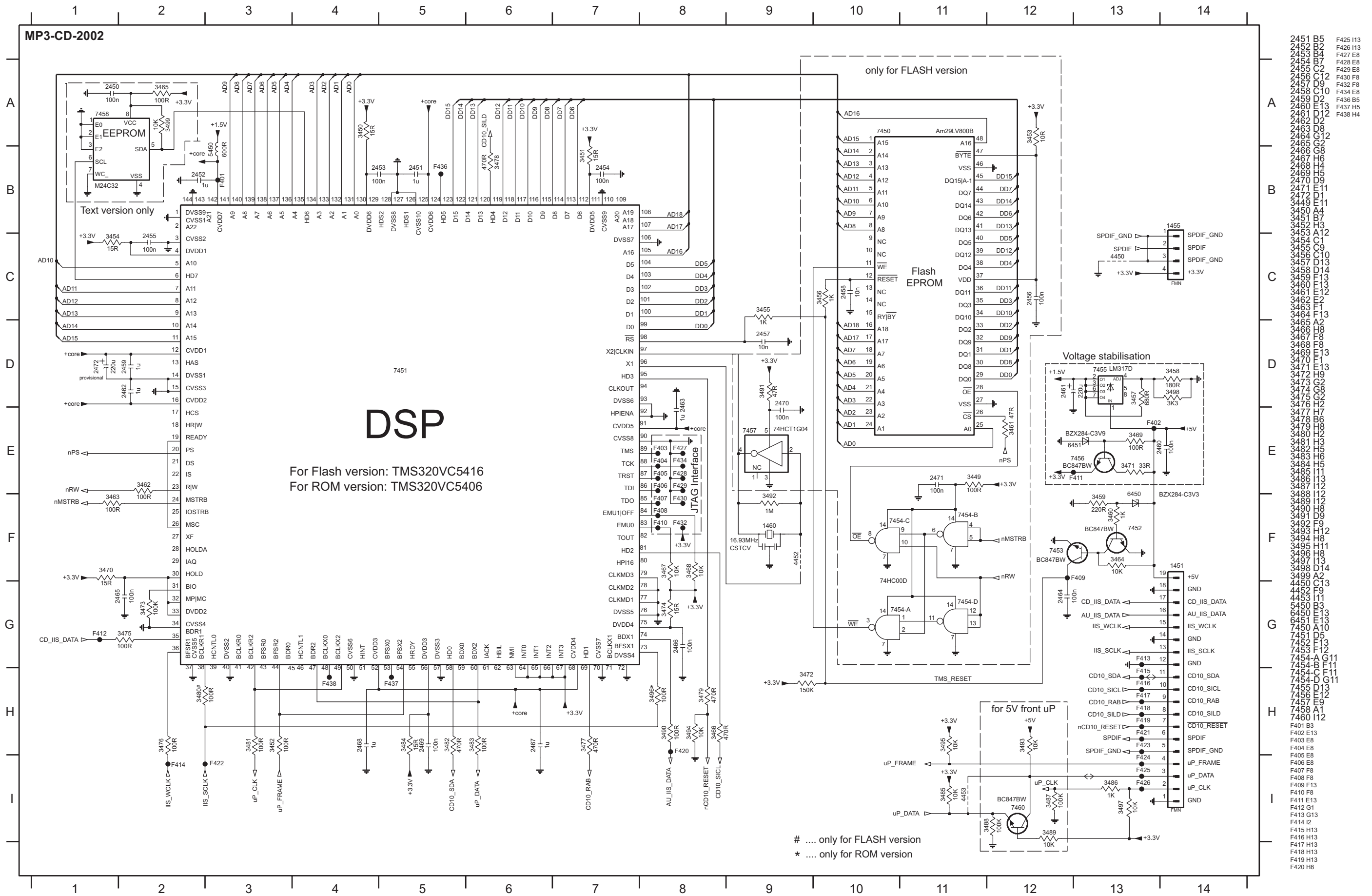
COPPER SIDE



Mapping Chip Components

2811 A5	3845 B3
2813 C1	3846 C2
2814 D2	3847 B3
2815 C2	3848 B2
2816 C2	3849 B4
2818 D2	3850 H4
2819 E3	3851 B3
2820 E3	3852 B2
2821 E3	3853 B2
2822 D4	3854 H3
2825 D4	3855 C2
2826 E4	3856 B2
2827 C4	3858 A2
2828 C4	3859 C2
2829 A2	3860 C2
2832 B2	3861 C2
2833 G4	3862 B2
2834 C2	3864 E4
2835 H3	3865 F4
2837 G4	3866 F2
2838 A1	3867 E4
2839 B2	3868 E4
2841 F2	3869 E4
2842 B3	3870 F4
2843 E4	3871 E4
2844 E4	3872 F1
2845 E4	3873 E4
2847 F4	3874 E4
2848 G4	3875 F3
2849 F3	3876 G4
2850 G4	3877 F4
2853 E5	3878 D4
2860 E2	3879 F4
2861 G2	3880 F5
2862 H4	3881 F5
2863 E2	3882 G4
2864 E2	3883 F3
2865 G2	3884 F3
2866 G2	3888 B4
2869 G2	3889 D4
2870 E3	3890 D4
2871 D3	3891 D1
2872 D2	3892 E2
2873 D2	3893 D2
2874 D2	3894 D2
2875 D2	3895 D2
2878 E1	3896 D2
2879 D1	3897 D2
2880 D1	3898 C1
2881 D1	3899 C2
2882 D1	3901 D1
2883 C1	3902 C1
2884 C1	3903 C1
2885 C1	3904 C1
2886 C1	3905 C1
2887 C1	3906 C1
2888 C1	3907 D1
2889 C1	3908 C1
2890 C1	3909 C2
2891 C1	3910 B3
2892 C1	3911 B3
2893 C1	3912 C4
2894 C1	3913 C2
2895 C1	3914 C4
2896 C1	3915 C4
2897 C1	3916 C4
2898 C1	3917 C2
2899 C1	3918 C4
2900 C1	3919 C4
2901 C1	3920 B5
2902 C1	3921 E5
2903 C1	3922 E1
2904 C1	3923 E1
2905 C1	3924 C1
2906 C1	3925 C2
2907 C1	3926 C1
2908 C1	3927 C1
2909 C1	3928 D1
2910 C1	3929 D4
2911 C1	3930 D1
2912 C1	3931 C4
2913 C1	3932 C4
2914 C1	3933 E3
2915 C1	3934 C4
2916 C1	3935 C4
2917 C1	3936 C4
2918 C1	3937 C4
2919 C1	3938 B3
2920 C1	3939 B3
2921 C1	3940 F4
2922 C1	3941 B3
2923 C1	3942 B3
2924 C1	3943 A1
2925 C1	3944 B3

CIRCUIT DIAGRAM - MP3CD2002 BOARD (For reference only)



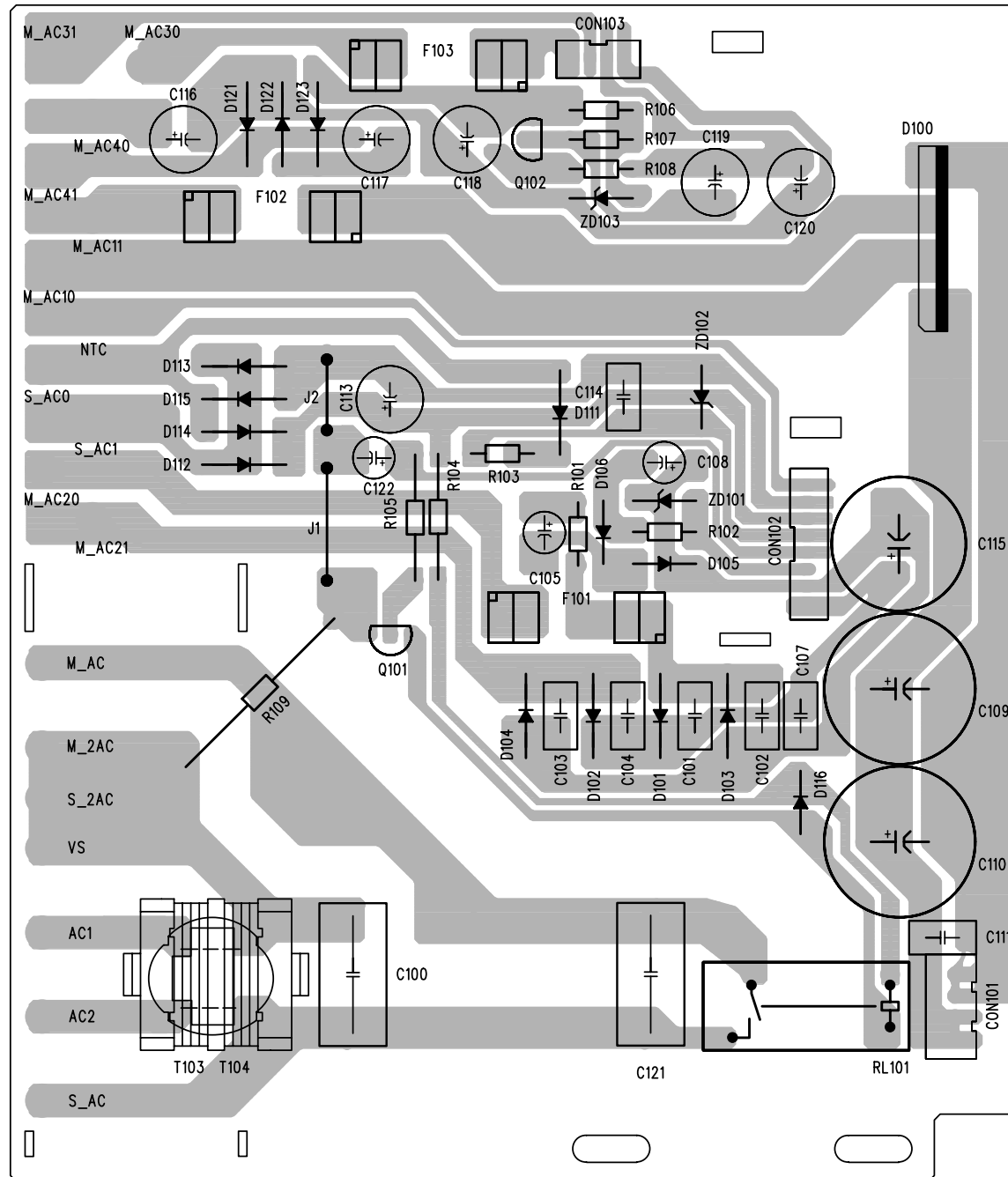
- 2451 B5 F425 H13
- 2452 B2 F428 H13
- 2453 B4 F427 E8
- 2454 B7 F428 E8
- 2455 C2 F429 E8
- 2456 C12 F430 F8
- 2457 D9 F432 F8
- 2458 C10 F434 E8
- 2459 D2 F436 B5
- 2460 F13 F437 H5
- 2461 D12 F438 H4
- 2462 D2
- 2463 D8
- 2464 G12
- 2465 G2
- 2466 G8
- 2467 H6
- 2468 H4
- 2469 D9
- 2470 D9
- 2471 E11
- 2472 D1
- 3449 E11
- 3450 A4
- 3451 B7
- 3452 H3
- 3453 A12
- 3454 C1
- 3455 C10
- 3456 C9
- 3457 D13
- 3458 D14
- 3459 F13
- 3460 F13
- 3461 E12
- 3462 E2
- 3463 F13
- 3464 F13
- 3465 A2
- 3466 H8
- 3467 F8
- 3468 F8
- 3469 E13
- 3470 F1
- 3471 E13
- 3472 H9
- 3473 G2
- 3474 G8
- 3475 G2
- 3476 G2
- 3477 H7
- 3478 B6
- 3479 H8
- 3480 H2
- 3481 H3
- 3482 H5
- 3483 H6
- 3484 H5
- 3485 H11
- 3486 H13
- 3487 H2
- 3488 H2
- 3489 H2
- 3490 H8
- 3491 D9
- 3492 F9
- 3493 H12
- 3494 H6
- 3495 H8
- 3496 H8
- 3497 H3
- 3498 D14
- 3499 A2
- 4450 C13
- 4452 F9
- 4453 H1
- 4454 B3
- 4455 E13
- 6450 E13
- 6451 E13
- 7450 A10
- 7451 D5
- 7452 F13
- 7453 F12
- 7454-A G11
- 7454-B F11
- 7454-C F11
- 7454-D G11
- 7455 D13
- 7456 D12
- 7457 E9
- 7458 A1
- 7460 I12
- F401 B3
- F402 E13
- F403 E8
- F404 E8
- F405 E8
- F406 E8
- F407 F8
- F408 F8
- F409 F13
- F410 F8
- F411 E13
- F412 G1
- F413 G13
- F414 I2
- F415 H13
- F416 H13
- F417 H13
- F418 H13
- F419 H13
- F420 H8

RECTIFIER BOARD

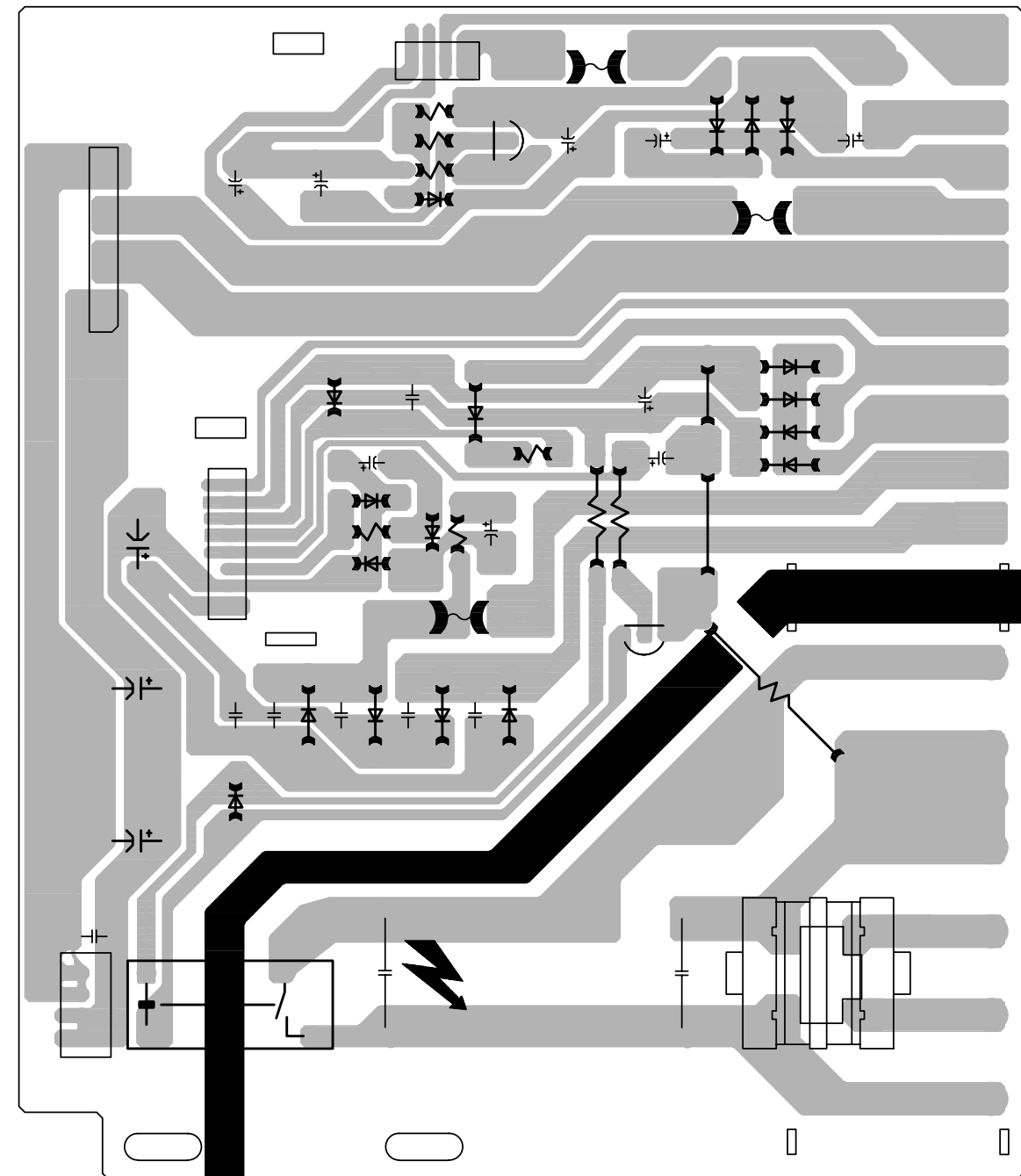
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LAYOUT DIAGRAM - RECTIFIER BOARD
TOP SIDE



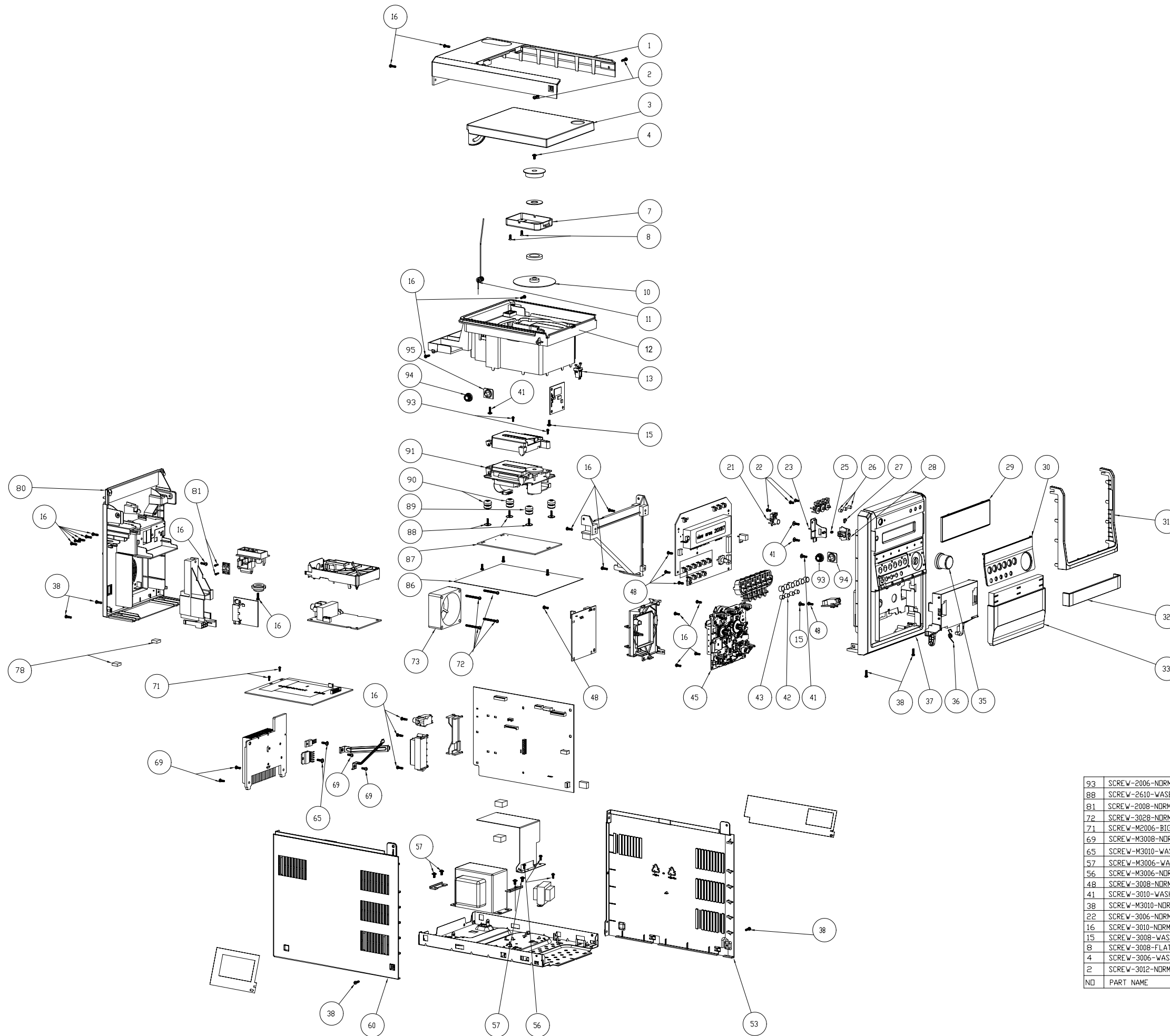
LAYOUT DIAGRAM - RECTIFIER BOARD
BOTTOM SIDE



ELECTRICAL PARTS - RECTIFIER BOARD

C109	9940 000 03218	ELE. CAPACITOR 4700 μ F 35V
C110	9940 000 03218	ELE. CAPACITOR 4700 μ F 35V
C115	9940 000 03217	ELE.CAP 3300 μ F 25V
D100	9940 000 03223	BRIDGE RECTIFIER GBU6B
F101	△ 9940 000 01447	FUSE 2.5A 250V D5X20MM
F102	△ 9940 000 03224	FUSE 6.3A 250V
F103	△ 9940 000 03225	FUSE 0.315A 250V
Q102	9940 000 03228	TRANSISTOR 2N5401
RL101	△ 9940 000 03227	9V DC RELAY 10A
T104	△ 9940 000 03226	AC LINE FILTER 400 μ H +-30%
ZD101	4822 130 34382	BZX79-B8V2
ZD102	4822 130 34278	BZX79-B6V8
ZD103	9940 000 03219	ZENER DIODE TC27V 1/2W

Note: Only these parts mentioned in the list are normal normal service parts.



93	SCREW-2006-NORMAL-HEAD		2
88	SCREW-2610-WASER-BIG-HEAD		4
81	SCREW-2008-NORMAL-HEAD		2
72	SCREW-3028-NORMAL-HEAD		4
71	SCREW-M2006-BIG-HEAD		2
69	SCREW-M3008-NORMAL-HEAD		4
65	SCREW-M3010-WASHER-HEAD		2
57	SCREW-M3006-WASHER-HEAD		4
56	SCREW-M3006-NORMAL-HEAD		3
48	SCREW-3008-NORMAL-HEAD		8
41	SCREW-3010-WASHER-HEAD		4
38	SCREW-M3010-NORMAL-HEAD		6
22	SCREW-3006-NORMAL-HEAD		3
16	SCREW-3010-NORMAL-HEAD		21
15	SCREW-3008-WASHER-HEAD		2
8	SCREW-3008-FLAT-HEAD		2
4	SCREW-3006-WASHER-HEAD		1
2	SCREW-3012-NORMAL-HEAD		2
NO	PART NAME	MATERIAL	UNIT

MECHANICAL & ACCESSORIES PARTS

01	9940 000 03236	TOP CABINET	9940 000 03266	SPEAKER BOX ASSY /22/25
03	9940 000 03249	CD DOOR	9940 000 03282	SPEAKER BOX ASSY /33
07	9940 000 01406	BRACKET-MAGNET CLAMPER	△ 9940 000 01451	POWER CORD 6FEET /22
10	9940 000 01407	STABILIZER	△ 9940 000 02922	POWER CORD 1830MM /33
11	9940 000 03232	CD DOOR SPRING DIA1.4MM	△ 9940 000 03269	POWER CORD BS /25
12	9940 000 03255	CD TRAY	9940 000 03267	REMOTE CONTROL
13	9940 000 01422	CD DOOR SWITCH 1P1T	9940 000 03268	ANTENNA WIRE 1000MM
21	9940 000 03243	POWER KEY		
23	3140 114 60321	BRACKET-PUSH LOCK		
25	4822 492 11344	SPRING COMPRESSION		
26	9940 000 03253	TOP BUTTON COVER		
27	9940 000 03247	POWER LENS		
28	9940 000 01412	PUSH LOCK FOR CASS DOOR		
29	9940 000 03246	DISPLAY LENS		
30	9940 000 03248	CONTROL PANEL		
31	9940 000 03252	DECORATION RING		
32	9940 000 03254	CASSETTE DOOR TOP PANEL		
33	9940 000 03251	CASSETTE DOOR		
35	9940 000 03242	VOLUME KNOB		
36	9940 000 03231	CASSETTE DOOR SPRING		
37	9940 000 03237	FRONT CABINET		
42	9940 000 03244	SOURCE BUTTON COVER A		
43	9940 000 03245	SOURCE BUTTON COVER B		
45	9940 000 01434	CASS MECHANISM		
53	9940 000 03238	RIGHT CABINET		
60	9940 000 03239	LEFT CABINET		
73	9940 000 03257	DC BRUSHLESS FAN		
78	9940 000 03234	RUBBER FOOT 11X11X6MM		
80	9940 000 03241	REAR CABINET		
89	9940 000 00168	CD DAMPER 40DEG		
90	9940 000 03233	CD DAMPER		
91	9940 000 03256	CD MECHANISM DA12T3		
94	9940 000 01411	CD DOOR GEAR		
95	9940 000 01409	CD DOOR GEAR HOLDER		

Note: Only these parts mentioned in the list are normal normal service parts.

ELECTRICAL PARTS - MISCELLANEOUS

CON803	9940 000 03229	HEADPHONE JACK D3.5MM
JACK1	9940 000 01458	FM 75Ω ANT JACK
	9940 000 01423	16P FFC L=70MM P=1MM
	9940 000 01425	6P FFC CABLE L=200MM P1.0
	9940 000 03188	MP3 DECODER BOARD ASSY
	9940 000 03189	CD BOARD ASSY
	9940 000 03191	TUNER BOARD ASSY /22/25
	9940 000 03281	TUNER BOARD ASSY /33
	9940 000 03192	CASS BOARD ASSY
	9940 000 03257	DC FAN
	9940 000 03258	19P FFC 110MM P1.0MM
	9940 000 03259	6P FFC 120MM P1.25MM
	9940 000 03261	8P FFC 140MM P1.25MM
	9940 000 03262	18P FFC 160MM P1.25MM
	9940 000 03263	7P FFC 180MM P1.25MM
	△ 9940 000 03264	STBY TRANSFORMER
	△ 9940 000 03265	POWER TRASFO 230V 50HZ

Note: Only these parts mentioned in the list are normal normal service parts.